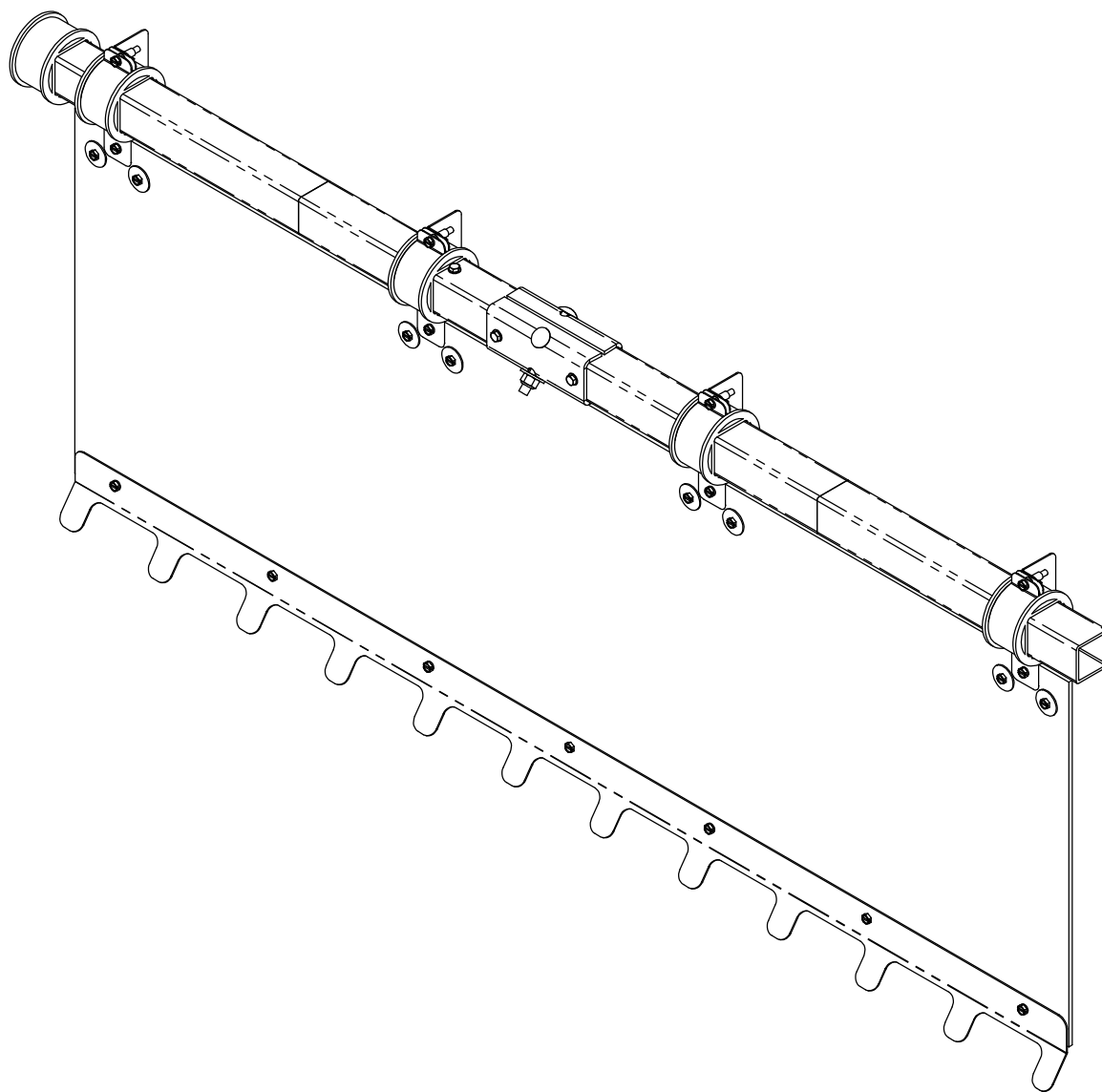




Quick Sheet Instructions

631579 COMMUNITY NEST EXPELLER INSTALLATION





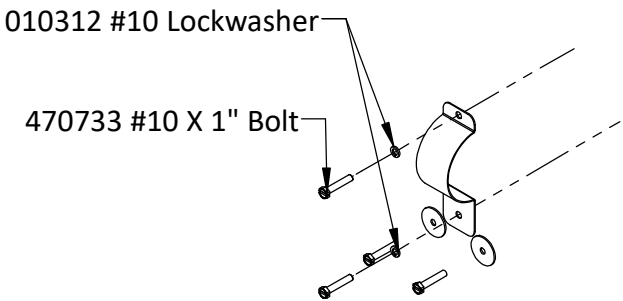
Quick Sheet Instructions

631579 COMMUNITY NEST EXPELLER INSTALLATION

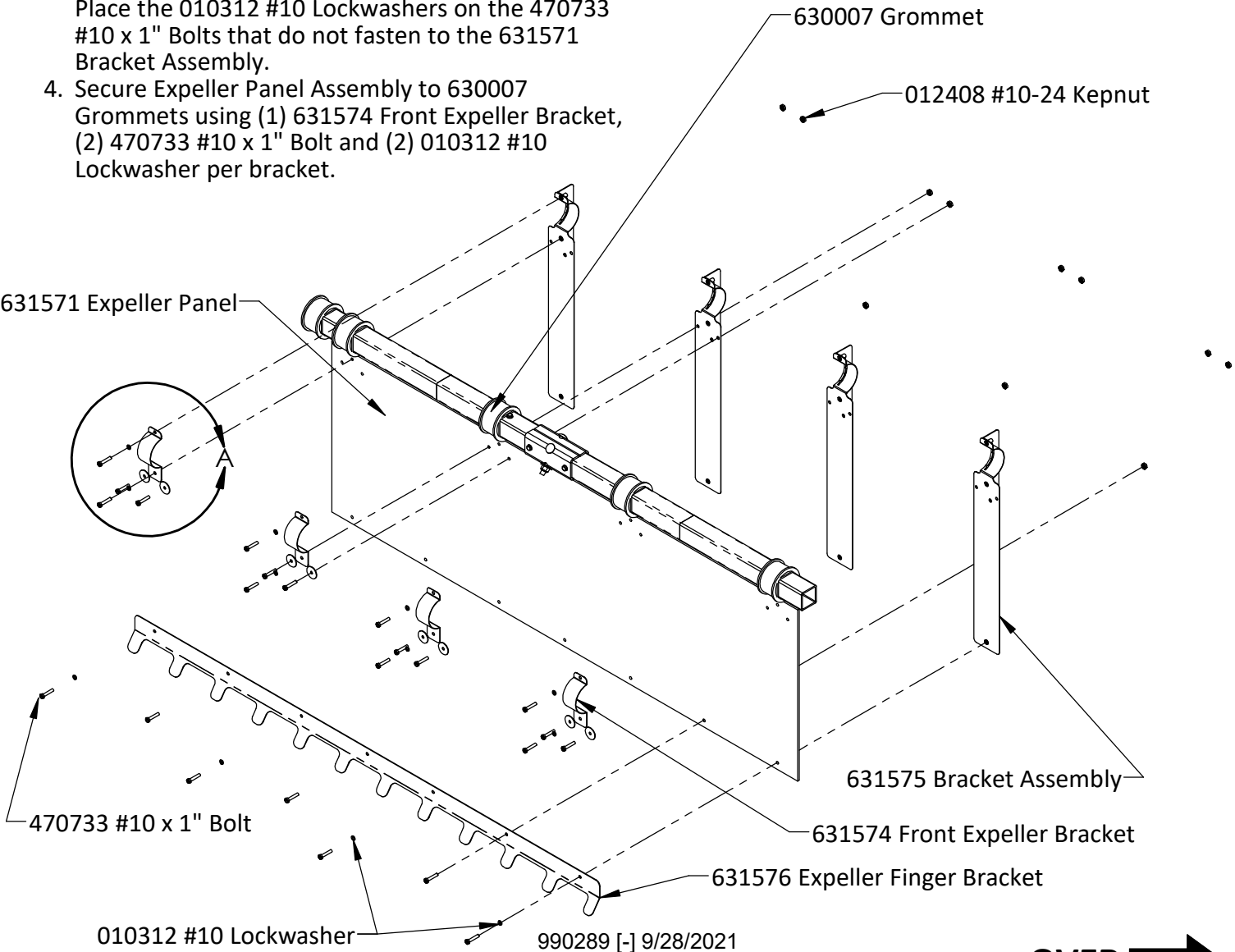
Installation Instructions:

Expeller Assembly

1. Place (4) 630007 Grommets onto square tube, along with the original 630007 grommet on the end.
2. Secure (4) 631575 Bracket Assembly to 631571 Expeller Panel using (2) 470733 #10 x 1" Bolt, (2) 450157 Washer and (2) 012408 #10-24 Kepnut per Bracket Assembly.
3. Secure (1) 631576 Expeller Finger Bracket to 631571 Expeller Panel and 631575 Bracket Assembly using (7) 470733 #10 x 1" Bolt, (4) 010312 #10 Lockwasher and (3) 012408 #10-24 Kepnut. Place the 010312 #10 Lockwashers on the 470733 #10 x 1" Bolts that do not fasten to the 631571 Bracket Assembly.
4. Secure Expeller Panel Assembly to 630007 Grommets using (1) 631574 Front Expeller Bracket, (2) 470733 #10 x 1" Bolt and (2) 010312 #10 Lockwasher per bracket.



