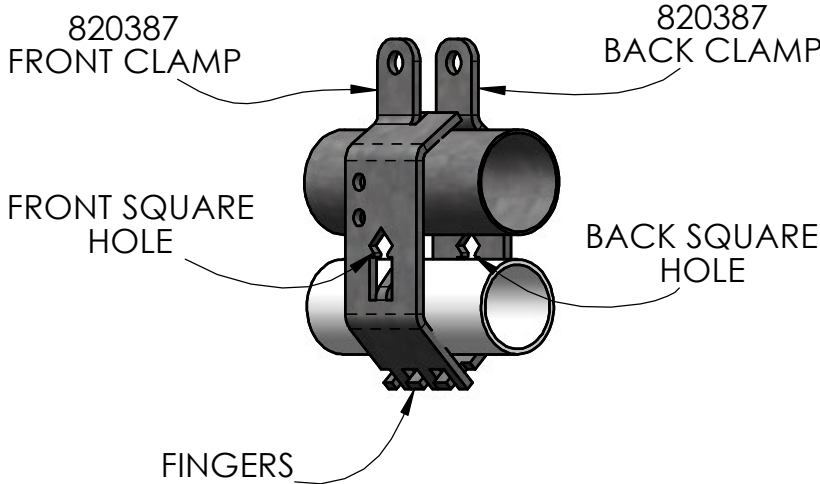
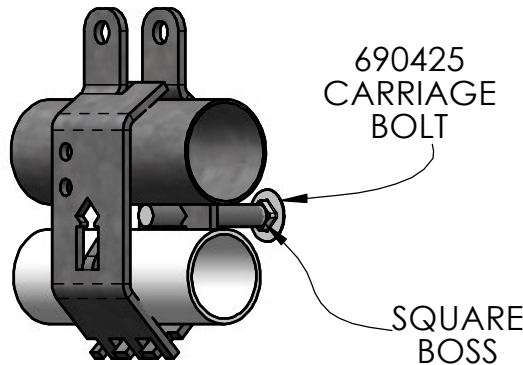


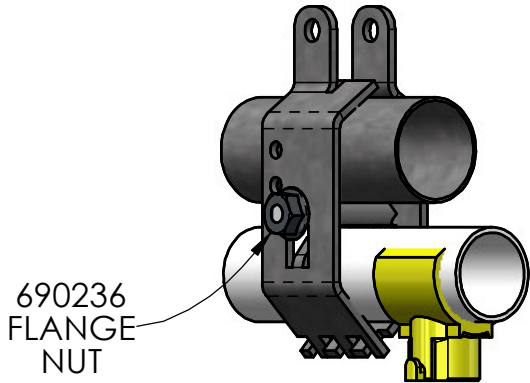
CONDUIT INSTALLATION



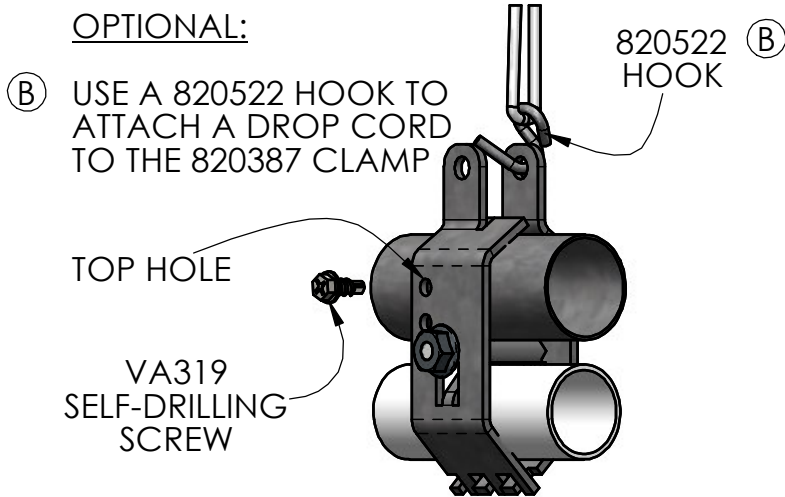
1 PLACE A 820387 CLAMP ON EACH SIDE OF THE CONDUIT AND THE WATER PIPE. ENSURE THE BOTTOM FINGERS ON BOTH CLAMPS ARE UNIFORMLY INTERLOCKED WITH EACH OTHER



