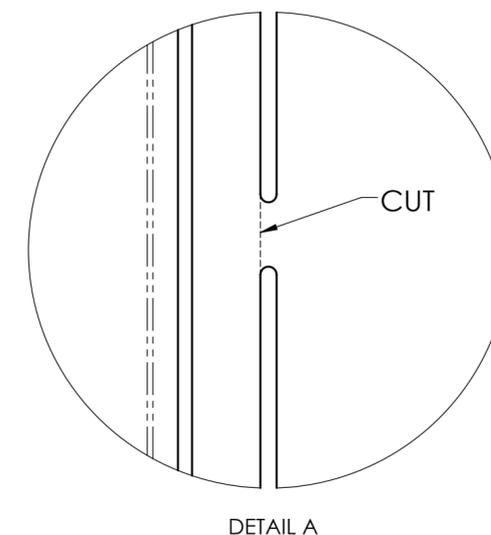
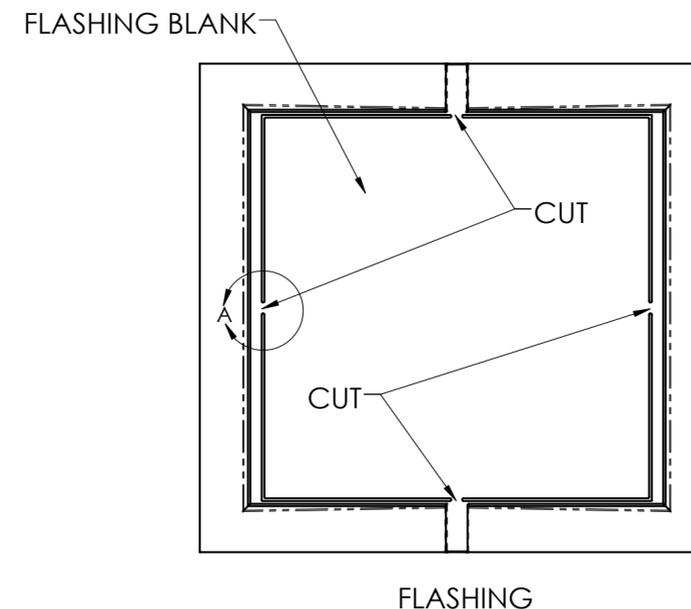
