

## FOR YOUR SAFETY

*If you smell gas:*

1. Open windows.
2. DO NOT try to light any appliance.
3. DO NOT use electrical switches.
4. DO NOT use any telephone in your building.
5. Extinguish any open flame.
6. Leave the building.
7. Immediately call your local gas supplier after leaving the building. Follow the gas supplier's instructions.
8. If you cannot reach your gas supplier, call the Fire Department.

## ⚠ WARNING



### Fire Hazard

Keep all flammable objects, liquids and vapors the minimum required clearances to combustibles away from heater.

Some objects will catch fire or explode when placed close to heater.

Failure to follow these instructions can result in death, injury or property damage.



# HEATRITE™ VTF

## Twin Fire Unitary Infrared Heater Installation, Operation & Service Manual

VTF-120  
VTF-160  
VTF-200  
VTF-250  
VTF-300  
VTF-350  
VTF-380

## ⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can result in death, injury or property damage. Read the Installation, Operation and Service Manual thoroughly before installing or servicing this equipment.

Installation must be done by a contractor qualified in the installation and service of gas-fired heating equipment or your gas supplier.

### Installer

Please take the time to read and understand these instructions prior to any installation. Installer must give a copy of this manual to the owner.

### Owner

Keep this manual in a safe place in order to provide your serviceman with necessary information.



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## SECTION 1: HEATER SAFETY



Your Safety is Important to Us!  
This symbol is used throughout the manual to notify you of possible fire, electrical or burn hazards. Please pay special attention when reading and following the warnings in these sections.

Installation, service and annual inspection of heater must be done by a contractor qualified in the installation and service of gas-fired heating equipment.

Read this manual carefully before installation, operation or service of this equipment.

This heater is designed for heating nonresidential indoor spaces. Do not install in residential spaces. These instructions, the layout drawing, local codes and ordinances, and applicable standards that apply to gas piping, electrical wiring, venting, etc. must be thoroughly understood before proceeding with the installation.

Protective gear is to be worn during installation, operation and service. Thin sheet metal parts, including the aluminum reflector portion of the heater and the various venting components, have sharp edges. To prevent injury, the use of work gloves is recommended. The use of gloves will also prevent the transfer of body oils from the hands to the surface of the reflector.

Before installation, check that the local distribution conditions, nature of gas and pressure, and adjustment of the appliance are compatible.

This heater must be applied and operated under the general concepts of reasonable use and installed using best building practices.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do no play with the appliance.

For additional copies of the Installation, Operation and Service Manual, please contact Val-Co.

### 1.1 Manpower Requirements

To prevent personal injury and damage to the heater, two persons will be required for installation.

### 1.2 Safety Labels and Their Placement

Product safety signs or labels should be replaced by the product user when they are no longer legible.

Please contact Val-Co or your HEATRITE™ VTF independent distributor to obtain replacement signs or labels. See *Page 2, Figure 1 through Page 3, Figure 2*.

### 1.3 California Proposition 65

In accordance with California Proposition 65 requirements, a warning label must be placed in a highly visible location on the outside of the equipment (i.e., near equipment's serial plate). See label placement drawing on *Page 2, Figure 1* for label location. Avoid placing label on areas with extreme heat, cold, corrosive chemicals or other elements. To order additional labels, please contact Val-Co or your HEATRITE™ VTF independent distributor.

FIGURE 1: Top and Bottom Panel Label Placement

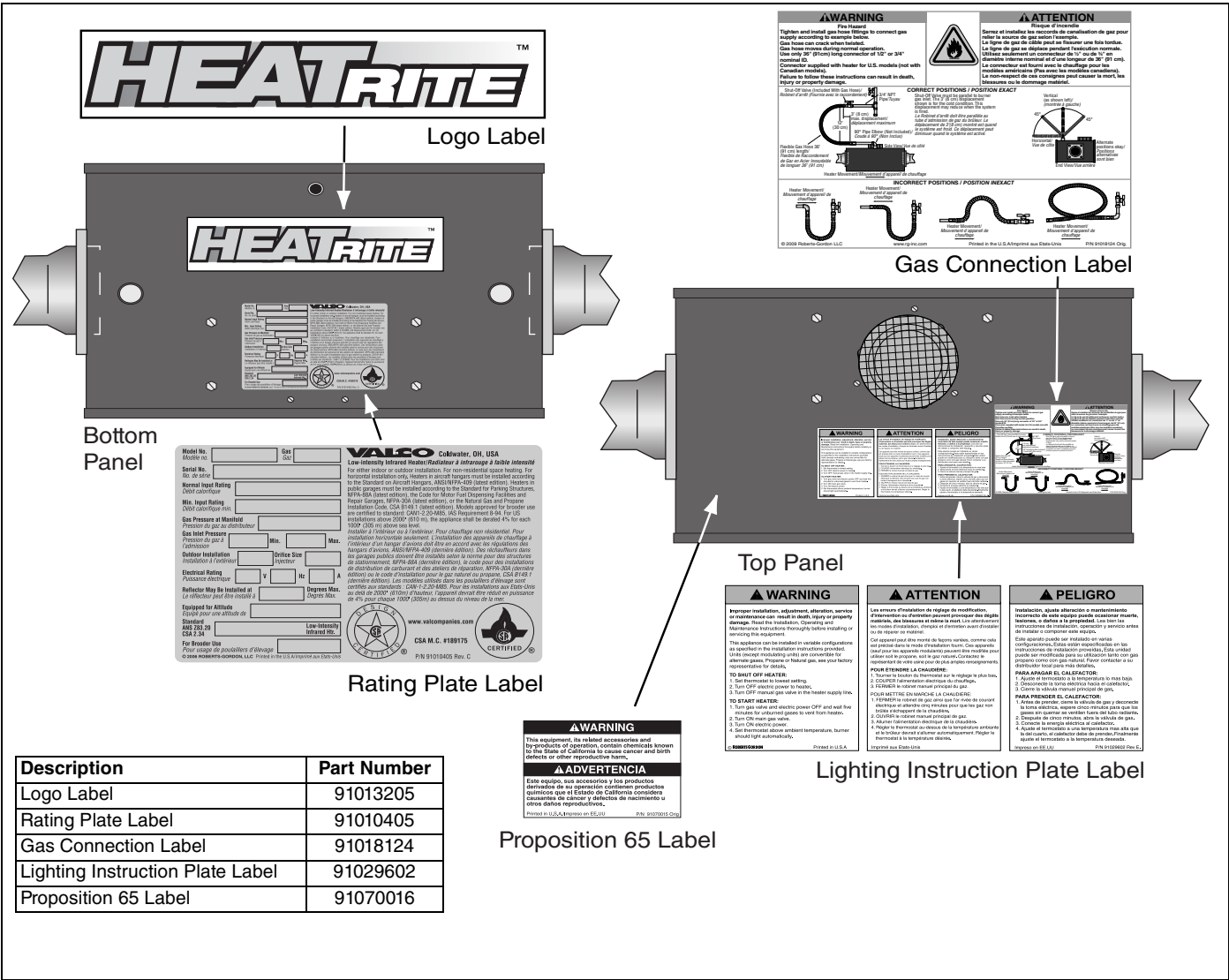
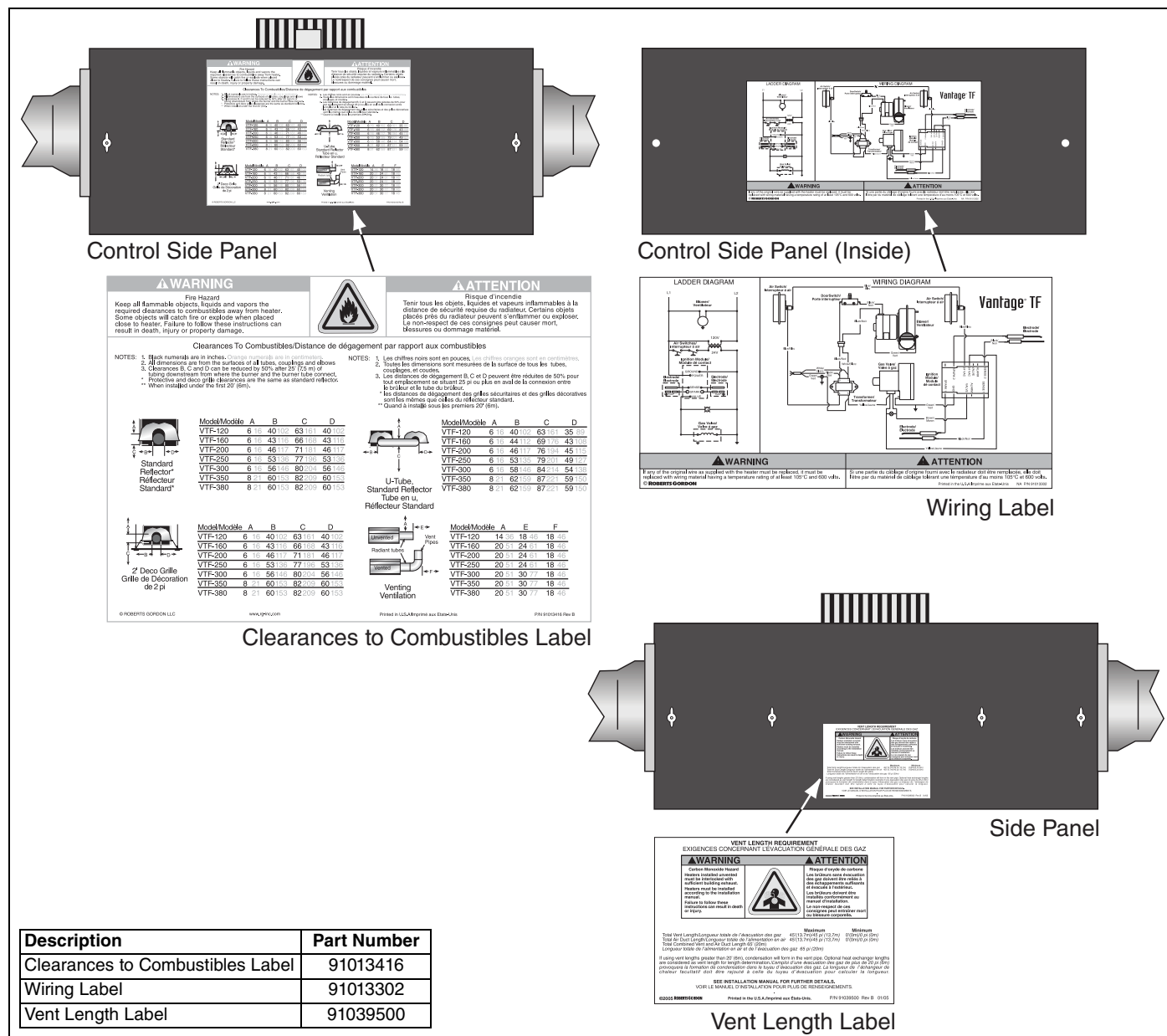


FIGURE 2: Side Panel Label Placement



## SECTION 2: INSTALLER RESPONSIBILITY

The installer is responsible for the following:

- To install the heater, as well as the gas and electrical supplies, in accordance with applicable specifications and codes. Val-Co recommends the installer contact a local building inspector or Fire Marshal for guidance.
- To use the information given in a layout drawing and in the manual together with the cited codes and regulations to perform the installation.
- To install the heater in accordance with the clearances to combustibles.
- To furnish all needed materials not furnished as standard equipment.
- To plan location of supports.
- To provide access to burners for servicing on all sides for burner removal.
- To provide the owner with a copy of this installation, operation and service manual.
- To never use heater as support for a ladder or other access equipment and never hang or suspend anything from heater.
- To ensure there is adequate air circulation around the heater and to supply air for combustion, ventilation and distribution in accordance with local codes.
- To safely and adequately install heater using materials with a minimal working load of 75 lbs (33 kg).
- To ensure the heater is placed in a approved application.


### 2.1 Wall Tag

A laminated wall tag is available for the heater as a permanent reminder of the safety instructions and the importance of the required clearances to combustibles. Please contact Val-Co or your VAL-CO independent distributor to obtain the wall tag. Affix the tag by peeling off the backing of the adhesive strips on the rear surface and position the tag on a wall near the heater (e.g. thermostat or Controller). A copy of the wall tag (P/N 91037917) is illustrated on the back cover. For an immediate solution, you may affix this copy on the wall near the heater.

Know your model number and installed configuration. Model number and installed configuration are found on the burner and in the Installation, Operation and Service Manual. See *Page 6, Figure 3 through Page*

8, *Figure 9*. Write the proper clearance dimensions in permanent ink according to your model number and configuration in the open spaces on the tag.

### 2.2 Brooder Wall Tag

 <b>ROBERTS GORDON</b>
<b>⚠ ATTENTION</b> <b>VENTILATION</b> <b>REQUIREMENTS</b>
<p>Be sure the air inlet grills, louvers and dampers are inspected regularly and that they are clear and free of dust, dirt, snow, ice, frost and other foreign material so that air may freely enter into the building to provide adequate combustion and ventilating air.</p> <p>For proper and safe operation of the brooder installation, there shall be provided a combined infiltration and natural and mechanical ventilation rate of not less than 1/4 S.C.F.M. (standard cubic foot per minute) per bird.</p>
<b>⚠ ATTENTION</b> <b>EXIGENCES</b> <b>RELATIVES À LA</b> <b>VENTILATION</b>
<p>S'assurer que les grilles d'entrée d'air, volets et événements sont inspectés régulièrement et qu'ils sont exempts de poussière, de saleté de neige, de glace, de gel et de toute autre matière étrangère afin que l'air puisse entrer librement dans le bâtiment pour aider à la combustion et à la ventilation.</p> <p>Pour une installation adéquate et sécuritaire du couvoir, le taux combiné d'infiltration et de ventilation naturelle et mécanique ne devra pas être inférieur à 1/4 de P.C.S.M. (pied cube standard par minute) par oiseau.</p>
<small>© 1999 ROBERTS GORDON      Printed in the U.S.A./Imprimé aux États-Unis      P/N 91039300 Rev A</small>

### 2.3 Corrosive Chemicals

<b>⚠ CAUTION</b>

<b>Product Damage Hazard</b> <b>Do not use heater in area containing corrosive chemicals.</b>  <b>Refer to appropriate Material Safety Data Sheets (MSDS).</b>  <b>Failure to follow these instructions can result in product damage.</b>

Val-Co cannot be responsible for ensuring that all appropriate safety measures are undertaken prior to installation; this is entirely the responsibility of the

installer. It is essential that the contractor, the sub-contractor, or the owner identifies the presence of combustible materials, corrosive chemicals or halogenated hydrocarbons\* anywhere in the premises.

*\* **Halogenated Hydrocarbons** are a family of chemical compounds characterized by the presence of halogen elements (fluorine, chlorine, bromine, etc.). These compounds are frequently used in refrigerants, cleaning agents, solvents, etc. If these compounds enter the air supply of the burner, the life span of the heater components will be greatly reduced. An outside air supply must be provided to the burners whenever the presence of these compounds is suspected. Warranty will be invalid if the heater is exposed to halogenated hydrocarbons.*

## **2.4 National Standards and Applicable Codes**

All appliances must be installed in accordance with the latest revision of the applicable standards and national codes. This refers also to the electric, gas and venting installation. Note: Additional standards for installations in Public Garages, Aircraft Hangars, etc. may be applicable.

