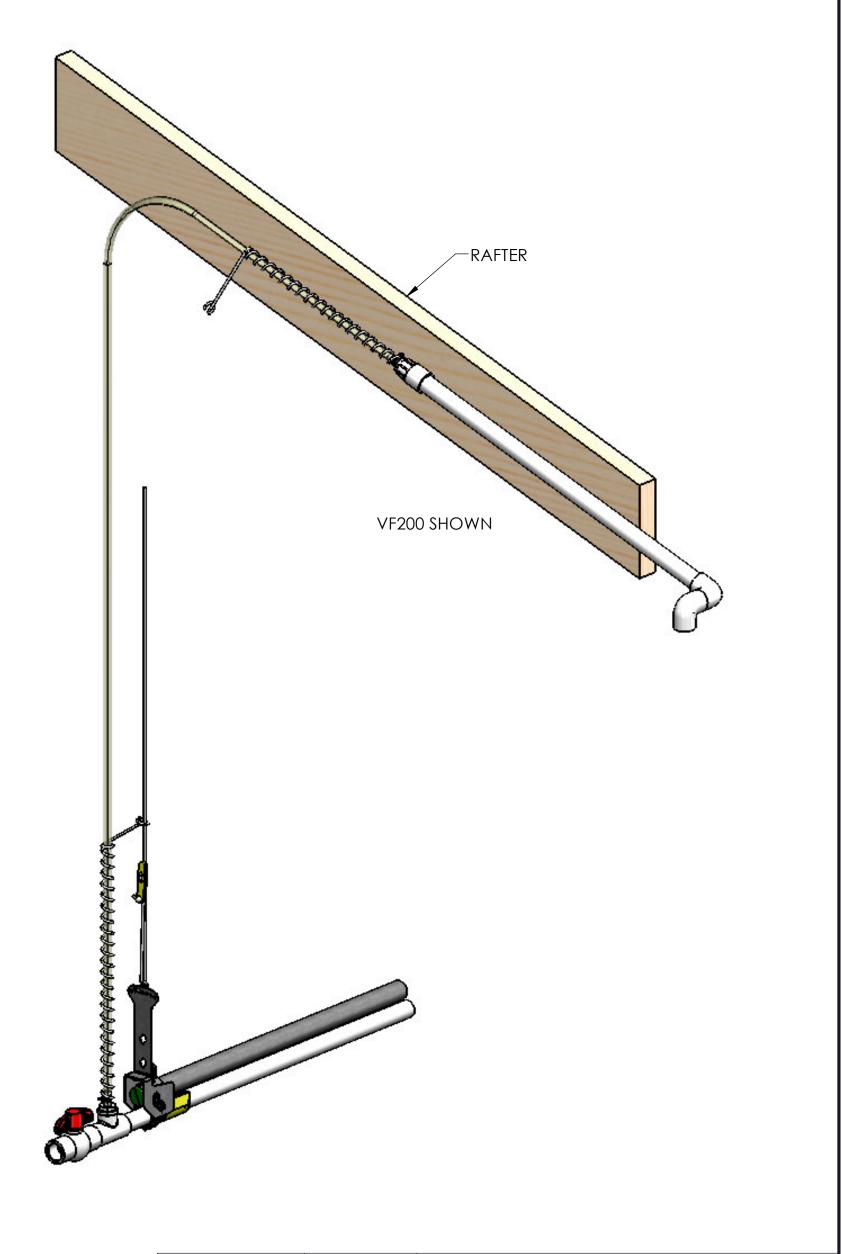


REV	ECN#	DESCRIPTION	DATE	BY
Α	14984	released part number and print into es	3/30/2020	DBT
В	15026	REMOVED MANUAL END ASSEMBLIES. CHANGED DRAWING NAME	4/29/2020	DBT
С	15174	ADDED 820422C	12/11/2020	DBT
D	15688	REPLACED 820457 WITH 820522	2/16/2022	DBT



UNSPECIFIED TOLERANCES DECIMAL 2 PLACE ± .010	DIMENSIONS IN [] ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED.	INSTALLATION INSTRUCTIONS, END ASSEMBLIES, AUTOFLUSH (B)				
3 PLACE ± .002 ANGULAR ± 1/2°	DRAWN DBT	MATERIAL				
This drawing and any print thereof is the property of VAL-CO and is subject to return on request by this	WEIGHT	990249				
company. The information shown is confidential and the recipient, by accepting this drawing agrees not to use any information contained	SIZE C	CHECK		REV.	VALSO	
thereon in any manner which will be detrimental to VAL-CO.	SCALE 1:12	SHEET 1 OF 1	02/23/2022 Amos Fowler	D	PO BOX 958 LANCASTER, PA 17608	

NOTES:

- 1- THE WATER PIPE MUST BE CUT 2-3/4" SHORTER THAN THE CONDUIT OR ALUMINUM EXTRUSION 2- THE HOLDING CLAMPS 820387 MUST BE INSTALLED NEXT TO THE COUPLER 3- FOR CONDUIT SUPPORT USE (1) VA319 SELF-DRILLING SCREW IN THE TOP HOLE OF EACH 820387 CLAMP HALF 4- FOR ALUMINUM SUPPORT USE (1) VA319 SELF-DRILLING SCREW IN THE BOTTOM HOLE OF EACH 820387 CLAMP HALF

FLANGE NUT (1)

-690425 CARRIAGE BOLT (1)