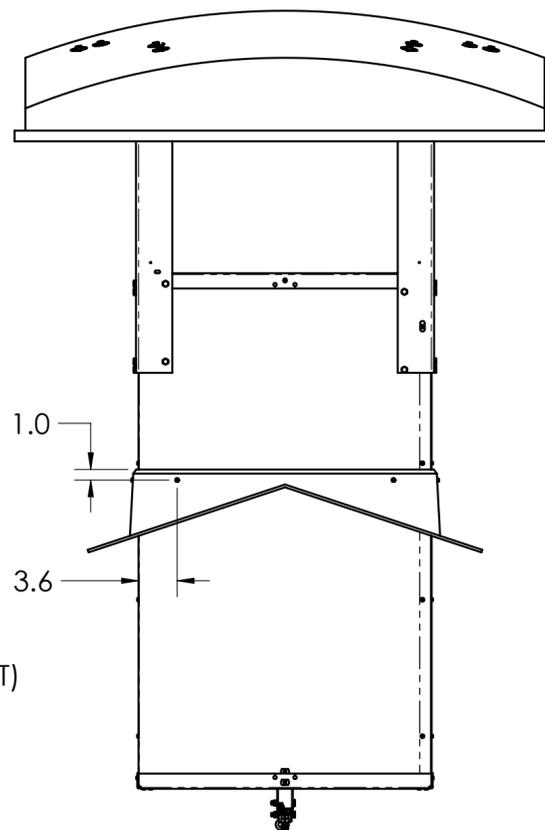
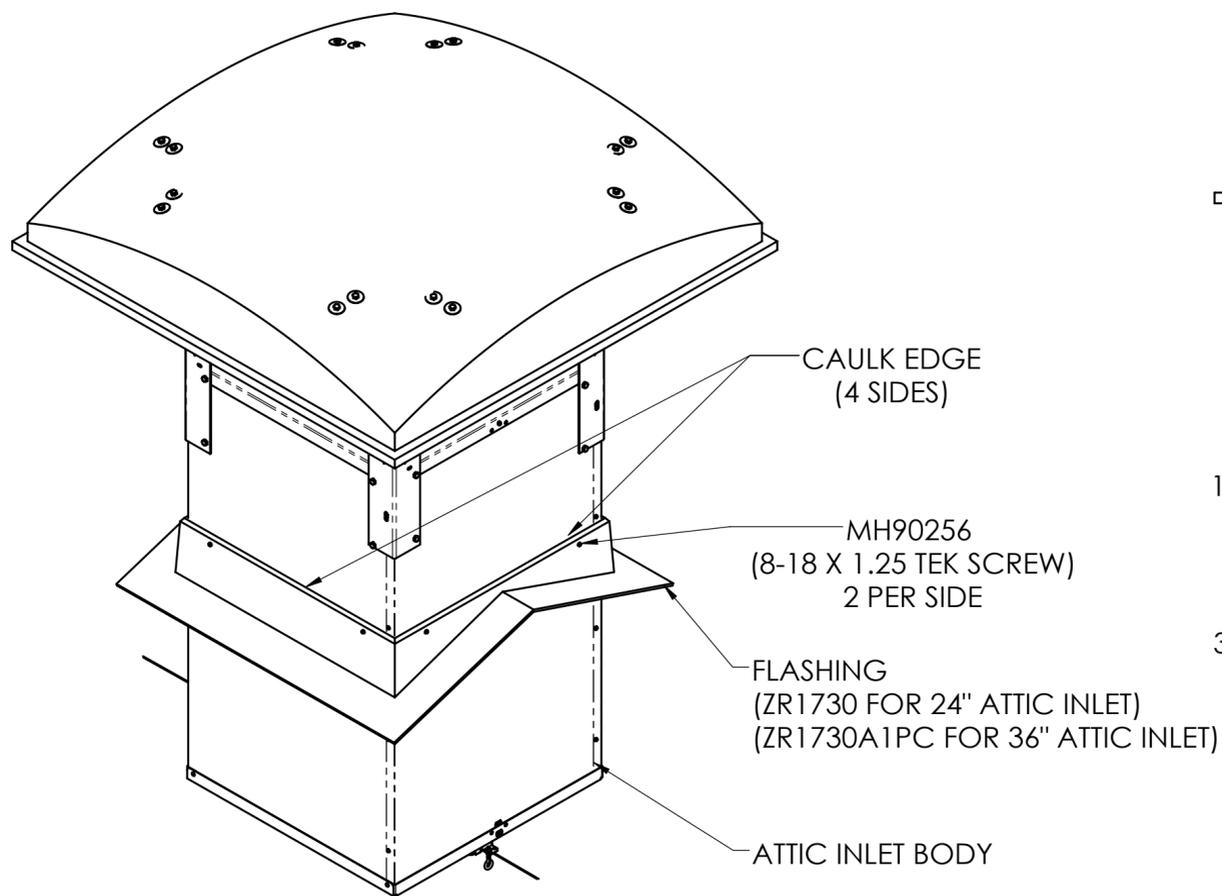