## SECTION 3: CLEARANCES TO COMBUSTIBLES

### 3.1 Required Clearances to Combustibles

Clearances are the required distances that combustible objects must be away from the heater to prevent serious fire hazards. Combustibles are materials, that may catch on fire and include common items such as wood, paper, rubber, fabric, etc.

**Maintain clearances to combustibles at all times for safety.**

Clearances for all heater models are located on the burner of the heater and on *Page 6, Figure 3 through Page 8, Figure 9* in this manual. Check the clearances on each burner for the model heater being installed to make sure the product is suitable for your application and the clearances are maintained. Read and follow the safety guidelines below:

- Keep gasoline or other combustible materials including flammable objects, liquids, dust or vapors away from this heater or any other appliance.
- The stated clearances to combustibles represent a surface temperature of 90° F (50° C) above room temperature. Building materials with a low heat tolerance (such as plastics, vinyl siding, canvas, triply, etc.) may be subject to degradation at lower temperatures. It is the installer's responsibility to assure that adjacent materials are protected from degradation.
- Maintain clearances from heat sensitive equipment and workstations.
- Maintain clearances from vehicles parked below the heater.
- Maintain clearances from swinging and overhead doors, overhead cranes, vehicle lifts, partitions, storage racks, hoists, building construction, etc.

**NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.

2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

## ! WARNING



### Fire Hazard

**Keep all flammable objects, liquids and vapors the minimum required clearances to combustibles away from heater.**

**Some objects will catch fire or explode when placed close to heater.**

**Failure to follow these instructions can result in death, injury or property damage.**

- In locations used for the storage of combustible materials, signs must be posted to specify the maximum permissible stacking height to maintain required clearances from the heater to the combustibles. Signs must be posted adjacent to the heater thermostat. In the absence of a thermostat, signs must be posted in a conspicuous location.
- Consult local Fire Marshal, Fire Insurance Carrier or other authorities for approval of proposed installation when there is a possibility of exposure to combustible airborne materials or vapors.
- Hang heater in accordance to the minimum suspension requirements on *Page 16, Figure 11*.
- If the radiant tubes must pass through the building structure, be sure that adequate sleeving and fire stop is installed to prevent scorching and/or fire hazard.

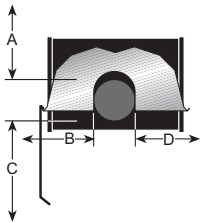
**FIGURE 3: STANDARD REFLECTOR**

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	40	63	40	16	102	161	102
	VTF-160	6	43	66	43	16	116	168	116
	VTF-200	6	46	71	46	16	117	181	117
	VTF-250	6	53	77	53	16	136	196	136
	VTF-300	6	56	80	56	16	146	204	146
	VTF-350	8	60	82	60	21	153	209	153
	VTF-380	8	60	82	60	21	153	209	153

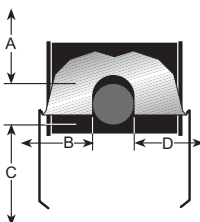


- NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.  
 2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

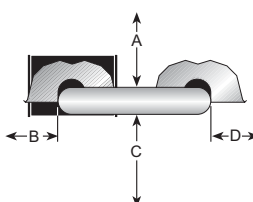
**FIGURE 4: ONE SIDE REFLECTOR**

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	10	63	54	16	26	161	138
	VTF-160	6	10	70	62	16	26	178	159
	VTF-200	6	10	77	68	16	26	196	173
	VTF-250	6	10	83	75	16	26	211	191
	VTF-300	6	10	86	79	16	26	219	202
	VTF-350	8	10	88	84	21	26	224	214
	VTF-380	8	10	88	84	21	26	224	214

**FIGURE 5: TWO SIDE REFLECTORS**

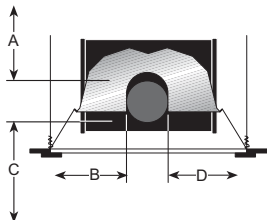
	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	26	66	26	16	68	168	68
	VTF-160	6	29	72	29	16	73	183	73
	VTF-200	6	31	78	31	16	79	199	79
	VTF-250	6	37	84	37	16	94	214	94
	VTF-300	6	40	88	40	16	102	224	102
	VTF-350	8	46	91	46	21	117	232	117
	VTF-380	8	46	91	46	21	117	232	117

**FIGURE 6: U-TUBE, STANDARD REFLECTOR**

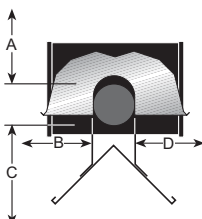
	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	40	63	35	16	102	161	89
	VTF-160	6	44	69	43	16	112	176	108
	VTF-200	6	46	76	45	16	117	194	115
	VTF-250	6	53	79	49	16	135	201	127
	VTF-300	6	58	84	54	16	146	214	138
	VTF-350	8	62	87	59	21	159	221	150
	VTF-380	8	62	87	59	21	159	221	150

- NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.  
 2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

**FIGURE 7: 2-FOOT DECO GRILLE AND PROTECTIVE GRILLE**

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	40	63	40	16	102	161	102
	VTF-160	6	43	66	43	16	116	168	116
	VTF-200	6	46	71	46	16	117	181	117
	VTF-250	6	53	77	53	16	136	196	136
	VTF-300	6	56	80	56	16	146	204	146
	VTF-350	8	60	82	60	21	153	209	153
	VTF-380	8	60	82	60	21	153	209	153

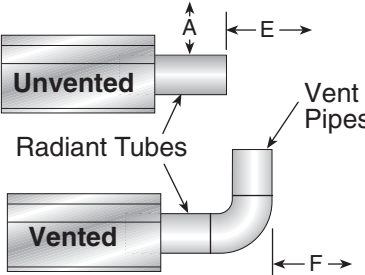
**FIGURE 8: LOWER CLEARANCE SHIELD\***

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	VTF-120	6	45	33	45	16	115	84	115
	VTF-160	6	46	38	46	16	117	97	117
	VTF-200	6	58	44	58	16	146	112	146
	VTF-250	6	62	48	62	16	158	122	158
	VTF-300	6	63	50	63	16	161	127	161
	VTF-350**	- UNAPPROVED -				- UNAPPROVED -			
	VTF-380**	- UNAPPROVED -				- UNAPPROVED -			

\*When installed in the first 10' (3 m) on each side of the burner.

\*\*Val-co. prohibits the installation of this heater for all unapproved applications.

**FIGURE 9: VENTING**

	Model	(inches)			(centimeters)		
		A	E	F	A	E	F
	VTF-120	14	18	18	36	46	46
	VTF-160	20	24	18	51	61	46
	VTF-200	20	24	18	51	61	46
	VTF-250	20	24	18	51	61	46
	VTF-300	20	30	18	51	77	46
	VTF-350	20	30	18	51	77	46
	VTF-380	20	30	18	51	77	46

## SECTION 4: NATIONAL STANDARDS AND APPLICABLE CODES

### 4.1 Gas Codes

The type of gas appearing on the nameplate must be the type of gas used. Installation must comply with national and local codes and requirements of the local gas company.

United States: Refer to National Fuel Gas Code NFPA 54/ANSI Z223.1 - latest revision.

Canada: Refer to Natural Gas and Propane Installation Code CSA B149.1 - latest revision.

### 4.2 Aircraft Hangars

Installation in aircraft hangars must be in accordance with the following codes:

United States: Refer to Standard for Aircraft Hangars, NFPA 409 - latest revision.

Canada: Refer to Natural Gas and Propane Installation Code CSA B149.1 - latest revision.

In aircraft storage and servicing areas, heaters shall be installed at least 10' (3 m) above the upper surface of wings or of engine enclosures of the highest aircraft which may be housed in the hangar. The measurement shall be made from the wing or engine enclosure (whichever is higher from the floor) to the bottom of the heater.

- In shops, offices and other sections of aircraft hangars communicating with aircraft storage or servicing areas, heaters shall be installed not less than 8' (2.4 m) above the floor.
- Suspended or elevated heaters shall be so located in all spaces of aircraft hangars that they shall not be subject to injury by aircraft, cranes, movable scaffolding or other objects. Provisions shall be made to assure accessibility to suspended heaters for recurrent maintenance purposes.

### 4.3 Public Garages

Installation in garages must be in accordance with the following codes:

United States: Refer to Standard for Parking Structures NFPA 88A - latest revision or the Code for Motor Fuel Dispensing Facilities and Repair Garages, NFPA 30A - latest revision.  
Canada: Refer to Natural Gas and Propane Installation Code CSA B149.1 - latest revision.

- Heaters must not be installed less than 8' (2.4 m) above the floor. Minimum clearances to combustibles must be maintained from vehicles parked below the heater.
- When installed over hoists, minimum clearances to combustibles must be maintained from the upper most point of objects on the hoist.

### 4.4 Electrical

The heater must be electrically grounded in accordance with the following codes:

United States: Refer to National Electrical Code®, NFPA 70 - latest revision. Wiring must conform to the most current National Electrical Code®, local ordinances and any special diagrams furnished.

Canada: Refer to Canadian Electrical Code, CSA C22.1 Part 1 - latest revision.

### 4.5 Venting

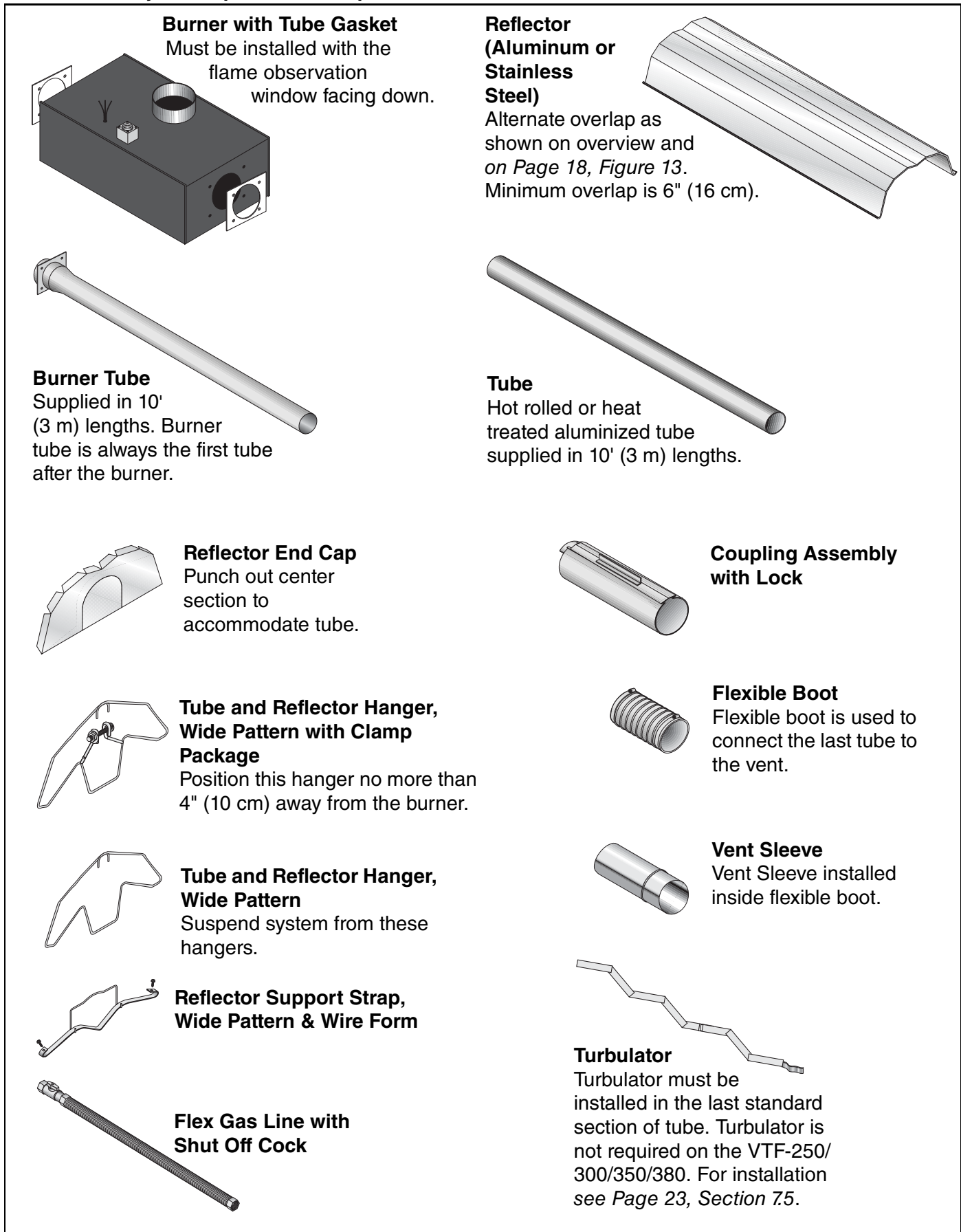
The venting must be installed in accordance with the requirements within this manual and the following codes:

United States: Refer to National Fuel Gas Code NFPA 54/ANSI Z223.1 - latest revision.

Canada: Refer to Natural Gas and Propane Installation Code CSA B149.1 - latest revision.

### 4.6 High Altitude

These heaters are approved for installations up to 2000' (610 m)(US), 4500' (1370 m)(Canada) without modification. Consult factory if US installation is above 2000' (610 m) or Canadian installation is above 4500' (1370 m).

**SECTION 5: MAJOR COMPONENTS****FIGURE 10: Major Component Descriptions**

## 5.1 Standard Parts List

**Table 1: Contents of Burner Carton**

Part No.	Description	VTF-120	VTF-160	VTF-200	VTF-250	VTF-300	VTF-350	VTF-380
VTF90XXXXX	Burner Assembly (Rate and Fuel Varies)	1	1	1	1	1	1	1
02568200	Gasket (Burner to Burner Tube)	1	1	1	1	1	1	1
VTF90100NA	Installation, Operation and Service Manual	1	1	1	1	1	1	1
94273914	Hex Head Bolts 5/16-18 Rolok	8	8	8	8	8	8	8
96411600	Split Lock Washer	8	8	8	8	8	8	8
*91412204	Flexible Stainless Steel Gas Hose - 3/4" NPT (US Models Only)	1	1	1	1	1	1	1
03051503	Turbulator Adapter	2	2	2	-	-	-	-
03051504	Turbulator 2.5' (76 cm) Aluminized Steel	8	8	4	-	-	-	-
91412800	Flexible Boot	2	2	2	2	2	2	2
91901300	Boot Clamp	4	4	4	4	4	4	4
09080000	Vent Sleeve	2	2	2	2	2	2	2
03090101K	Tube and Reflector Hanger Kit, Wide Pattern	2	2	2	2	2	2	2

\*Canadian Models: Rubber (Type 1) Gas Hoses available as an accessory. See Page 42, Section 10.

