

INSTALLATION INSTRUCTIONS FOR 24" EXPELLER FRAME LAYOUT:

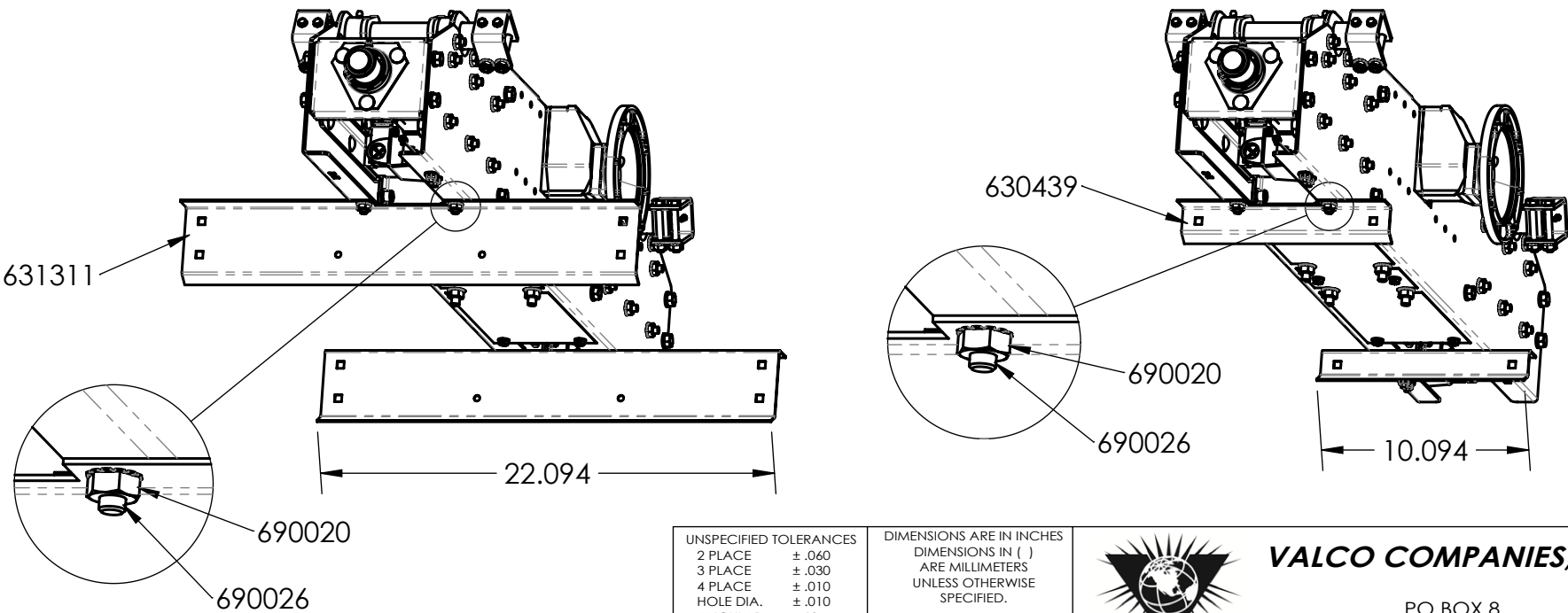
LEAVE 22.094" SUPPORT CHANNELS (631311) ATTACHED TO EXPELLER DRIVE UNIT WHEN INSTALLING IN 24" WIDE EXPELLER COMPARTMENT FRAME SECTIONS. DISCARD SMALLER 10.094" SUPPORT CHANNELS (630439).

INSTALLATION INSTRUCTIONS FOR 12" EXPELLER FRAME LAYOUT:

WHEN INSTALLING EXPELLER DRIVE UNIT IN 12" EXPELLER COMPARTMENT FRAME SECTION, REPLACE TWO 22.094" LONG SUPPORT CHANNELS (631311) WITH SMALLER 10.094" SUPPORT CHANNELS (630439).


DISASSEMBLE HARDWARE (FOUR 5/16-18 X 5/8 BOLTS [690026] AND FOUR 5/16-18 KEP NUTS [690020]) TO REMOVE LONG SUPPORT CHANNELS. REUSE HARDWARE TO REATTACH SMALLER SUPPORT CHANNELS.

SEE DETAIL VIEWS FOR PROPER ORIENTATION OF SUPPORT CHANNELS AND HARDWARE.



NOTE:

THESE INSTRUCTIONS ARE INTENDED TO SUPPLEMENT SECTION 3.19 EXPELLER DRIVE UNIT ASSEMBLY, OF THE COMMUNITY NEST INSTALLATION MANUAL.

UNSPECIFIED TOLERANCES 2 PLACE ±.060 3 PLACE ±.030 4 PLACE ±.010 HOLE DIA. ±.010 ANGULAR ± 1°	DIMENSIONS ARE IN INCHES DIMENSIONS IN () ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED. DO NOT SCALE		 VALCO COMPANIES, INC. PO BOX 8 NEW HOLLAND, PA 17557	
	DATE 3/23/15	DESCRIPTION 1	INSTR, EXPELLER DRIVE SUPPORTS	
This drawing and any print thereof is the property of VALCO COMPANIES INC. and is subject to return on request by this company. The information shown is confidential and the recipient by accepting this drawing agrees not to use any information contained thereon in any manner which will be detrimental to VALCO COMPANIES INC.		DRAWN TRC	DESCRIPTION 2	
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