BILL OF MATERIALS				
ITEM #	812230 - 24" FLASHING KIT	812330 - 36" FLASHING KIT	QTY	DESCRIPTION
1	MH90256	MH90256	8	SCR TEK HEX 8-18 X 1.25 SS
2	ZR1730	ZR1730A1PC	1	ROOF ATTIC INLET FLASHING

## ATTIC INLET FLASHING INSTALLATION

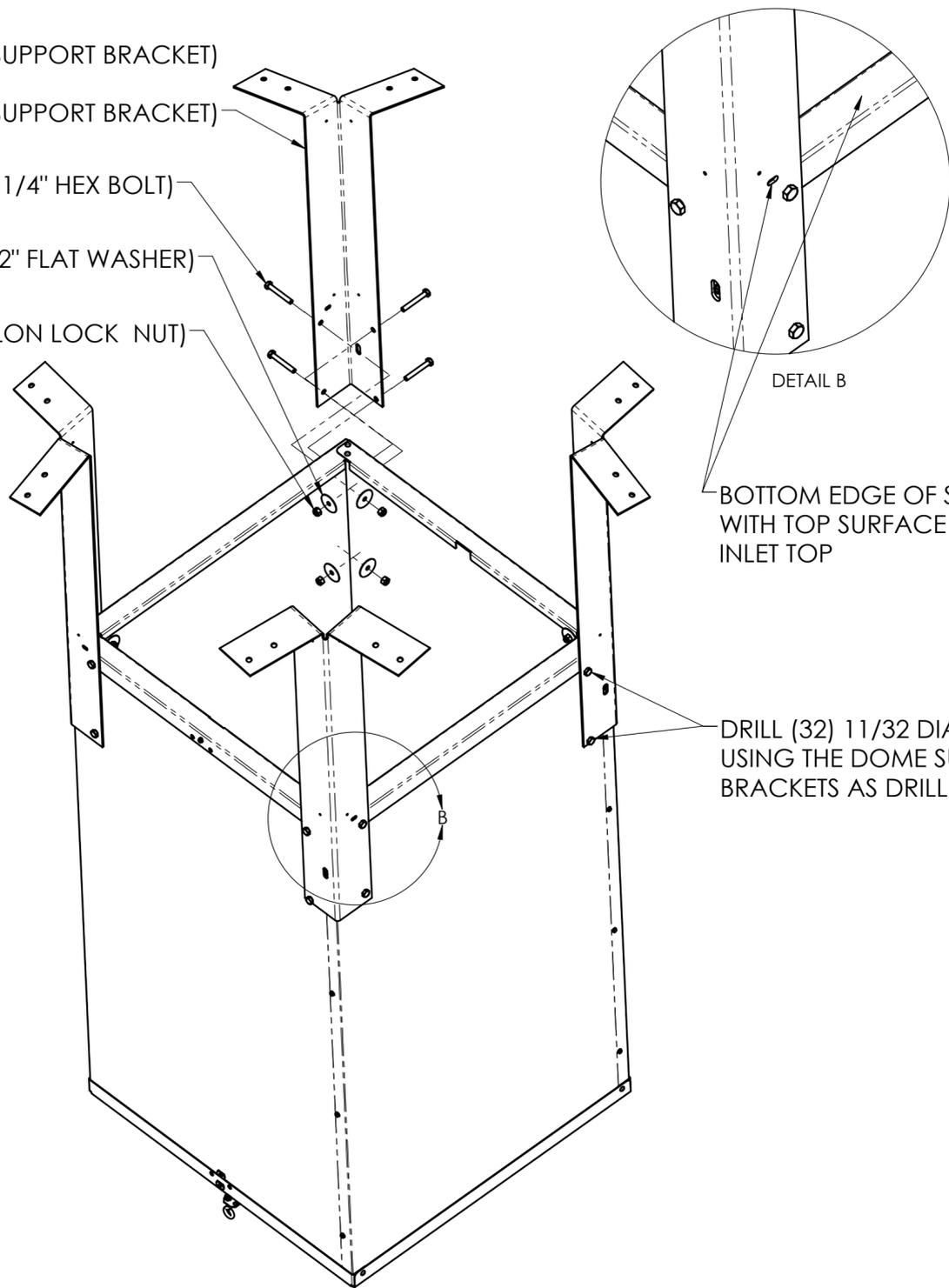


### ASSEMBLY SEQUENCE

- STEP 1.** REMOVE BLANK FROM FLASHING BY CUTTING ALONG OUTSIDE EDGES OF EXISTING SLOTS.
- STEP 2.** SLIDE FLASHING ONTO ATTIC INLET PRIOR TO INSTALLING ATTIC INLET IN THE ROUGH OPENING.
- STEP 3.** REST FLASHING AGAINST THE ROOF.
- STEP 4.** FASTEN FLASHING TO ATTIC INLET BODY WITH (8) TEK SCREWS (2 PER SIDE) LOCATED APPROXIMATELY AS SHOWN.
- STEP 5.** CAULK ALONG THE TOP EDGE OF FLASHING ON ALL SIDES.
- STEP 6.** SECURE FLASHING TO ROOF AND CAULK AS NEEDED. (HARDWARE NOT INCLUDED)

UNSPECIFIED TOLERANCES 2 PLACE ±.060 3 PLACE ±.030 4 PLACE ±.010 HOLE DIA. ±.010 ANGULAR ±1°	DIMENSINS ARE IN INCHES DIMENSIONS IN ( ) ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED. DO NOT SCALE	 <b>VALCO INDUSTRIES, INC.</b> PO BOX 8 NEW HOLLAND, PA 17557
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SHEET 1 OF 4		990292
		REV. -