**Table 2: Contents of Wide Pattern Core and Wide Pattern Extension Packages**

		Wide Pattern Core Packages			Wide Pattern Extension Packages		
		Hot Rolled with Aluminum Reflector	Aluminized with Aluminum Reflector	Aluminized with Stainless Steel Reflector	Hot Rolled with Aluminum Reflector	Aluminized with Aluminum Reflector	Aluminized with Stainless Steel Reflector
Part No.	Description	20' 30' 40' (6m) (9m) (12m)	20' 30' 40' (6m) (9m) (12m)	20' 30' 40' (6m) (9m) (12m)	10' 20' 30' 40' (3m) (6m) (9m) (12m)	10' 20' 30' 40' (3m) (6m) (9m) (12m)	10' 20' 30' 40' (3m) (6m) (9m) (12m)
91409300	Tube, Hot Rolled Steel, 10' (3 m)	1 2 3	- - -	- - -	1 2 3 4	- - - -	- - - -
91409408	Tube, HT Aluminized, 10' (3 m)	- - -	1 2 3	1 2 3	- - - -	1 2 3 4	1 2 3 4
03051101	Burner Tube, ALUMI-THERM® Steel, 10' (3 m)	- 1 1	- 1 1	- 1 1	- - - -	- - - -	- - - -
03051601	Burner Tube, HT ALUMI-THERM® Steel, 10' (3 m)	1 - -	1 - -	1 - -	- - - -	- - - -	- - - -
01312700	Coupling Assembly	1 2 3	1 2 3	1 2 3	1 2 3 4	1 2 3 4	1 2 3 4
02750303	Standard Reflector, 8' (2.4 m)	3 4 6	3 4 6	- - -	2 3 4 6	2 3 4 6	- - - -
02750800	End Cap	2 2 2	2 2 2	- - -	- - - -	- - - -	- - - -
027503SS	Stainless Steel Reflector, 8' (2.4 m)	- - -	- - -	3 4 6	- - - -	- - - -	2 3 4 6
027508SS	Stainless Steel End Cap	- - -	- - -	2 2 2	- - - -	- - - -	- - - -
03090101	Tube and Reflector Hanger, Wide Pattern	3 4 5	3 4 5	3 4 5	1 2 3 4	1 2 3 4	1 2 3 4
91907302	S-hook	6 8 10	6 8 10	6 8 10	2 4 6 8	2 4 6 8	2 4 6 8
03050011	Reflector Support Package, Wide Pattern (Strap, Wire Form, Screws)	2 3 5	2 3 5	4 5 7	2 3 4 6	2 3 4 6	2 3 4 6
91107720	U-clip Package	1 1 1	1 1 1	1 1 1	1 1 1 1	1 1 1 1	1 1 1 1
01318901	Tube Clamp Package	1 1 1	1 1 1	2 2 2	- - - -	- - - -	- - - -
Part Number		CPW20HRS CPW30HRS CPW40HRS	CPW20ALUM CPW30ALUM CPW40ALUM	CPW20ALUMSS CPW30ALUMSS CPW40ALUMSS	EXPW10HRS EXPW20HRS EXPW30HRS EXPW40HRS	EXPW10ALUM EXPW20ALUM EXPW30ALUM EXPW40ALUM	EXPW10ALUMSS EXPW20ALUMSS EXPW30ALUMSS EXPW40ALUMSS

**Table 3: Component Package Guide**

	<b>Tubing Length Each Side</b>	<b>Core Packages (2 Required)</b>		
<b>Model</b>	<b>Minimum</b>	<b>Hot Rolled with Aluminum Reflector</b>	<b>Aluminized with Aluminum Reflector</b>	<b>Aluminized with Stainless Steel Reflector</b>
VTF-120	20' (6 m)	CPW20HRS	CPW20ALUM	CPW20ALUMSS
VTF-160	20' (6 m)	CPW20HRS	CPW20ALUM	CPW20ALUMSS
VTF-200	30' (9 m)	CPW30HRS	CPW30ALUM	CPW30ALUMSS
VTF-250	40' (12 m)	CPW40HRS	CPW40ALUM	CPW40ALUMSS
VTF-300	50' (15 m)	CPW30HRS + EXPW20HRS	CPW30ALUM + EXPW20ALUM	CPW30ALUMSS + EXPW20ALUMSS
VTF-350	50' (15 m)	CPW30HRS + EXPW20HRS	CPW30ALUM + EXPW20ALUM	CPW30ALUMSS + EXPW20ALUMSS
VTF-380	60' (18 m)	CPW30HRS + EXPW30HRS	CPW30ALUM + EXPW30ALUM	CPW30ALUMSS + EXPW30ALUMSS

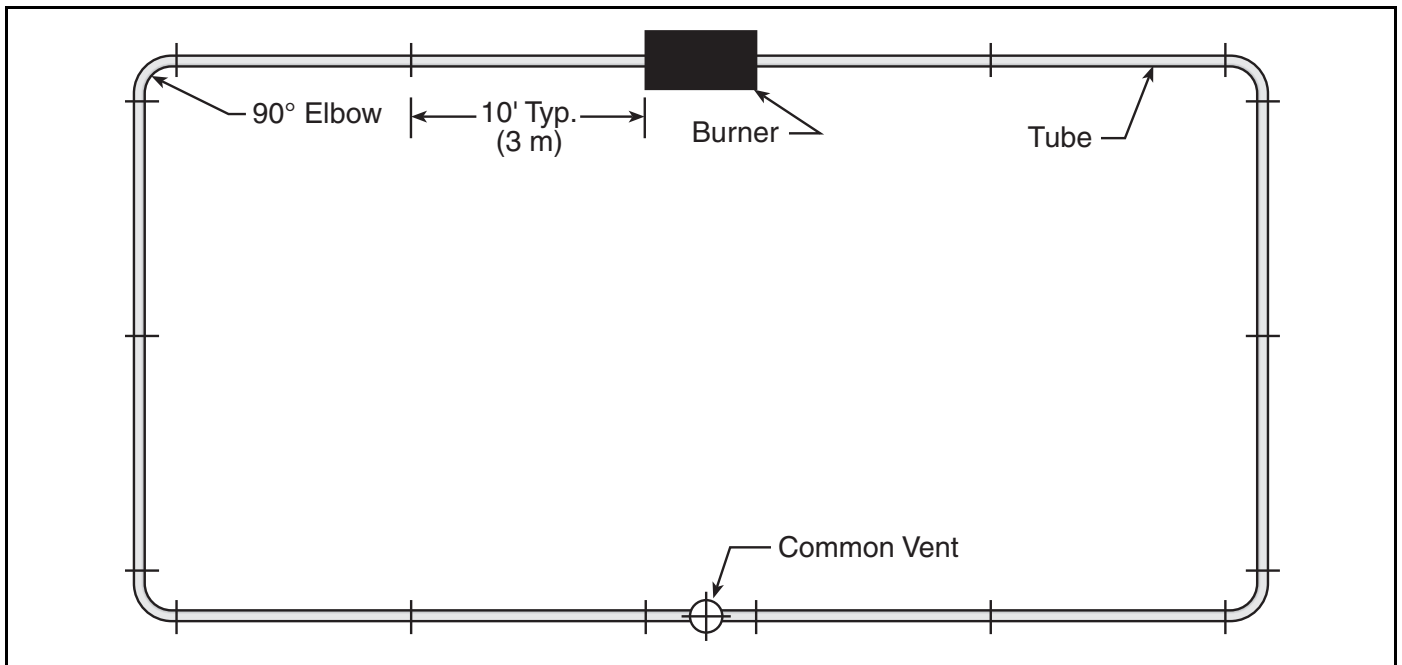
Additional tubing length may be added to heater. Tubing must be heat-treated aluminized or porcelain coated. Any additional tubing lengths are considered as vent length for length determination. Maximum venting length for minimum heater length is 45' (13.7 m) total (or 22.5' (7 m) on each tube).

## SECTION 6: SUGGESTED LAYOUTS

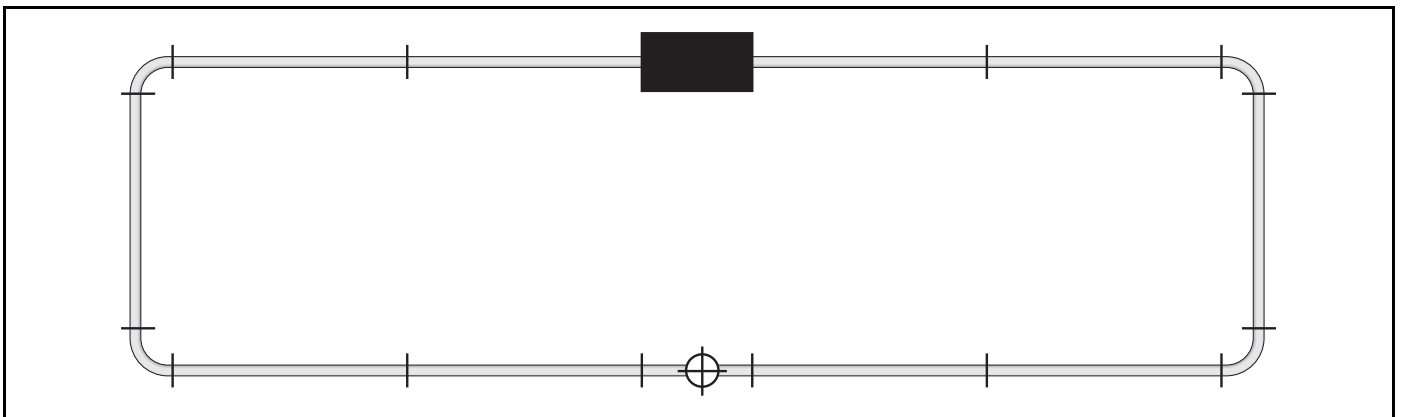
The following are suggested layouts for the heater. These layouts are effective in maximizing the heat pattern and overall performance of the heater. All heaters can be common vented or individually vented, *See Page 36, Section 9*, depending on the building requirements. These are only suggested layouts. The heater can be designed in various configurations provided they are in the guidelines of this manual. When designing a u-tube or elbow configuration, the following rules must be adhered to:

- A minimum of 10' (3 m) of tubing on VTF-120/160 and/or a minimum of 15' (4.5 m) of tubing on the VTF-200/250/300/350/380 is required between the burner and the elbow or u-tube.
- The design and installation must adhere to the rules and guidelines located in this manual, *See Page 15, Section 7 and Page 36, Section 9*.
- Review venting options before selecting a layout.

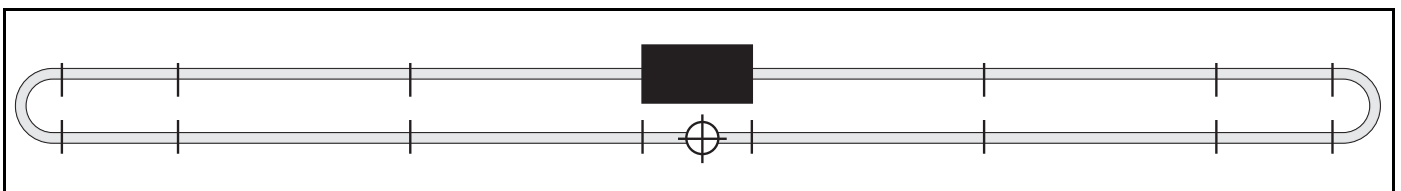
### 6.1 VTF-380 - 4 Elbow Design (Common Vent)



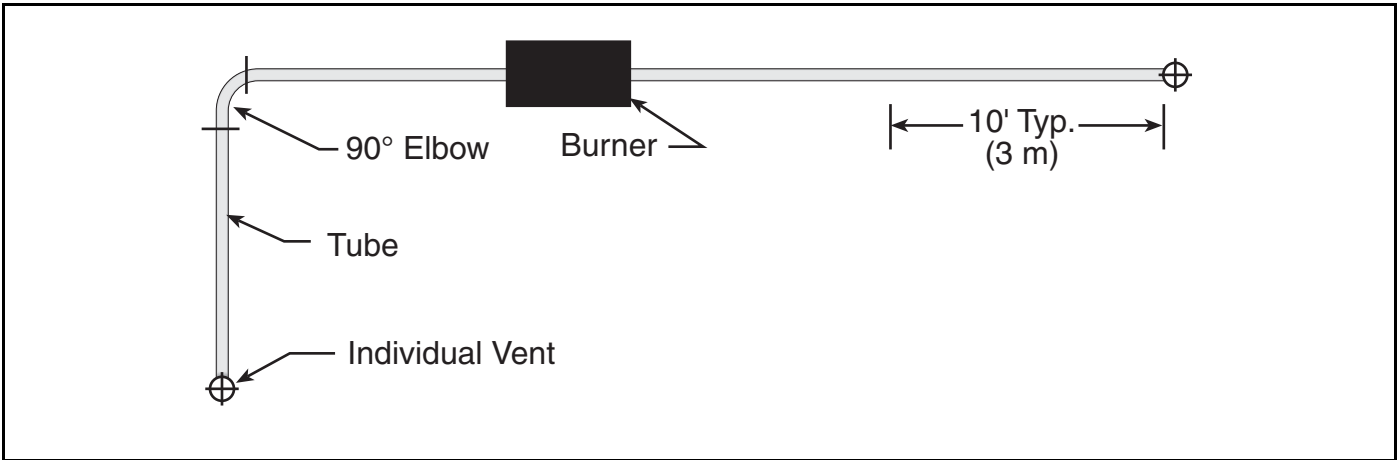
### 6.2 VTF-350 - 4 Elbow Design (Common Vent)



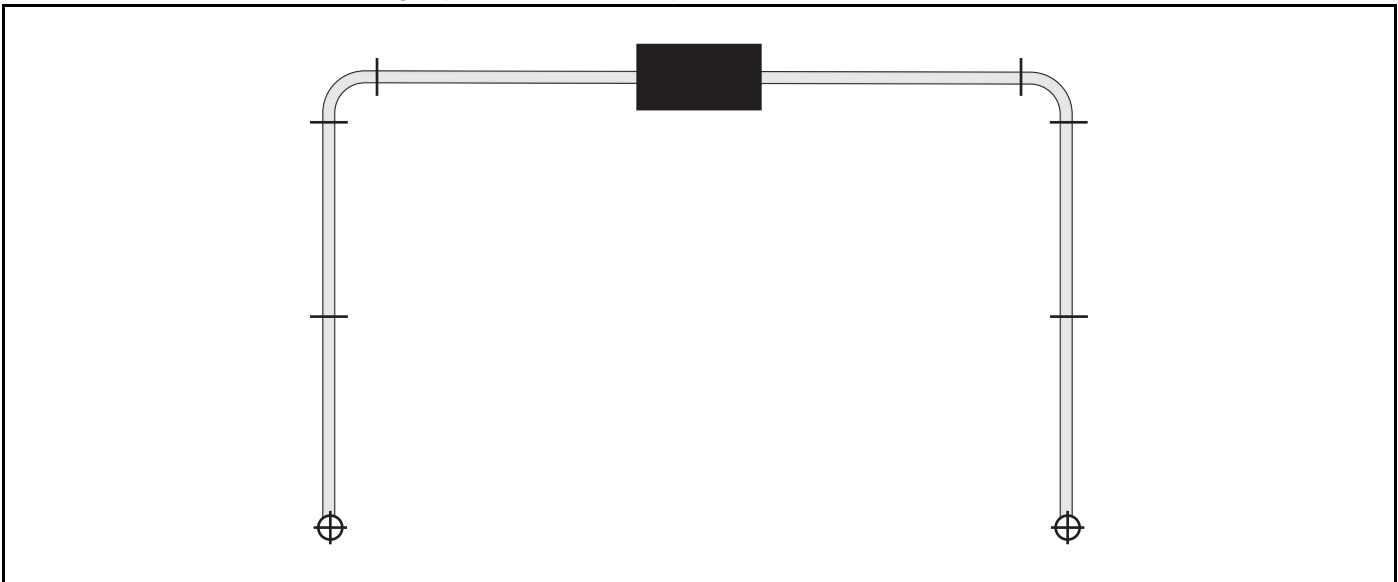
### 6.3 VTF-300 - Double "U" Design (Common Vent)