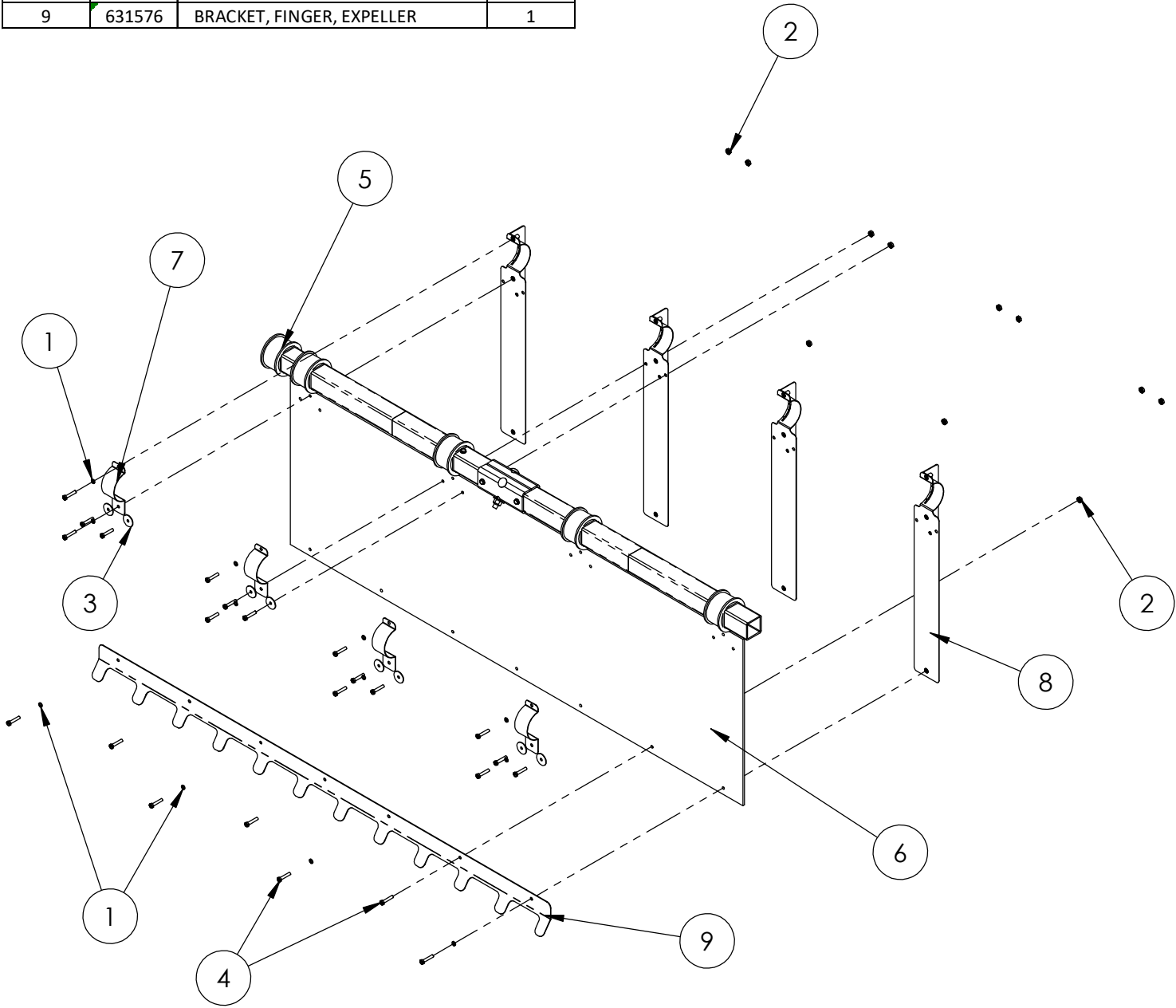
DETAIL A
SCALE 2 : 11



Installation Instructions (continued):

Parts List

Item No.	Part No.	Description	Qty
Assembly part no - Assembly desc			
1	010312	#10 LOCKWASHER	12
2	012408	#10-24 KEPNUT	11
3	450157	WASHER	8
4	470733	#10-24 X 1" BOLT	23
5	630007	GROMMET, EXPELLER	5
6	631571	PANEL, EXPELLER, POLY	1
7	631574	BRACKET, FRONT, EXPELLER	4
8	631575	BRACKET ASSY, EXPELLER	4
9	631576	BRACKET, FINGER, EXPELLER	1



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