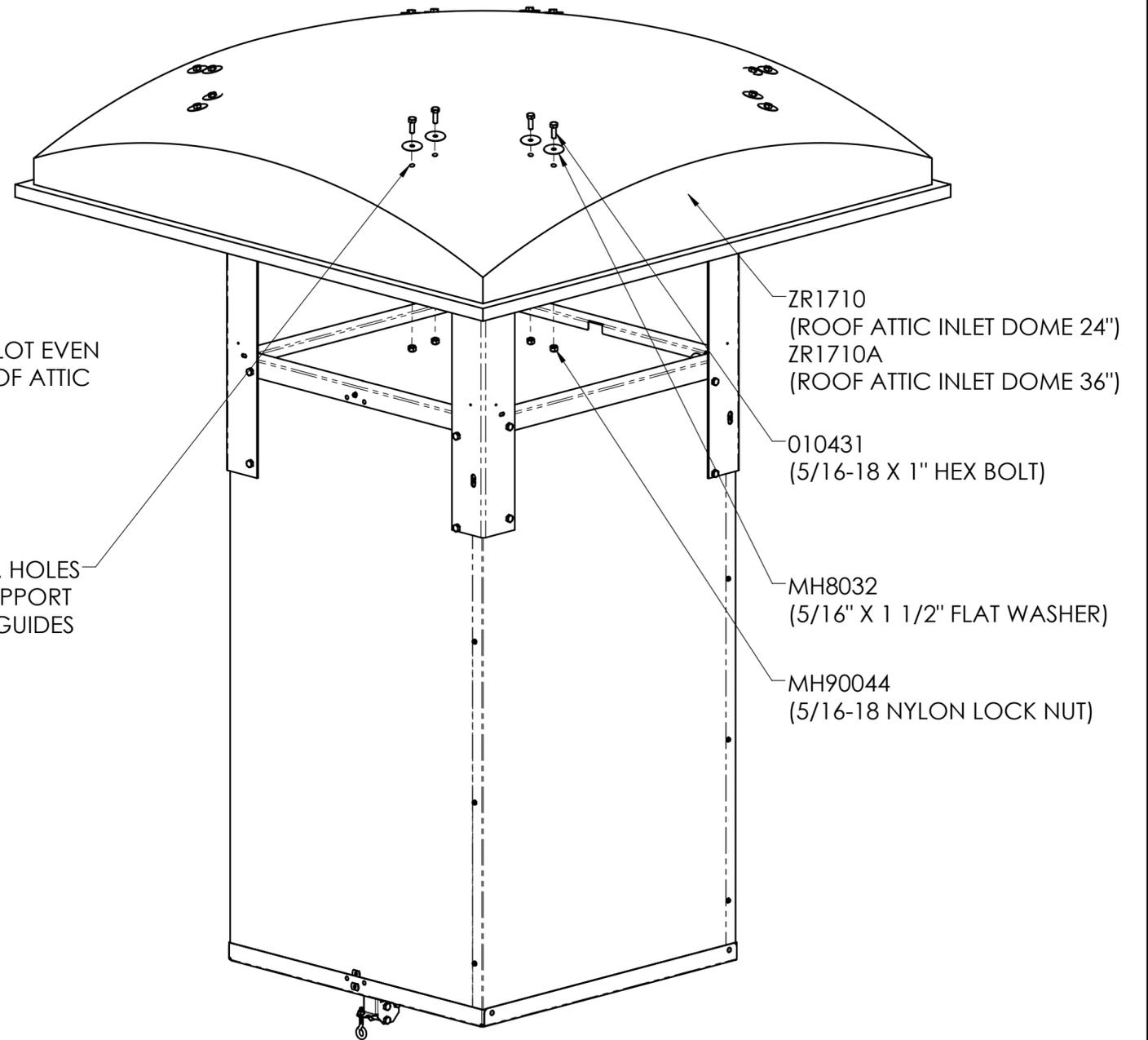
ZR1768  
(24" DOME SUPPORT BRACKET)  
812026  
(36" DOME SUPPORT BRACKET)  
MH8097  
(5/16-18 X 2 1/4" HEX BOLT)  
MH8032  
(5/16" X 1 1/2" FLAT WASHER)  
MH90044  
(5/16-18 NYLON LOCK NUT)