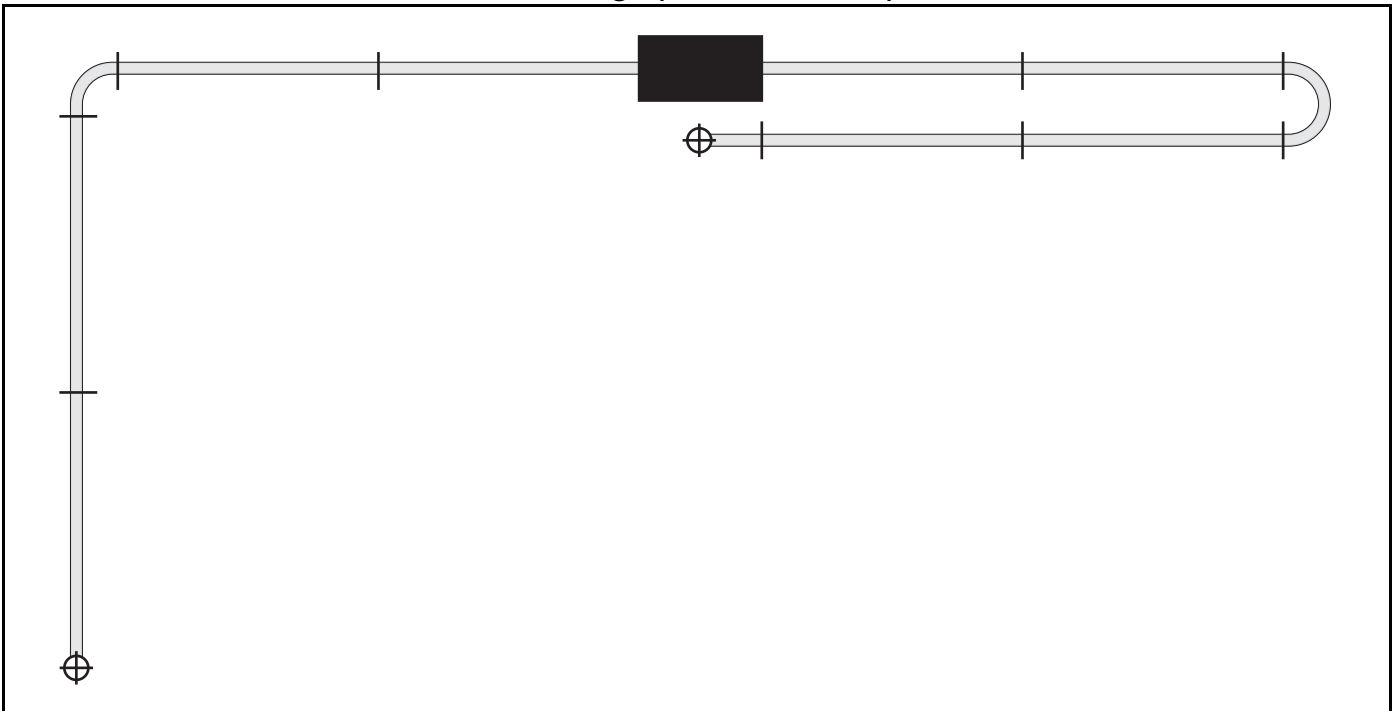
## 6.4 VTF-160 - Single Elbow Design (Individual Vents)



## 6.5 VTF-160 Double "L" Design (Individual Vents)




## 6.6 VTF-250 - Combination "L" and "U" Design (Individual Vents)





## SECTION 7: HEATER INSTALLATION

<b>⚠ WARNING</b>

<b>Severe Injury Hazard</b>
<p><b>Secure burner to burner tube with bolts and lockwashers.</b></p> <p><b>Hang heater with materials with a minimum working load of 75 lbs (33 kg).</b></p> <p><b>Failure to follow these instructions can result in death, injury or property damage.</b></p>

<b>⚠ WARNING</b>

<b>Cut/Pinch Hazard</b>
<p><b>Wear protective gear during installation, operation and service.</b></p> <p><b>Edges are sharp.</b></p> <p><b>Failure to follow these instructions can result in injury.</b></p>

To ensure your safety, and comply with the terms of the warranty, all units must be installed in accordance with these instructions.

The gas or the electrical supply lines must not be used to support the heater.

Do not locate the gas or electrical supply lines directly over the path of the flue products from the heater.

The heater must be installed in a location that is readily accessible for servicing.

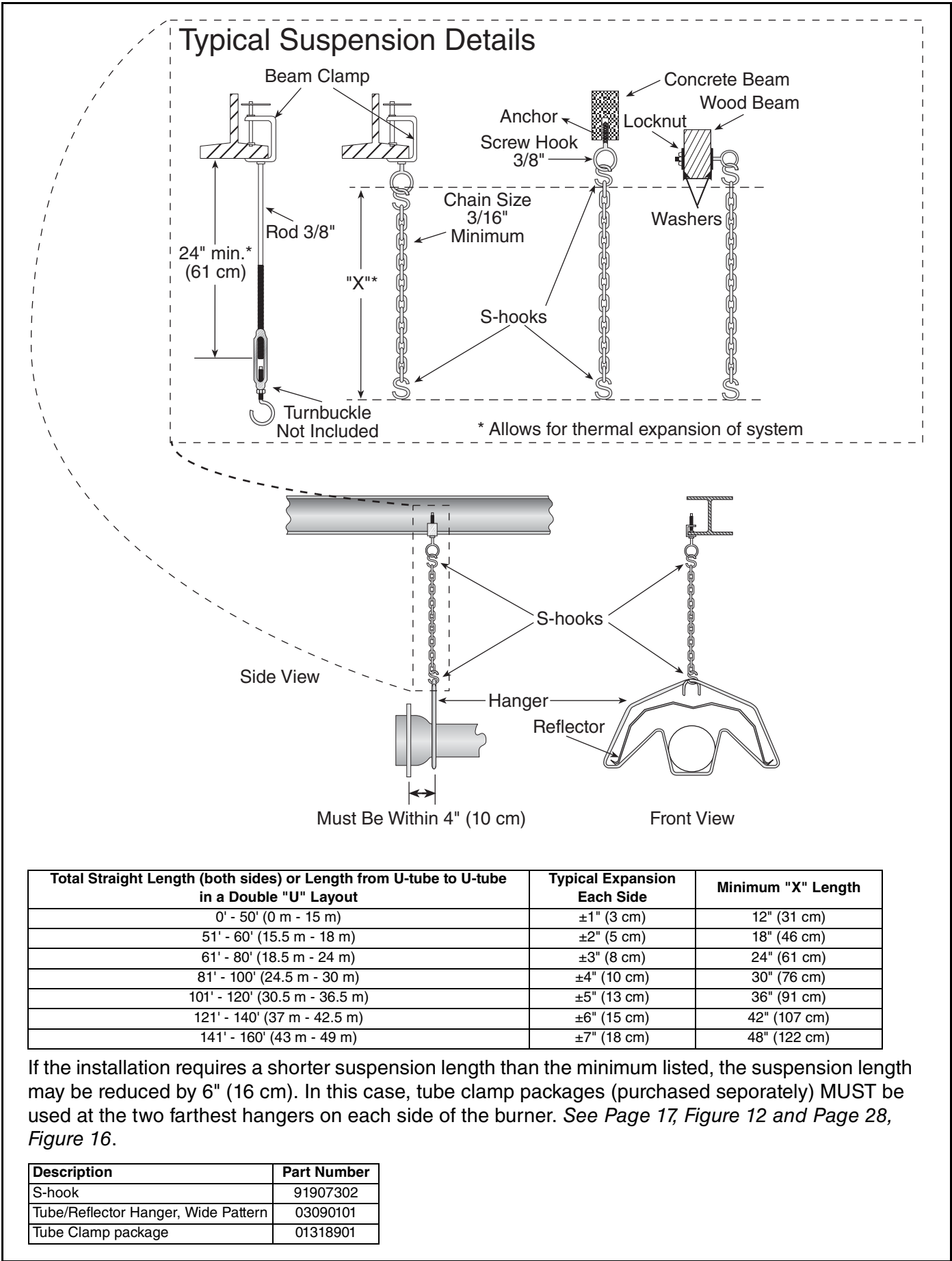
The heaters must be installed in accordance with clearances to combustibles as indicated on the rating plate and in this instruction manual.

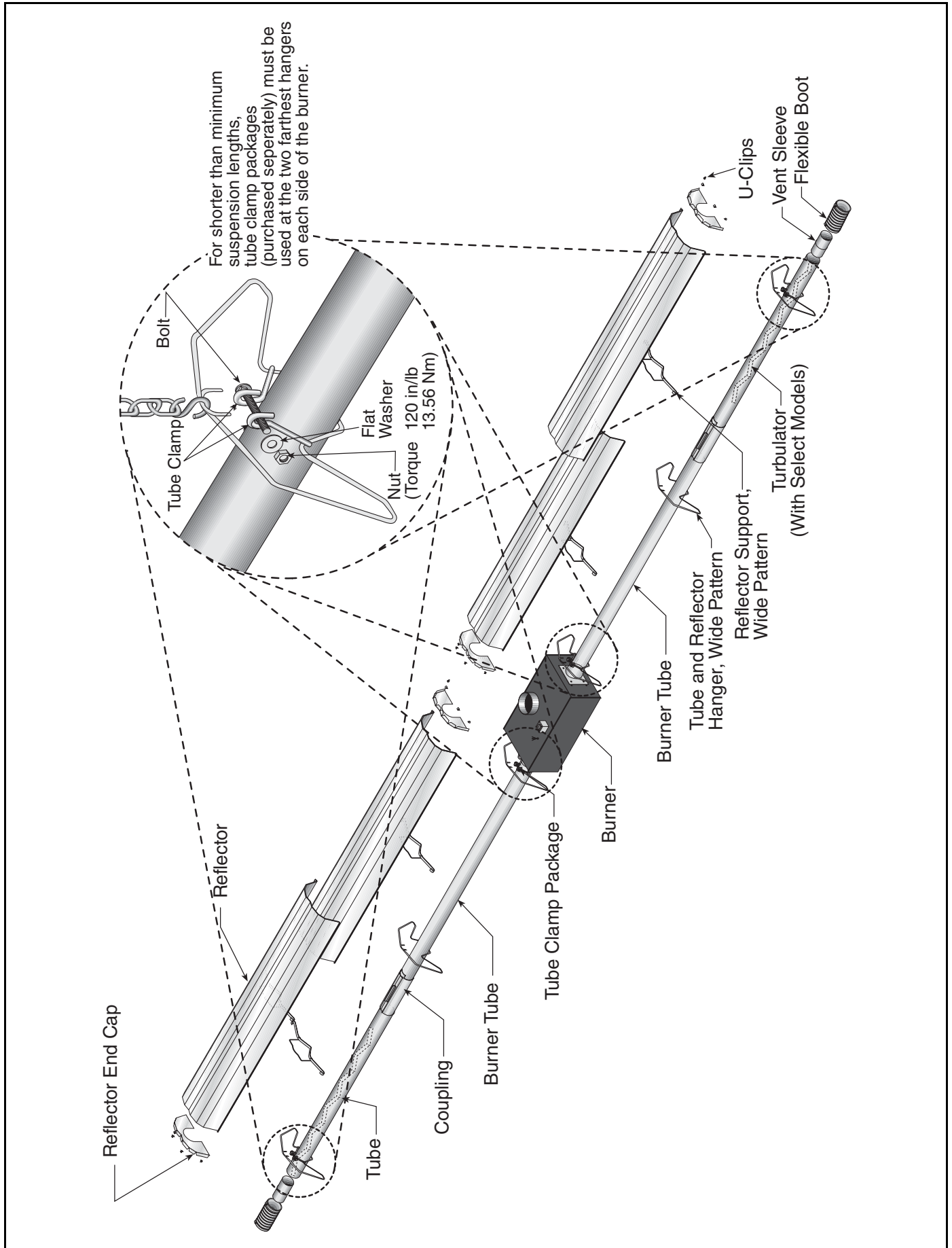
The minimum and maximum gas inlet pressures must be maintained as indicated on the rating plate.

Typical installation configurations are shown on Page 16, Figure 11.

Expansion and contraction of the tube dictates that the minimum suspension lengths must be maintained. See table on Page 16, Figure 11.

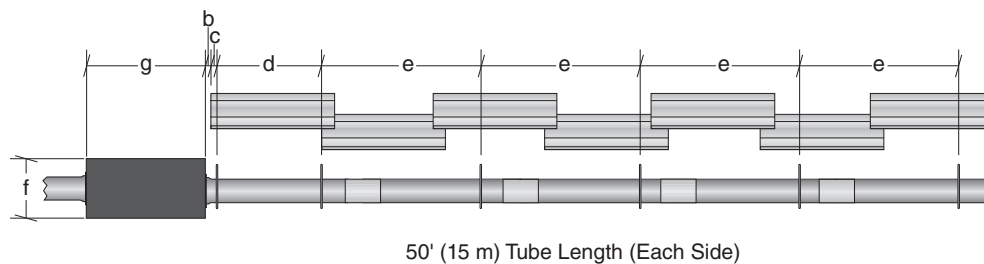
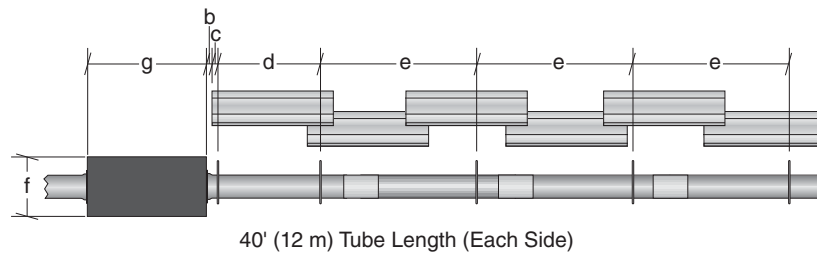
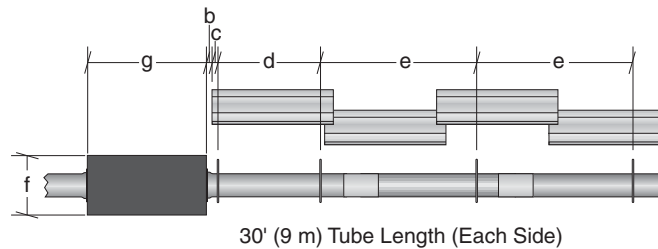
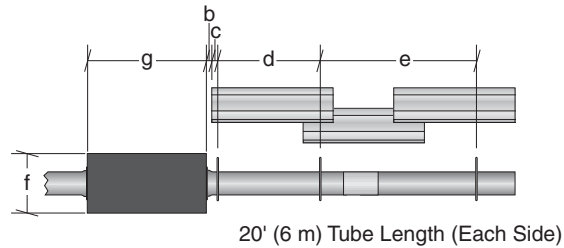
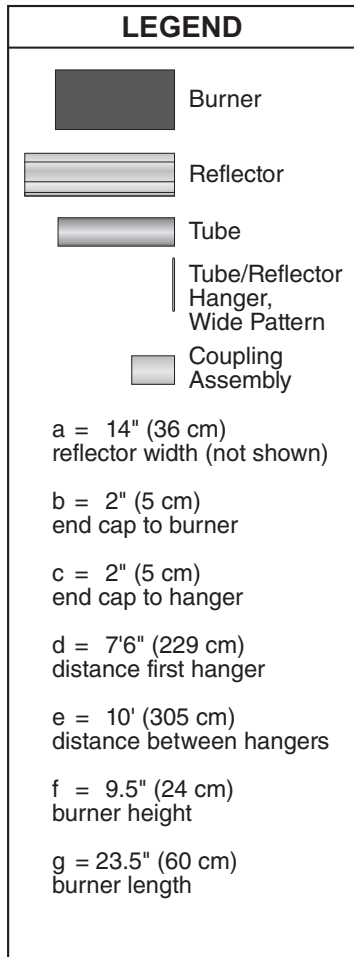
FIGURE 11: Critical Hanger Placement