2 INSERT A 690425 CARRIAGE BOLT INTO THE SQUARE HOLE ON THE BACK CLAMP, BETWEEN THE CONDUIT AND THE WATER PIPE, THROUGH THE SQUARE HOLE ON THE FRONT CLAMP  
ENSURE THE SQUARE BOSS ON THE CARRIAGE BOLT SEATS INTO THE SQUARE HOLE ON THE BACK CLAMP

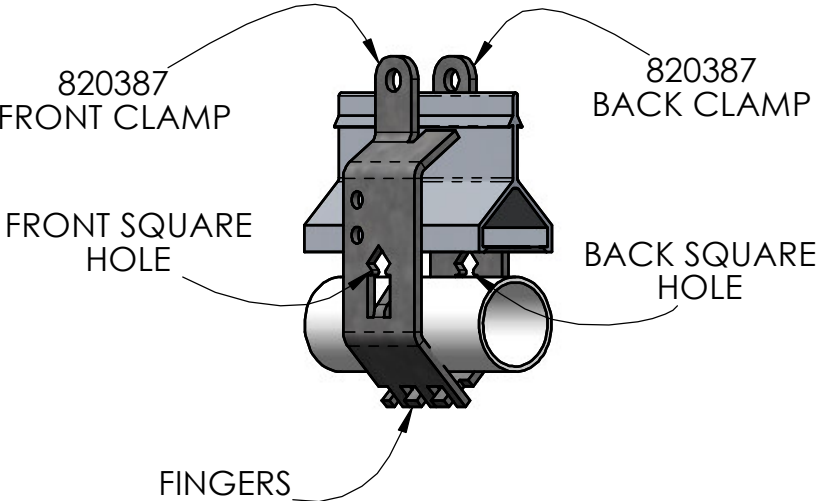


3 INSTALL A 690236 FLANGE NUT FINGER TIGHT; MAKE SURE THE CONDUIT IS SETTING ON TOP OF THE CARRIAGE BOLT AND THAT THE WATER LINE IS HANGING STRAIGHT DOWN, TIGHTENING THE 690236 FLANGE NUT

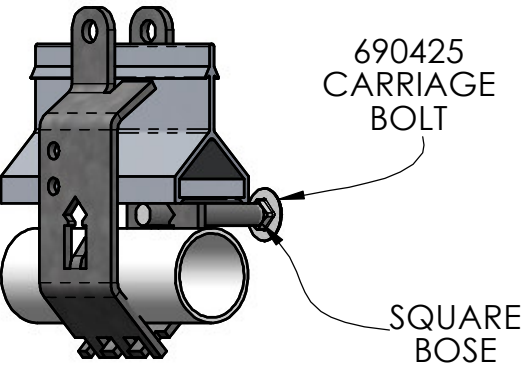


4 INSERT A VA319 SELF-DRILLING SCREW THROUGH THE TOP HOLE, DRILL AND SCREW IT TIGHT INTO THE CONDUIT  
REPEAT ON THE OTHER SIDE