DETAIL B  
BOTTOM EDGE OF SLOT EVEN WITH TOP SURFACE OF ATTIC INLET TOP

DRILL (32) 11/32 DIA. HOLES USING THE DOME SUPPORT BRACKETS AS DRILL GUIDES

## ATTIC INLET DOME INSTALLATION



ZR1710  
(ROOF ATTIC INLET DOME 24")  
ZR1710A  
(ROOF ATTIC INLET DOME 36")

010431  
(5/16-18 X 1" HEX BOLT)

MH8032  
(5/16" X 1 1/2" FLAT WASHER)

MH90044  
(5/16-18 NYLON LOCK NUT)

**STEP 1.** LOCATE DOME SUPPORT BRACKET (ZR1768 OR 812026) ON CORNER OF ATTIC INLET SHAFT AS SHOWN. NOTE THAT THE LOWER EDGE OF THE SLOT IN THE DOME SUPPORT BRACKET IS EVEN WITH THE TOP SURFACE OF THE ATTIC INLET TOP (SEE DETAIL B).

**STEP 2.** PREDRILL (4) 1 1/32" DIA. HOLES USING THE DOME SUPPORT BRACKET AS A TEMPLATE.

**STEP 3.** FASTEN DOME SUPPORT BRACKET WITH (4) 5/16-18 X 2 1/4" HEX BOLTS (MH8097), (4) 5/16" X 1 1/2" FLAT WASHERS (MH8032), (4) 5/16-18 NYLON LOCK NUT (MH90044). WASHERS AND NUTS SHOULD BE ON THE INSIDE OF THE ATTIC INLET. DO NOT OVERTIGHTEN.

**STEP 4.** REPEAT STEPS 1 THROUGH 3 FOR OTHER (3) DOME SUPPORT BRACKETS.

**STEP 5.** CENTER ROOF ATTIC INLET DOME (ZR1710 OR ZR1710A) ON THE (4) DOME SUPPORT BRACKETS.

**STEP 6.** PREDRILL (16) 1 1/32" DIA. HOLES USING THE DOME SUPPORT BRACKETS AS TEMPLATES.

**STEP 7.** FASTEN THE DOME TO THE DOME SUPPORT BRACKETS USING (16) 5/16-18 X 1" HEX BOLTS (010431), (16) 5/16" X 1 1/2" FLAT WASHERS (MH8032), AND (16) 5/16-18 NYLON LOCK NUTS (MH90044). NOTE THAT THE FLAT WASHERS ARE ON THE TOP SIDE OF THE DOME.

UNSPECIFIED TOLERANCES 2 PLACE ±.060 3 PLACE ±.030 4 PLACE ±.010 HOLE DIA. ±.010 ANGULAR ±1°	DIMENSIONS ARE IN INCHES DIMENSIONS IN ( ) ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED. DO NOT SCALE	 <b>VALCO INDUSTRIES, INC.</b> PO BOX 8 NEW HOLLAND, PA 17557	
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SHEET 2 OF 4		990292	REV. -