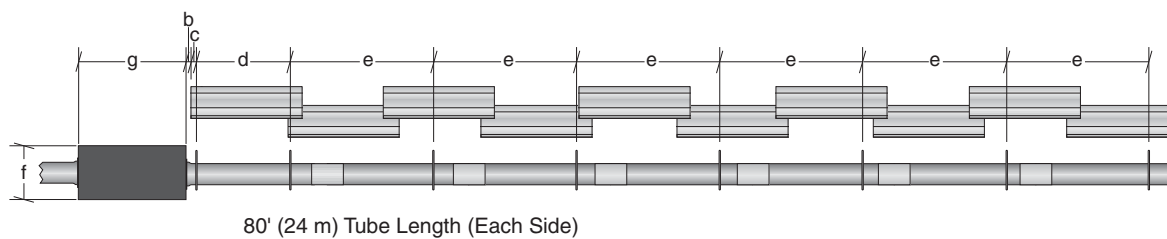
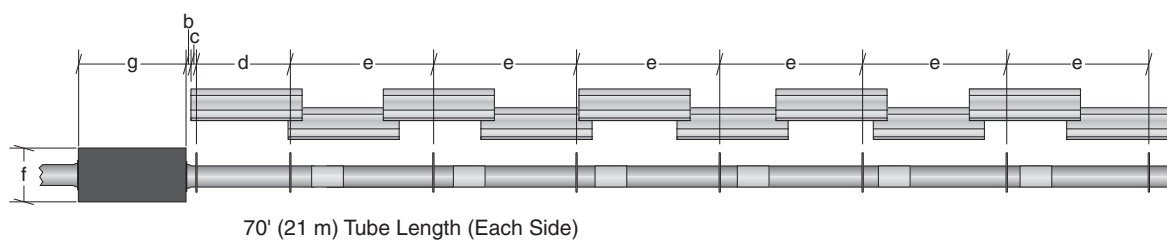
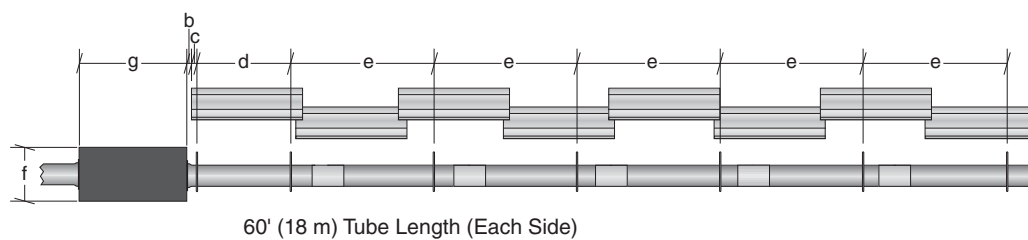


**FIGURE 12: Linear Heater Assembly Overview**

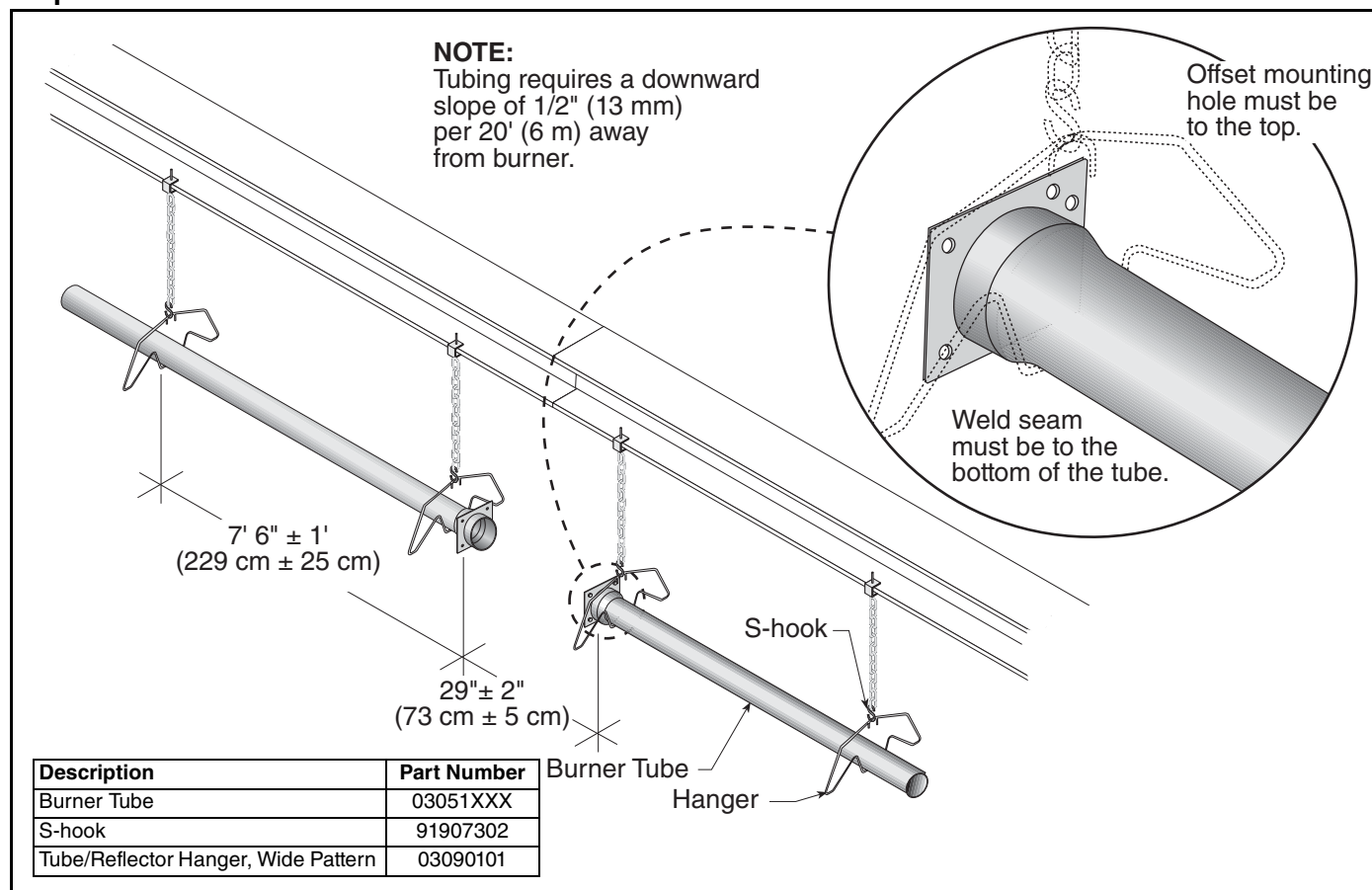
**FIGURE 13: Linear Heater Layout Overview**

Linear layouts showing one side. Use same measurements for the other side.

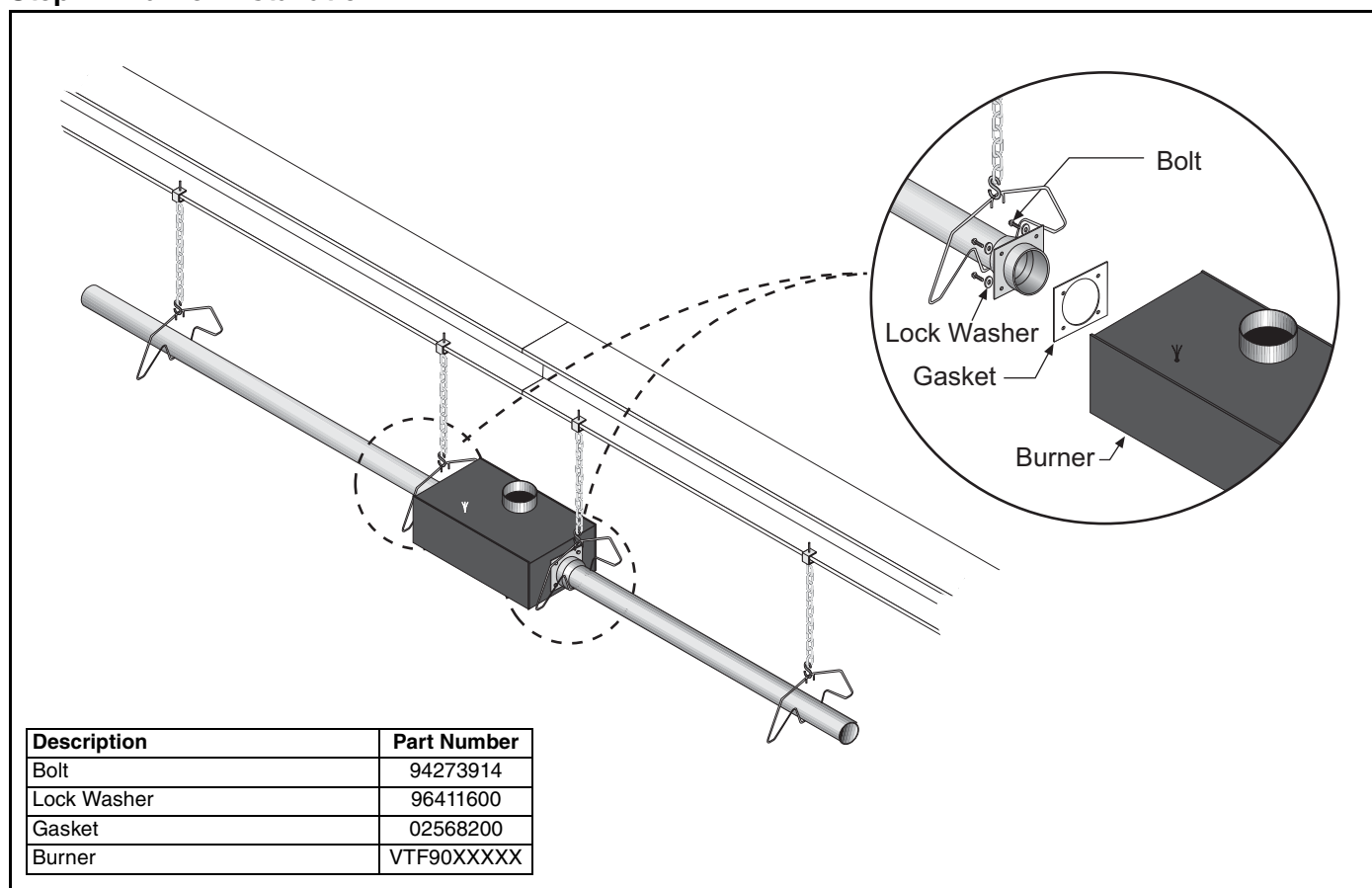


**FIGURE 14: Linear Heater Layout Overview (Continued)**

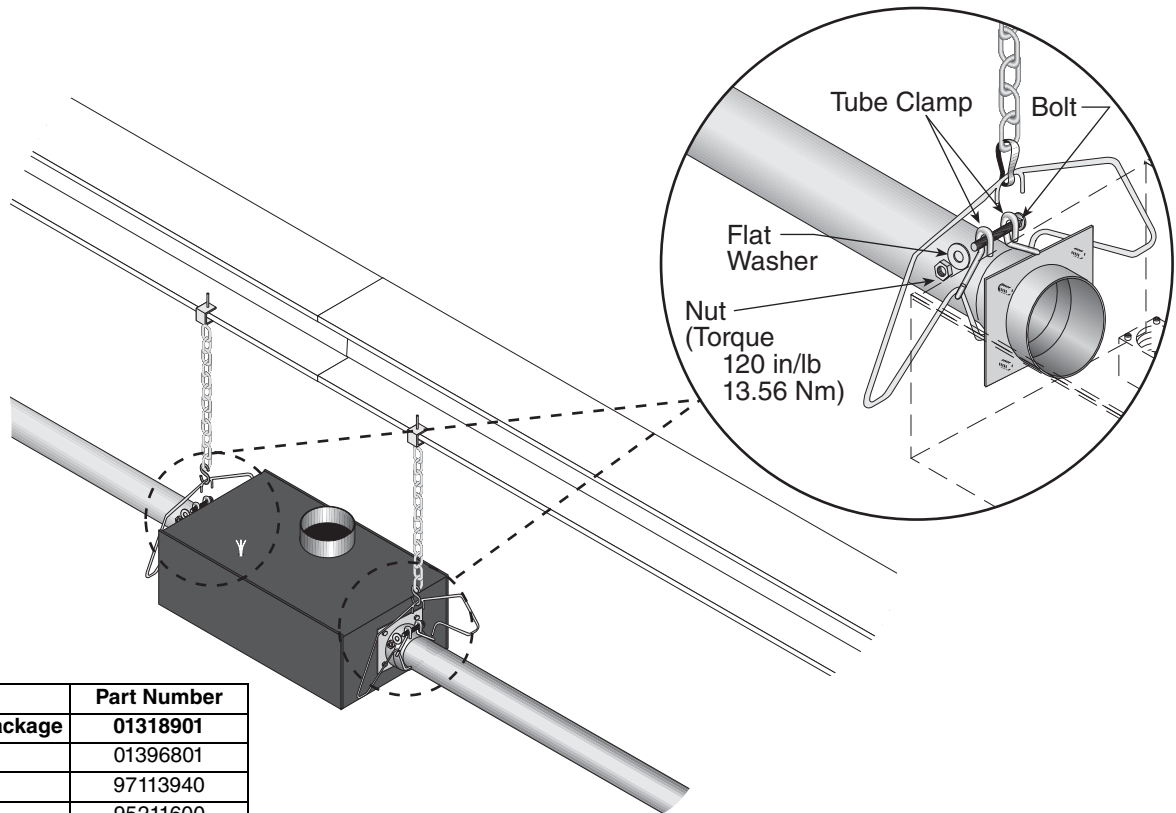
## Step 7.1 Burner Tube Installation



## Step 7.2 Burner Installation



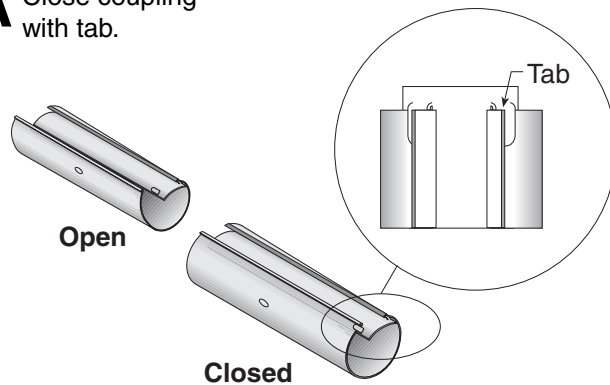
### Step 7.3 Tube Clamp Package Installation



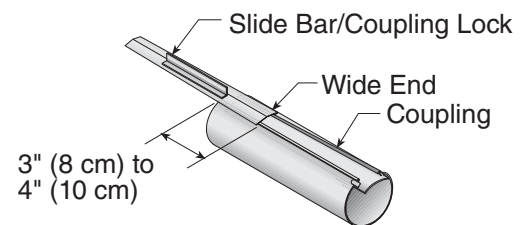
Description	Part Number
<b>Tube Clamp Package</b>	<b>01318901</b>
Tube Clamp	01396801
Bolt	97113940
Flat Washer	95211600
Nut	92113900

### Step 7.4 Coupling and Tube Assembly

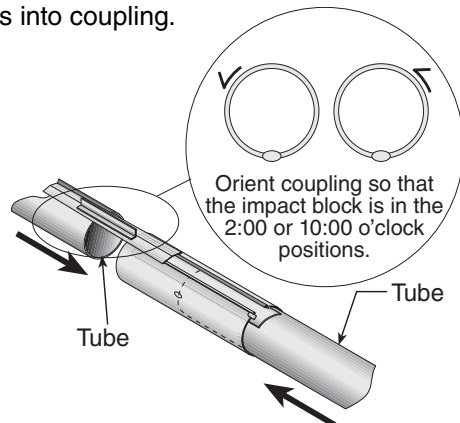
**A** Close coupling with tab.