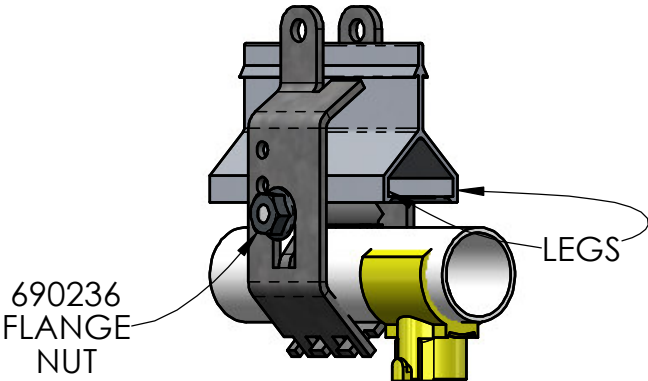
ALUMINUM INSTALLATION



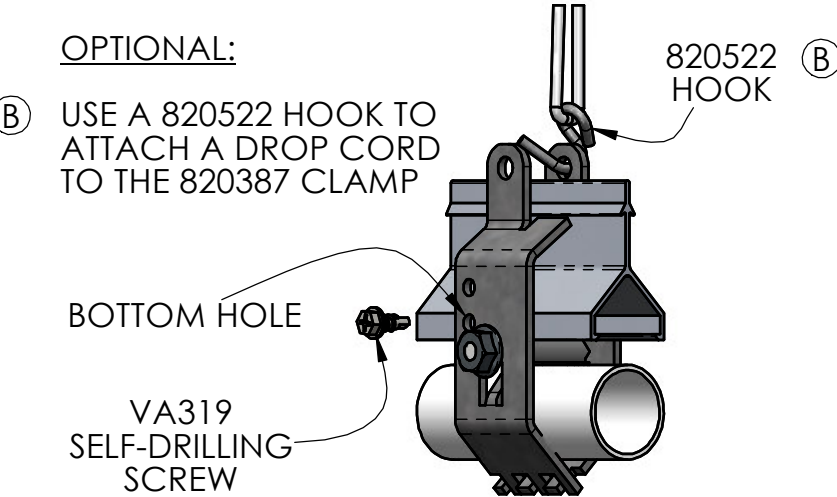
1 PLACE A 820387 CLAMP ON EACH SIDE OF THE ALUMINUM AND THE WATER PIPE. ENSURE THE BOTTOM FINGERS ON BOTH CLAMPS ARE UNIFORMLY INTERLOCKED WITH EACH OTHER



2 INSERT A 690425 CARRIAGE BOLT INTO THE SQUARE HOLE ON THE BACK CLAMP, BETWEEN THE ALUMINUM AND THE WATER PIPE, THROUGH THE SQUARE HOLE ON THE FRONT CLAMP  
ENSURE THE SQUARE BOSS ON THE CARRIAGE BOLT SEATS INTO THE SQUARE HOLE ON THE BACK CLAMP




3 INSTALL A 690236 FLANGE NUT FINGER TIGHT; MAKE SURE BOTH ALUMINUM LEGS ARE SETTING ON TOP OF THE CARRIAGE BOLT AND THAT THE WATER LINE IS HANGING STRAIGHT DOWN, TIGHTENING THE 690236 FLANGE NUT



4 INSERT A VA319 SELF-DRILLING SCREW THROUGH THE BOTTOM HOLE, DRILL AND SCREW IT TIGHT INTO THE ALUMINUM  
REPEAT ON THE OTHER SIDE

990245

REV	ECN#	DESCRIPTION	DATE	BY
A	14917	RELEASED PART NUMBER AND PRINT INTO ES	2/19/2020	DBT
B	15688	REPLACED 820457 WITH 820522	2/15/2022	DBT

UNSPECIFIED TOLERANCES DECIMAL 2 PLACE           ± .010 3 PLACE           ± .002 ANGULAR         ± 1/2°  This drawing and any print thereof is the property of VAL-CO and is subject to return on request by this company. The information shown is confidential and the recipient, by accepting this drawing agrees not to use any information contained thereon in any manner which will be detrimental to VAL-CO.	DIMENSIONS IN [ ] ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED.	NAME INSTALLATION INSTRUCTIONS, HOLDING CLAMPS 820387			
	DATE 1/31/2020	MATERIAL			
	DRAWN DBT	990245			
	WEIGHT				
	PURCHASED				
SIZE B	SHEET 1 OF 1	CHECK 02/23/2022 Amos Fowler	REV. B	 PO BOX 8 NEW HOLLAND, PA 17557	
SCALE 1:2					