BILL OF MATERIALS

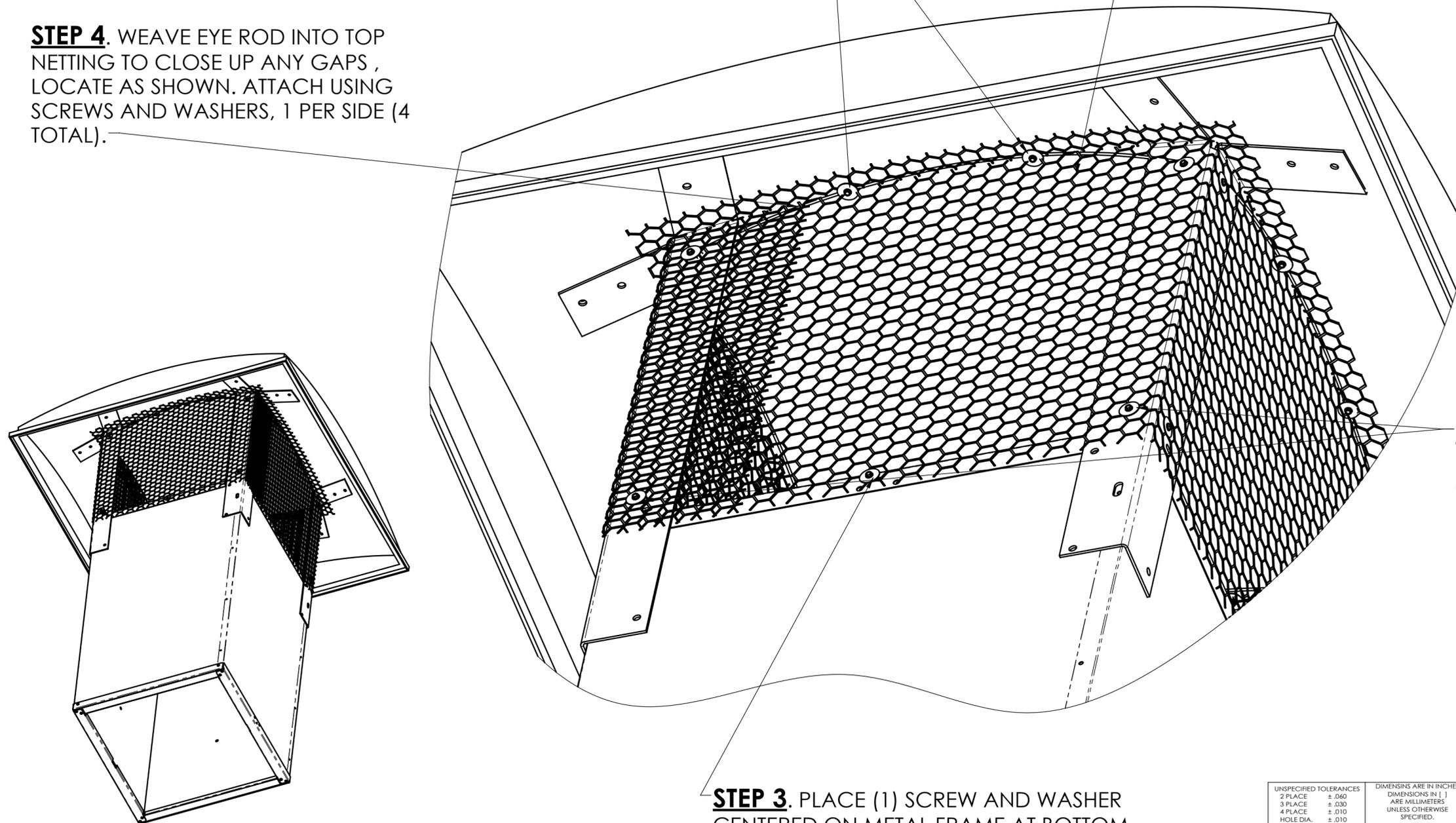
ITEM #	812220 - 24" BIRD NETTING KIT	812320 - 36" BIRD NETTING KIT	DESCRIPTION	QTY.
1	812074	812084	BIRD WIRE	1
2	MH8028	MH8028	WASHER,FLAT,3/16"IDX1"OD,SS	24
3	MH90251	MH90251	SCR,TEK,#8-18X1/2,TEK,SS	28
4	812135	812136	EYEROD, NETTING SS F/ CHIMNEY	4

ATTIC INLET BIRD NETTING INSTALLATION

**STEP 5 (OPTIONAL).** USE (2) SCREWS AND WASHERS TO FASTEN NETTING TO DOME ON EACH SIDE (8 TOTAL).

**STEP 1.** WRAP BIRD NETTING AROUND OUTSIDE OF VERTICAL DOME SUPPORTS. LOCATE AS SHOWN.

**STEP 4.** WEAVE EYE ROD INTO TOP NETTING TO CLOSE UP ANY GAPS, LOCATE AS SHOWN. ATTACH USING SCREWS AND WASHERS, 1 PER SIDE (4 TOTAL).