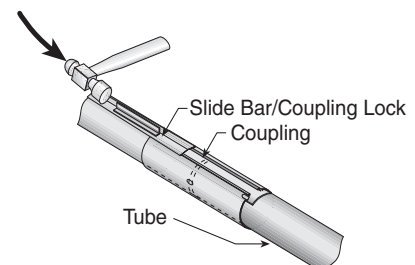
**B** Start slide bar/coupling lock onto coupling.



**C** Insert tubes into coupling.



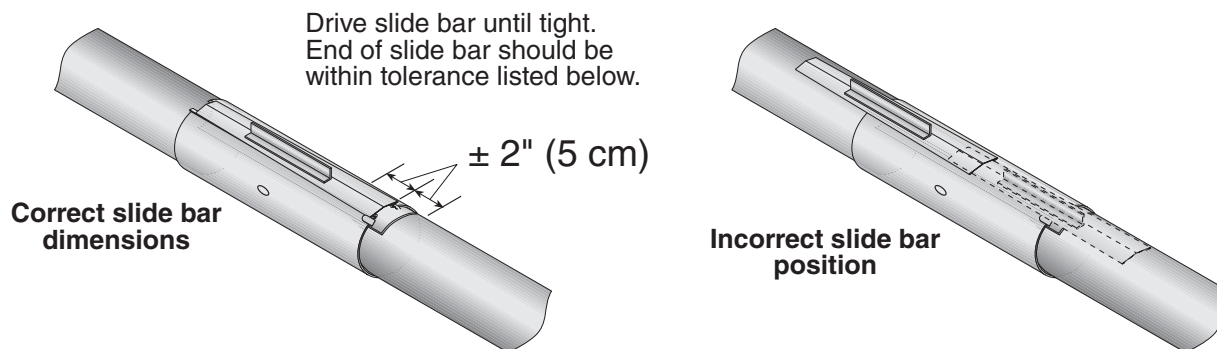
**D** Tighten coupling to join tubes.



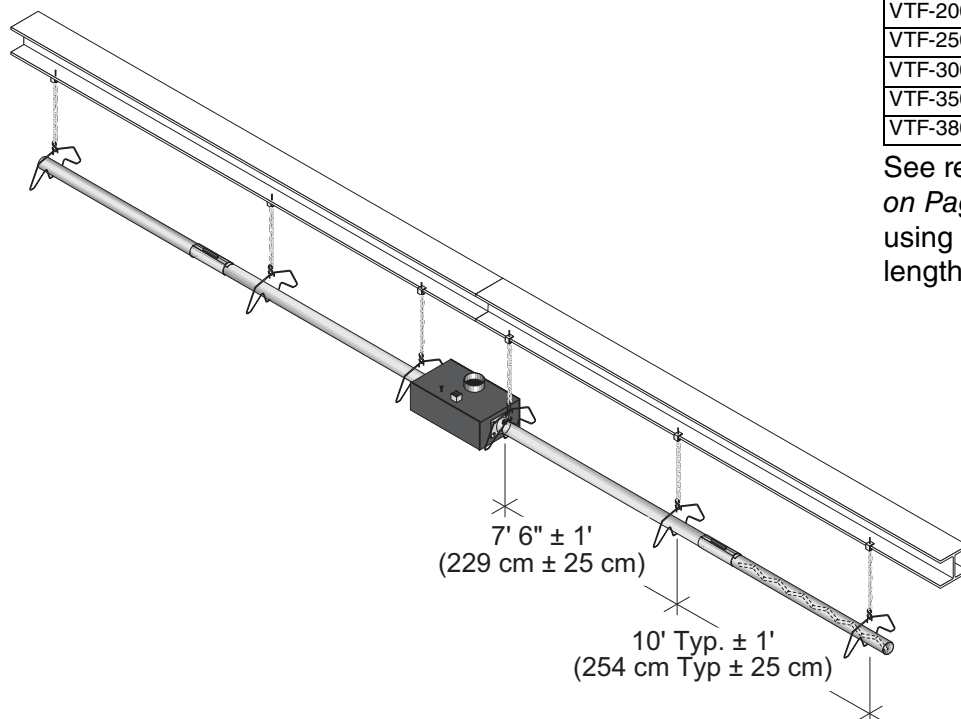
Description	Part Number
Coupling	01329600
Slide Bar/Coupling Lock	01329700
Tube	91409XXX

**Step 7.4.1 Coupling and Tube Assembly (Continued)**

Tighten slide bar as shown below



- Repeat Step 7.4 A - D until all tubes are assembled. See Page 22, Section 7.4.2.

**Step 7.4.2 Coupling and Tube Assembly (Continued)**

Model	Minimum Tube Length Per Side
VTF-120	20' (6 m)
VTF-160	20' (6 m)
VTF-200	30' (9 m)
VTF-250	40' (12 m)
VTF-300	50' (15 m)
VTF-350	50' (15 m)
VTF-380	60' (18 m)

See recommended venting lengths on Page 37, Section 9.6, when using longer than minimum tube lengths.



## Step 7.5 Turbulator Installation

Turbulator must be installed in the last standard section of tube.

**Turbulator Installation**

Model	Tube Section
VTF-120	2nd 10' (3 m) section (each side of burner)
VTF-160	2nd 10' (3 m) section (each side of burner)
VTF-200	3rd 10' (3 m) section (each side of burner)
VTF-250	N/A
VTF-300	N/A
VTF-350	N/A
VTF-380	N/A

Model	Each Side of Burner
VTF-120 & VTF-160	1 - 03051503 4 - 03051504
VTF-200	1 - 03051503 2 - 03051504

Description	Part Number
Turbulator Adapter	03051503
Turbulator Section	03051504
Tube	91409XXX

Fold tab around outside of tube nearest to the vent to hold turbulator in place.

## 7.6 Reflector Installation

### **⚠ WARNING**



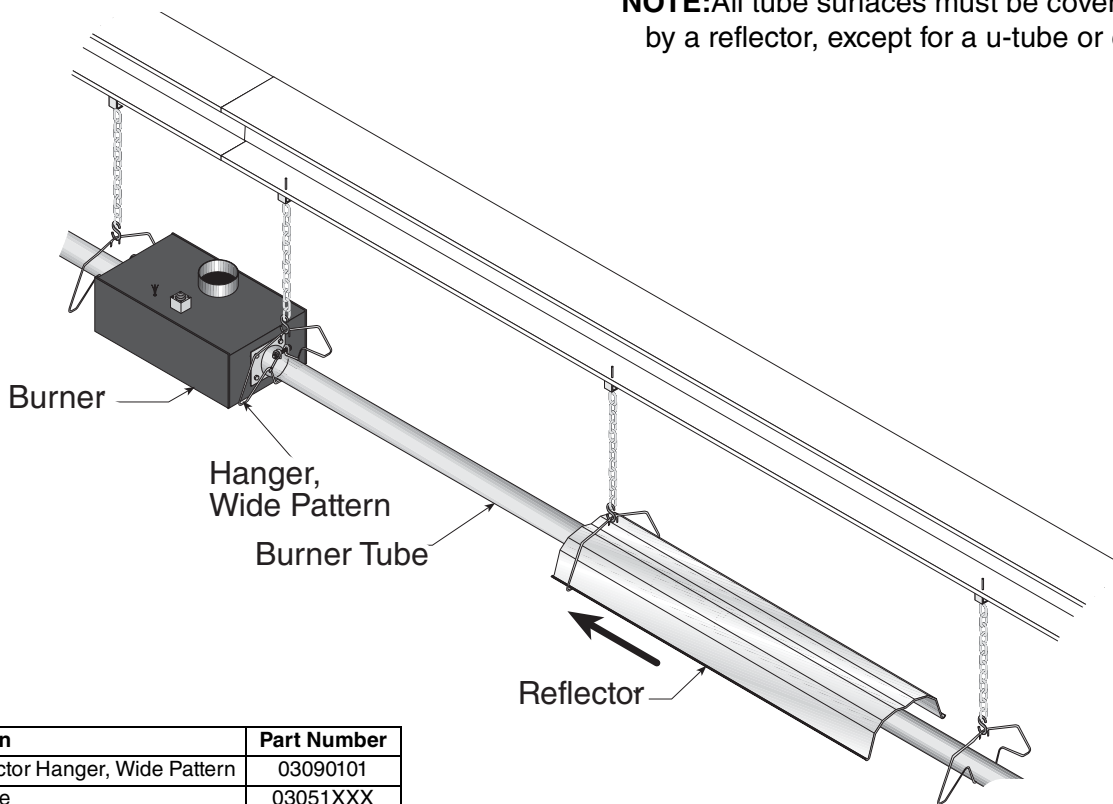
#### **Fire Hazard**

**Support reflector with reflector hanger and support strap.**

**Reflector must not touch tube.**

**Failure to follow these instructions can result in death, injury or property damage.**

**NOTE:** All tube surfaces must be covered by a reflector, except for a u-tube or elbow.



Description	Part Number
Tube/Reflector Hanger, Wide Pattern	03090101
Burner Tube	03051XXX
Reflector	02750303

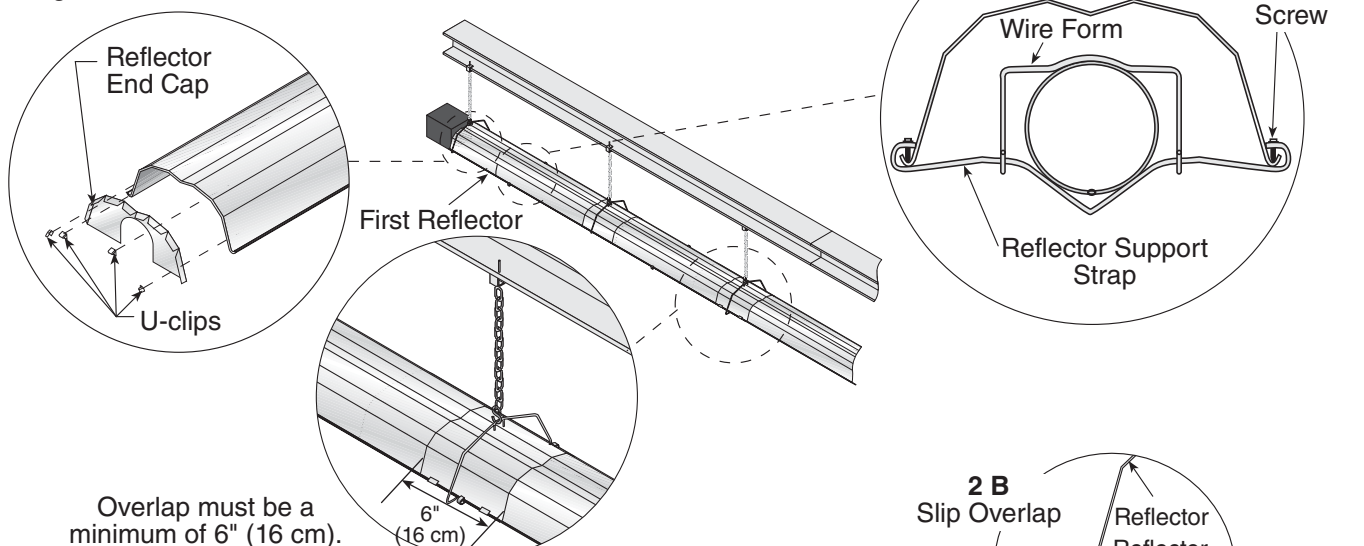
### Step 7.6.1 Reflector, U-clip and Reflector Support Installation

The pictorial drawings of the heater construction in *Section 7* are schematic only and provide a general guideline of where hangers, reflector supports and U-clips are to be installed.

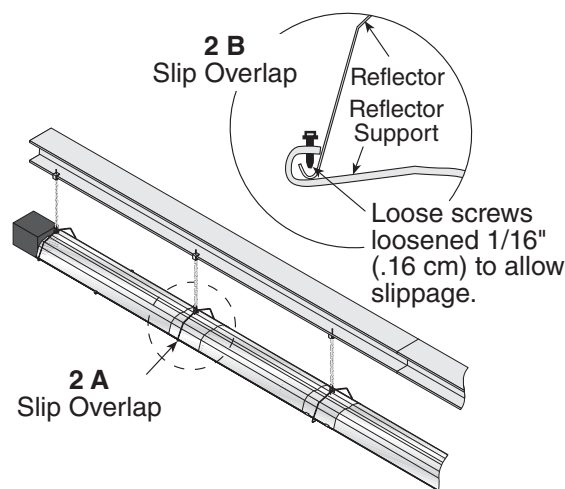
To ensure proper expansion and contraction movement of the reflectors, a combination of U-clips and reflector supports are used. The positioning of

reflector supports and U-clips depends on the individual installation. Use either pop rivets or sheet metal screws instead of U-clips when installing end caps and joint pieces in areas where impact and high wind may be a factor. The following rules must be observed.

1. The first reflector after the burner must be affixed in the middle of the reflector with a reflector support and tight screws.

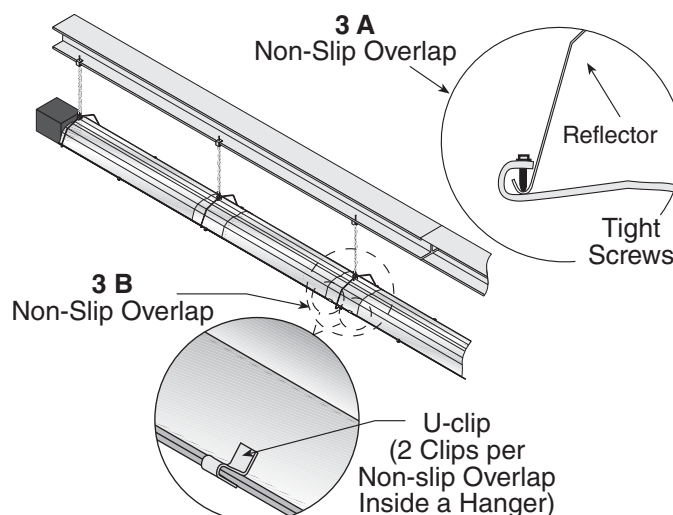


2. The overlap at the first and second reflector is a **slip overlap**. Thereafter, every third reflector joint is a slip overlap. A slip overlap is achieved by either:
  - a.) both reflectors lay inside a hanger. (No reflector support needed.)
  - b.) using a reflector support with loose screws at the reflector overlap.