**STEP 2.** PLACE (2) SCREWS AND WASHERS ON EACH SIDE OF THE VERTICAL DOME SUPPORTS USING EXISTING HOLES (8 TOTAL).

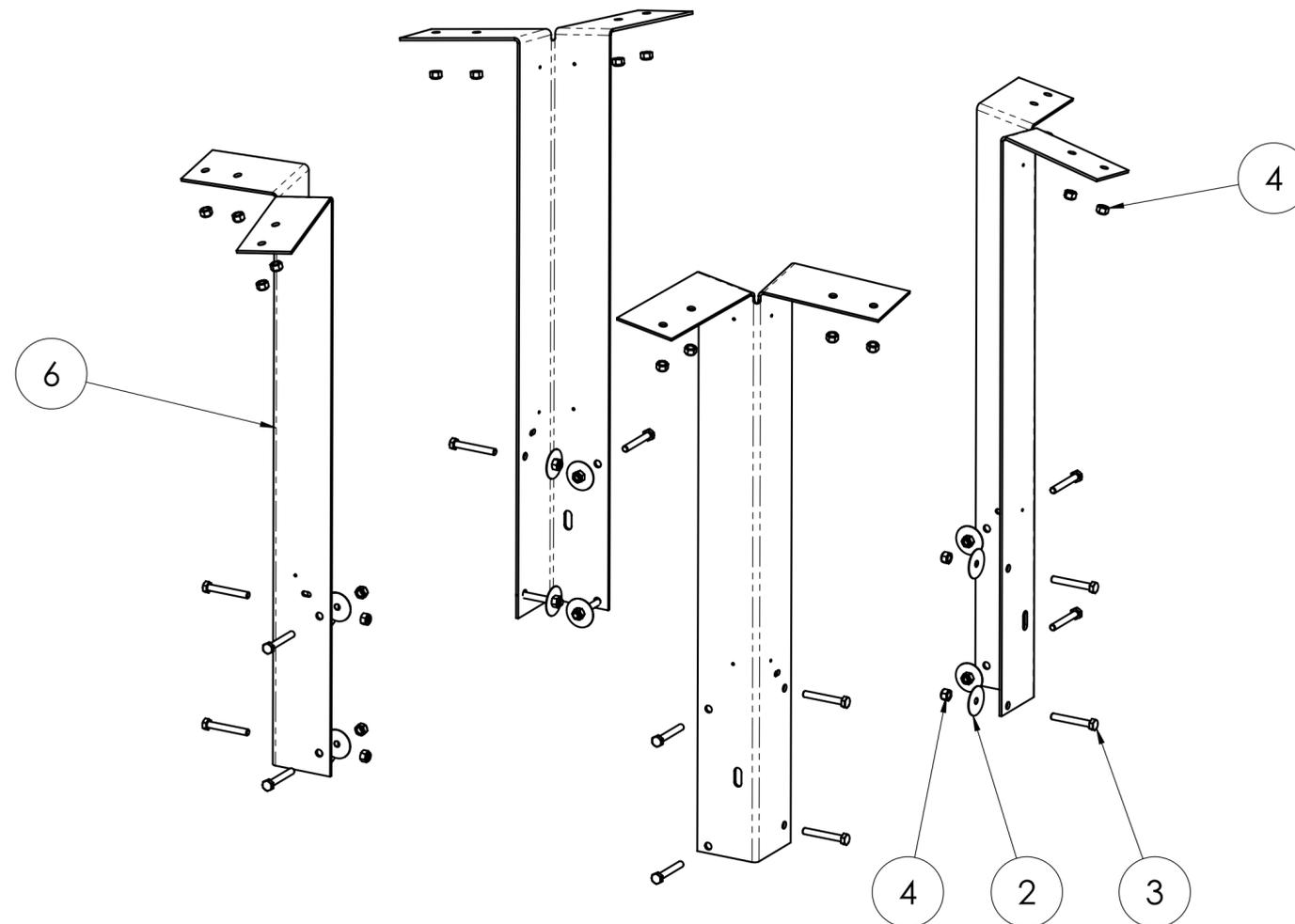
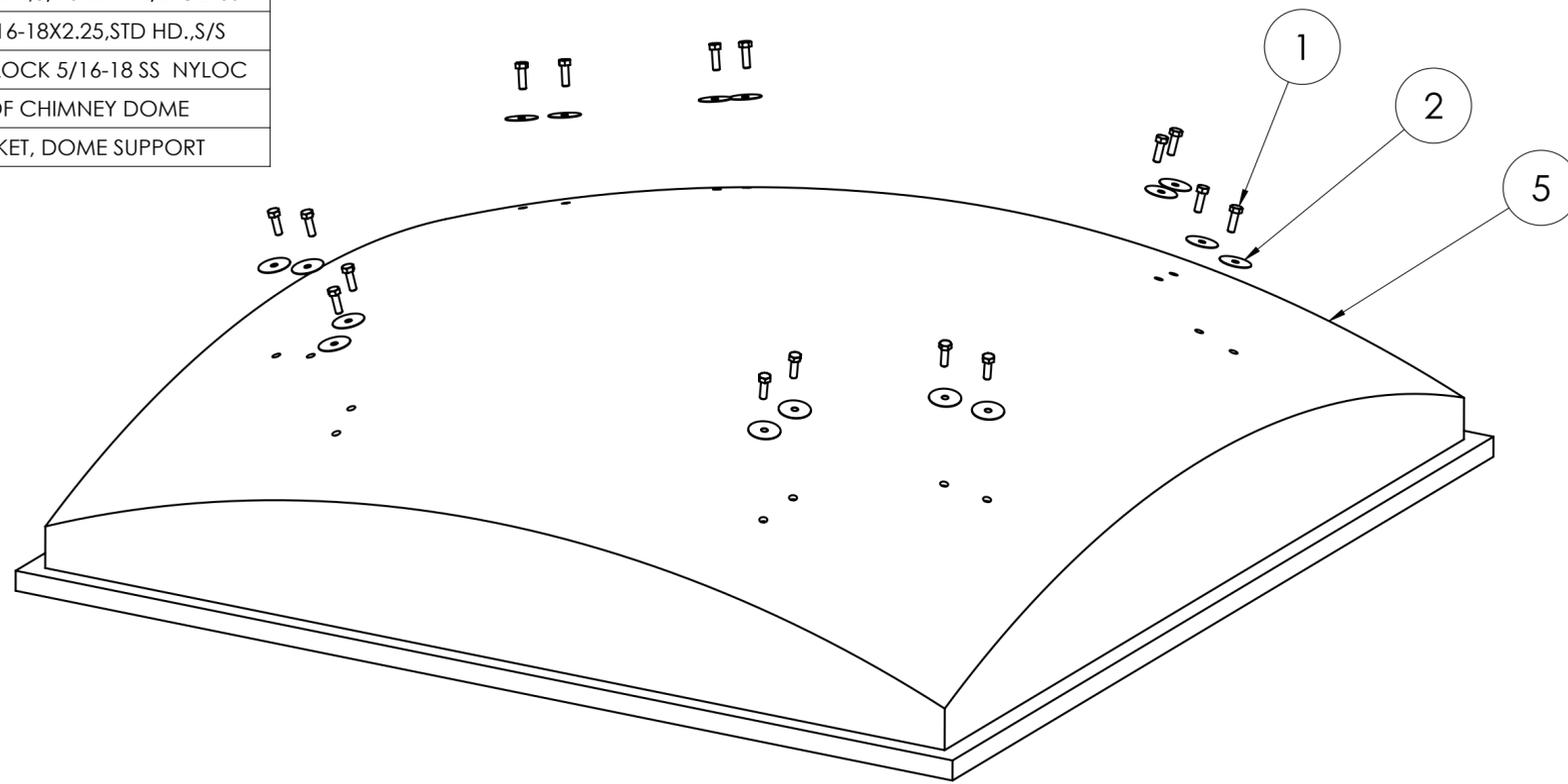
**STEP 3.** PLACE (1) SCREW AND WASHER CENTERED ON METAL FRAME AT BOTTOM OF WIRE (4 TOTAL).

UNSPECIFIED TOLERANCES 2 PLACE ±.060 3 PLACE ±.030 4 PLACE ±.010 HOLE DIA. ±.010 ANGULAR ± 1°	DIMENSINS ARE IN INCHES DIMENSIONS IN [ ] ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED. DO NOT SCALE	 <b>VALCO INDUSTRIES, INC.</b> PO BOX 8 NEW HOLLAND, PA 17557
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	SHEET 3 OF 4	990292
		REV. -

BILL OF MATERIALS

ITEM #	812265 (24" INLET)	812385 (36" INLET)	QTY	DESCRIPTION
1	010431	010431	16	SCREW, 5/16-18 X 1 HHCS SS
2	MH8032	MH8032	32	WASHR,FLAT,5/16"IDX1 1/2"OD SS
3	MH8097	MH8097	16	BOLT,5/16-18X2.25,STD HD.,S/S
4	MH90044	MH90044	32	NUT, HEX LOCK 5/16-18 SS NYLOC
5	ZR1710	ZR1710A	1	ROOF CHIMNEY DOME
6	ZR1768	812026	4	BRACKET, DOME SUPPORT

ATTIC INLET DOME REPAIR PARTS



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	SHEET 4 OF 4	990292
		REV. -