3. The remaining reflector overlaps require a **non-slip overlap** connection. To affix the reflectors together in a non-slip overlap either:
  - a.) use reflector support and tight screws.
  - b.) if both reflectors lay inside a hanger, u-clips or sheet metal screws may be used.

This section of three reflectors joined together must be affixed to the tube with at least one reflector support with tight screws.



Description	Part Number
Reflector Support Package, Wide Pattern	03050011
Wire Form	91908004
Reflector Support Strap, Wide Pattern	03050001
Screw #8 x 3/4	94320812
U-clip Package	91107720
Reflector End Cap	027508XX

**SECTION 8: OPTIONAL HEATER ACCESSORIES****! WARNING****Cut/Pinch Hazard**

**Wear protective gear during installation, operation and service.**

**Edges are sharp.**

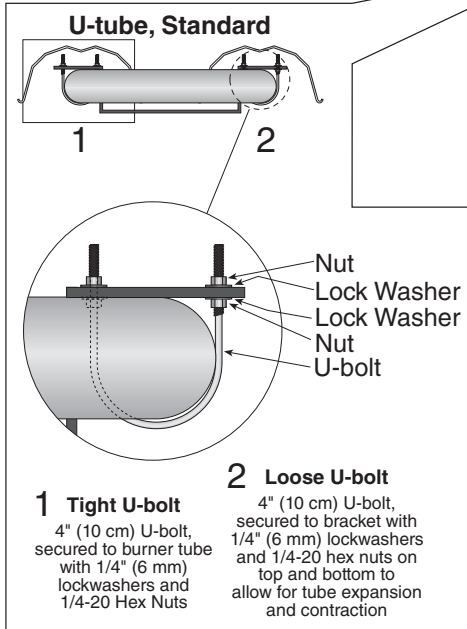
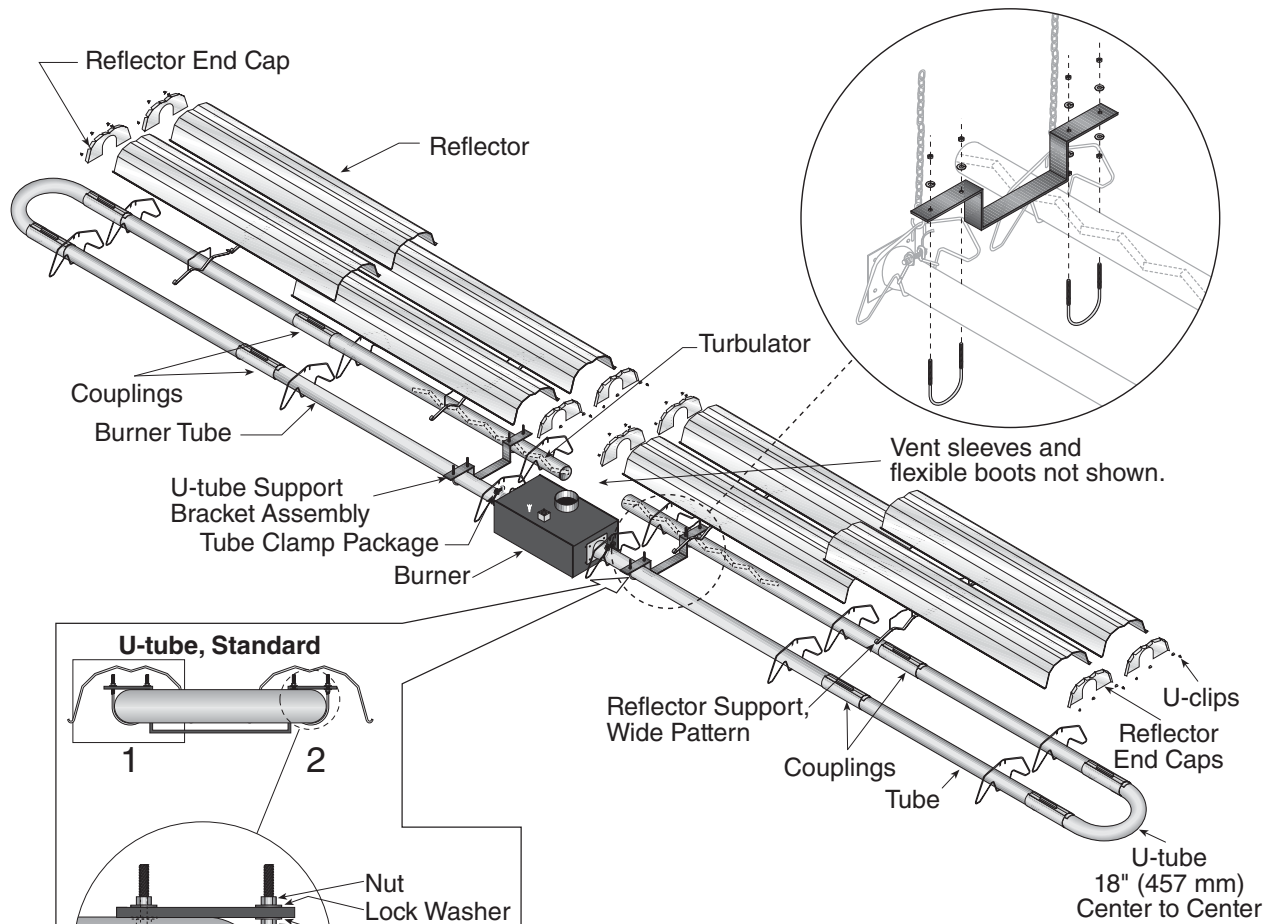
**Failure to follow these instructions can result in injury.**

**8.1 U-tube Configuration**

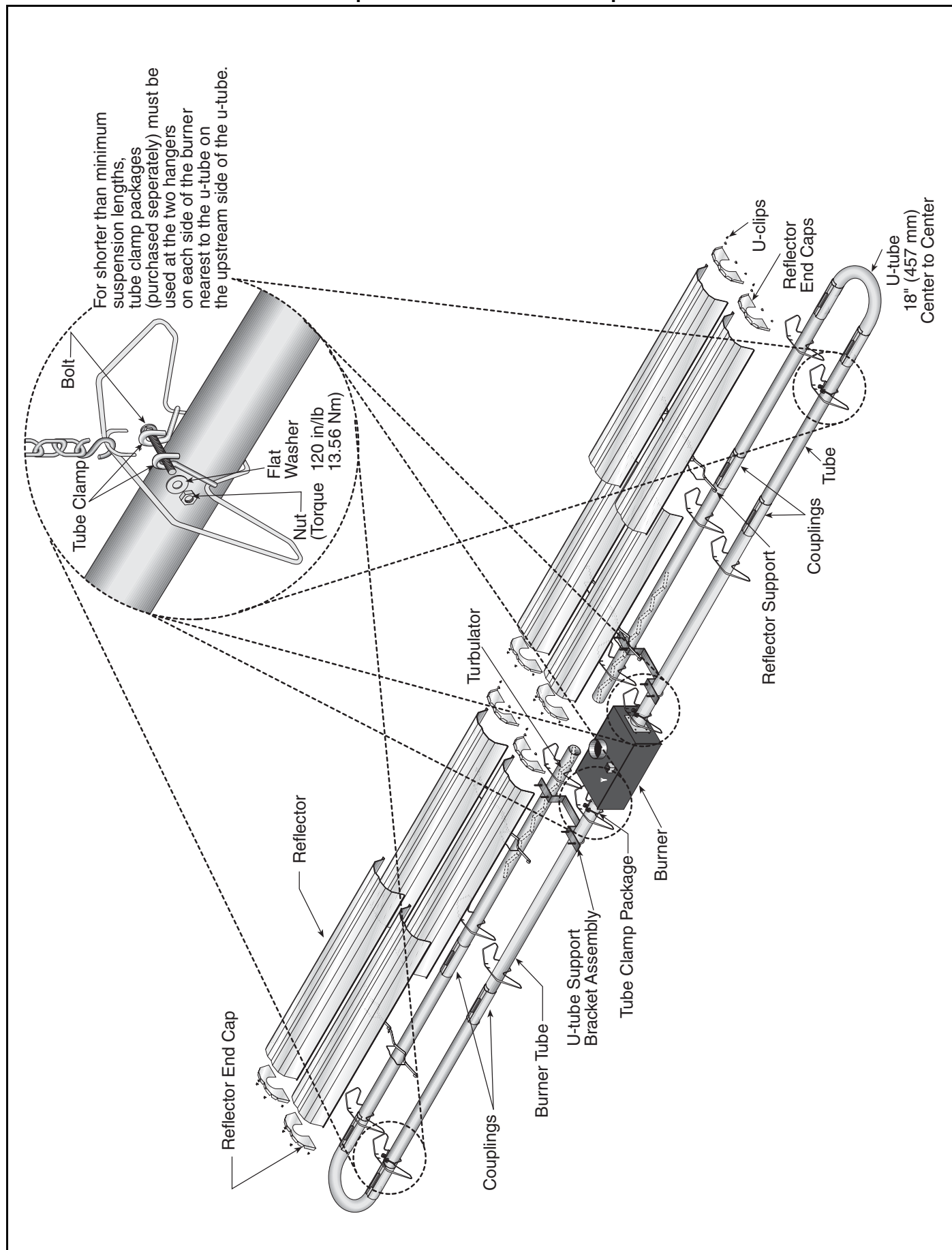
The heaters are approved for optional u-tube configurations. This installation requires 1 or 2 u-tube packages depending on configuration desired.

Shown below is an example of a typical 80' (24 m) u-tube configuration. The u-tube may be installed in a standard horizontal position. When designing a u-tube configuration, the following additional rules must be adhered to:

- A minimum of 10' (3 m) on VTF-120/160 and a minimum of 15' (4.5 m) on VTF-200/250/300/ 350/ 380 is required between the burner and the u-tube.
- The correct turbulator (*See Page 23, Figure 7.5*) must be installed in the last standard section of tube.
- The burner must never be operated in a tilted position.
- The heater must be properly supported at all locations. *See Page 29, Figure 17.*

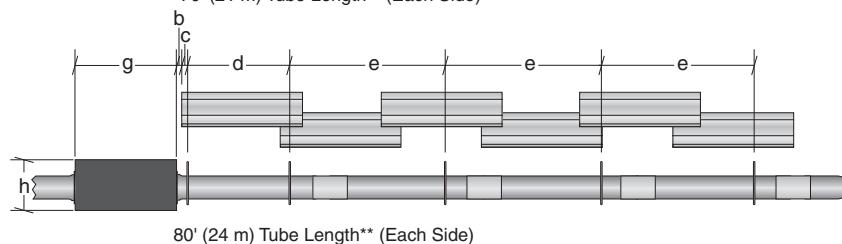
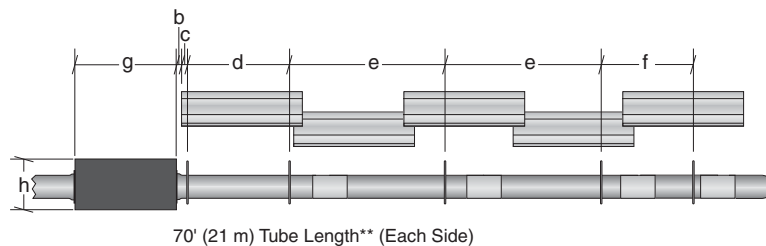
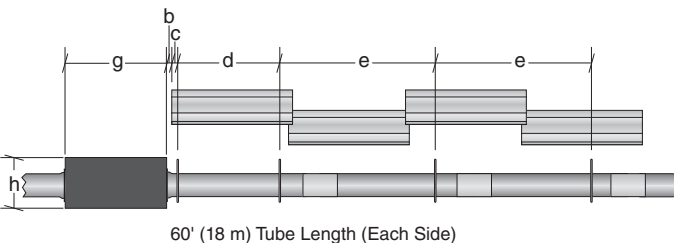
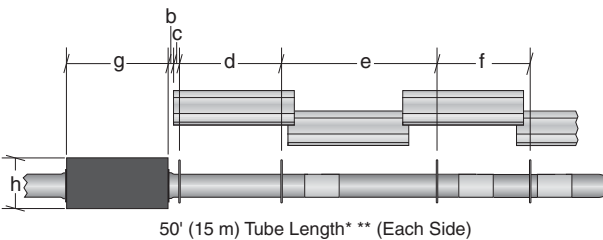
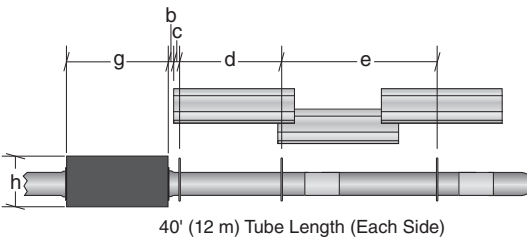
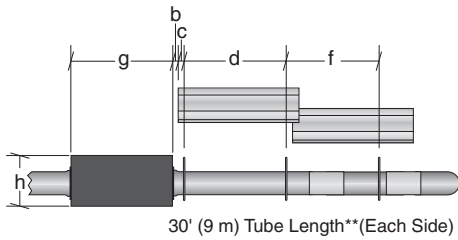
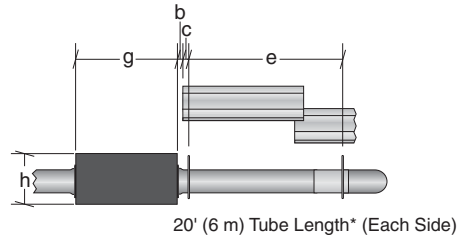
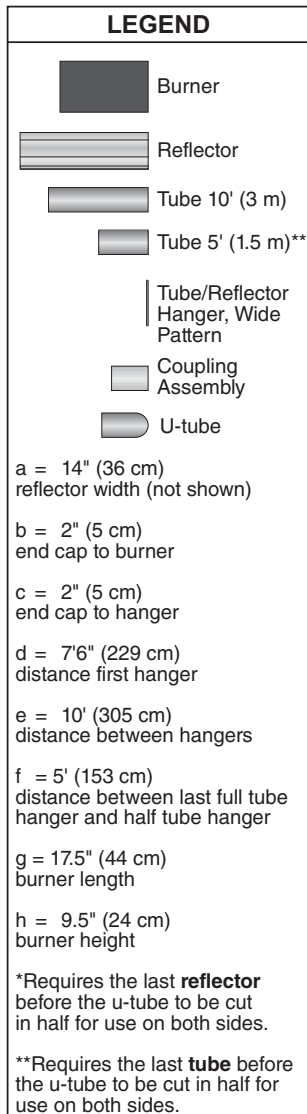
**FIGURE 15: U-tube Heater Assembly Overview**

Description	Part Number
<b>U-tube Package</b>	<b>03011000</b>
180° U-tube	01335901
Tube and Reflector Hanger, Wide Pattern	03090101
Coupling	01312700
Reflector End Cap (2)	02750800
U-tube Support Bracket	03020501
4" (10 cm) U-bolts (2)	90912500
<b>Reflector Support Set</b>	<b>03050010</b>
S-hook	91907302
Hex Nut	92113000
Lock Washer	96411500

**FIGURE 16: U-tube Heater Tube Clamp Installation for Short Suspension**

**FIGURE 17: U-Tube Heater Layout Overview**

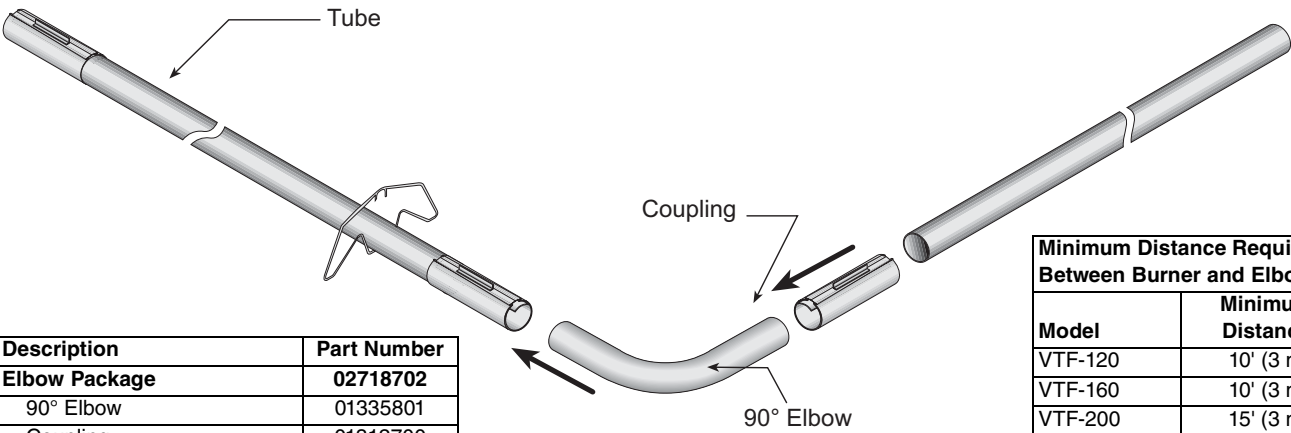
U-tube layouts showing one side. Use same measurements for the other side.





8.2 Elbow Package Configuration

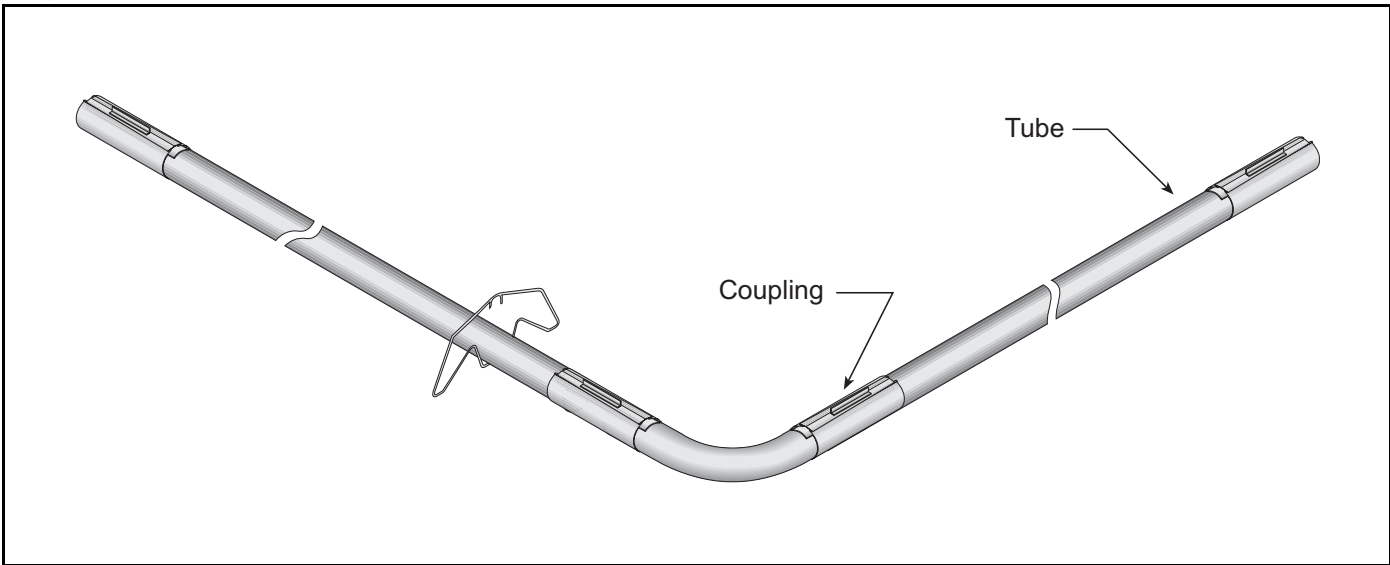
Step 8.2.1 Elbow Installation



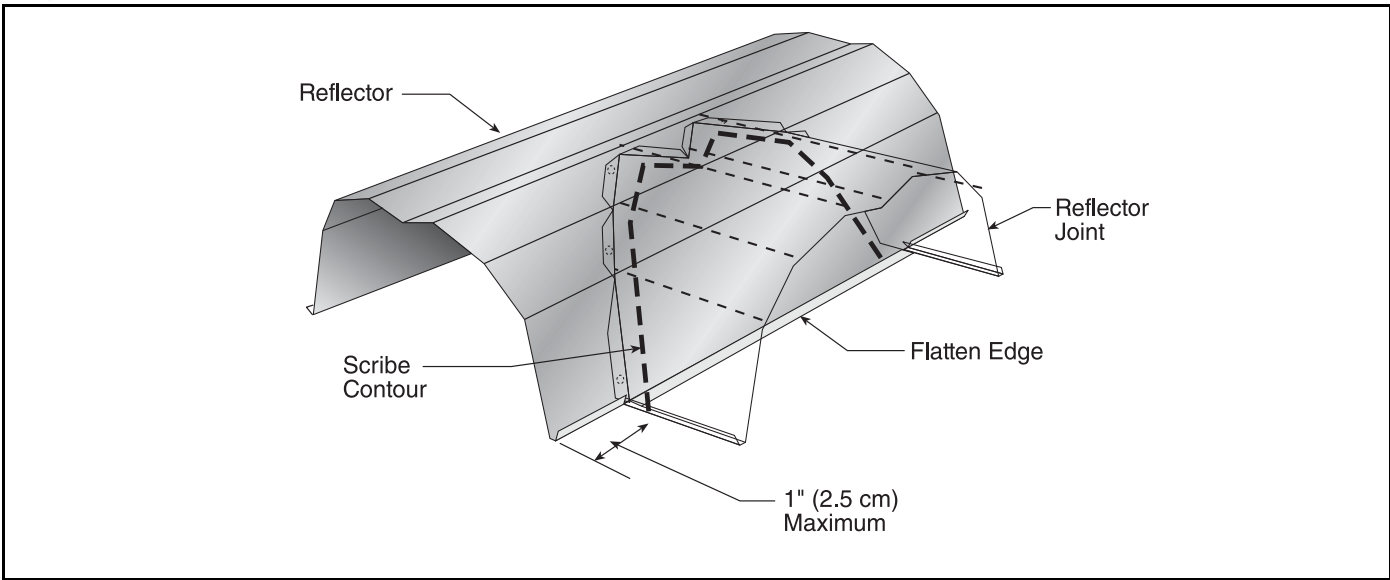
Description	Part Number
<b>Elbow Package</b>	<b>02718702</b>
90° Elbow	01335801
Coupling	01312700
Reflector End Cap	02750800
Reflector Joint Piece	02750900
<b>U-clip Package</b>	<b>91107720</b>

Minimum Distance Required Between Burner and Elbow	
Model	Minimum Distance
VTF-120	10' (3 m)
VTF-160	10' (3 m)
VTF-200	15' (3 m)
VTF-250	15' (4.5 m)
VTF-300	15' (4.5 m)
VTF-350	15' (4.5 m)
VTF-380	15' (4.5 m)

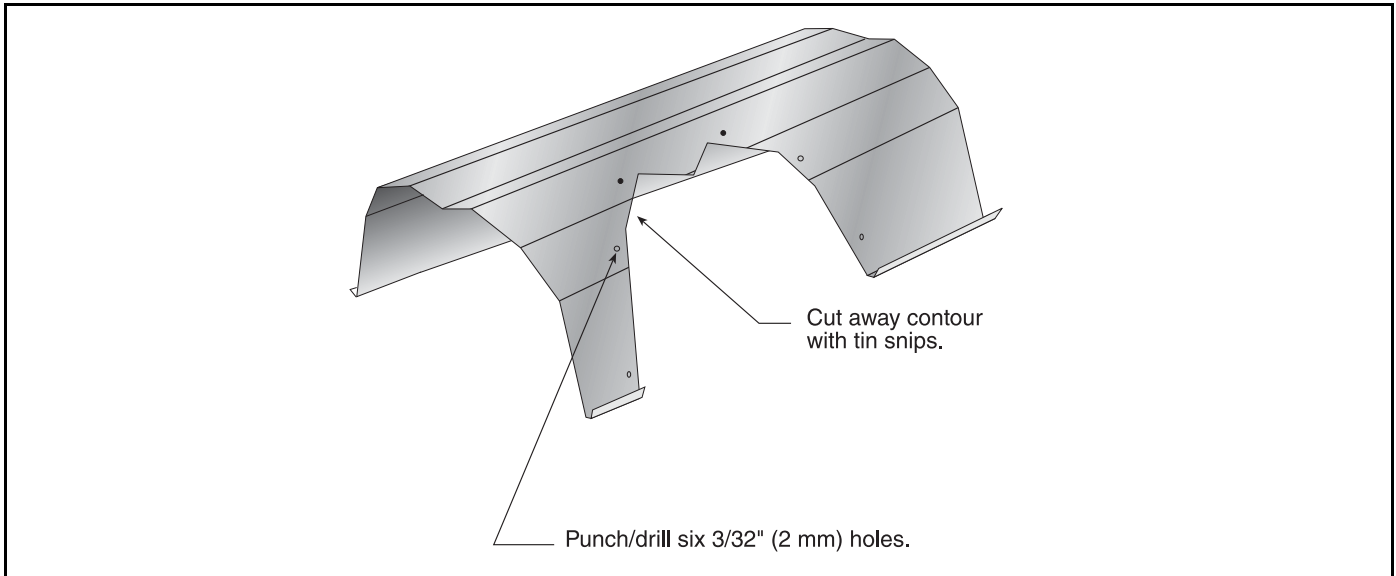
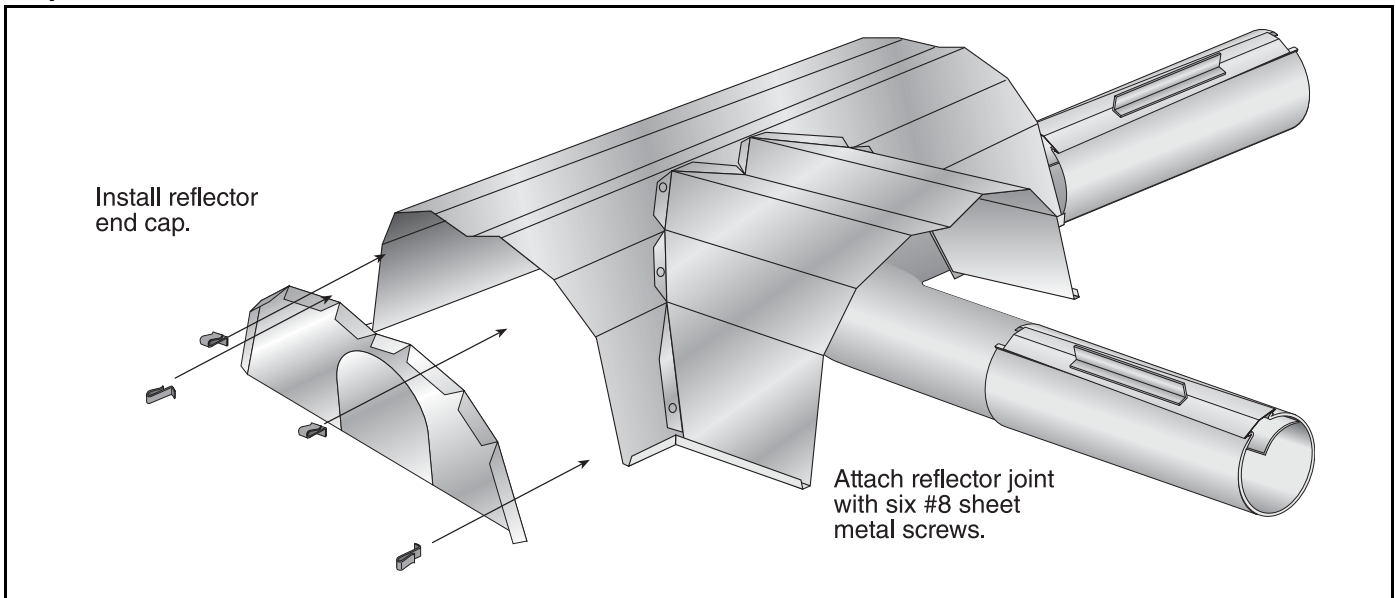
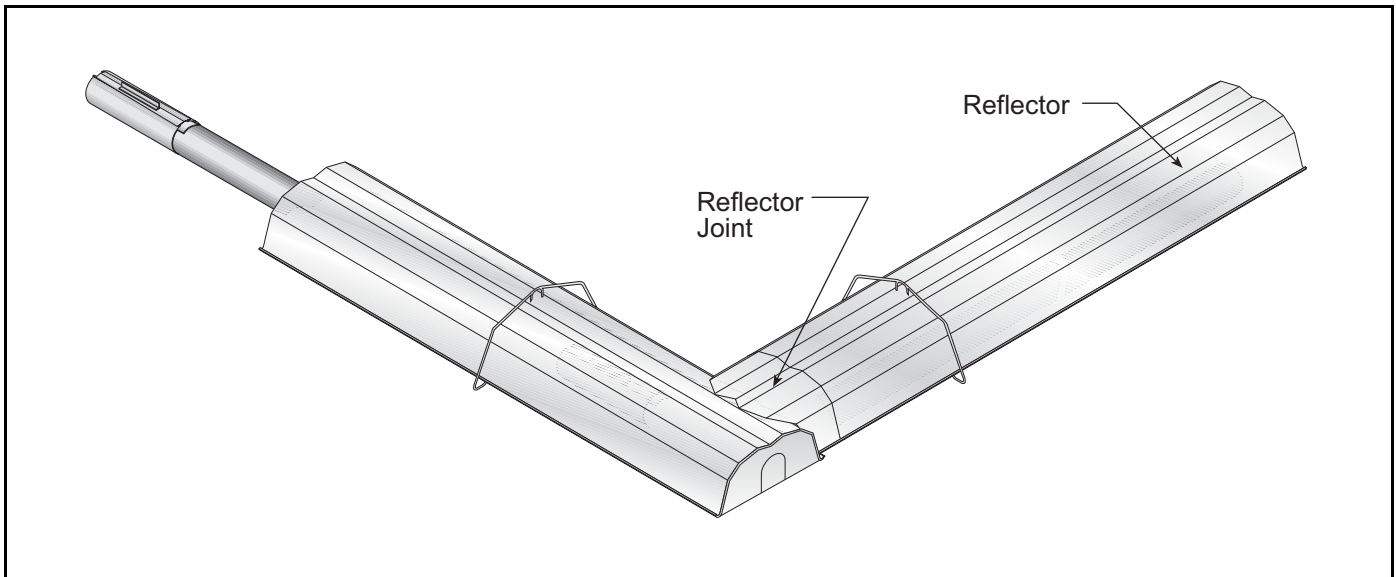
Step 8.2.2 Elbow Installation



Step 8.2.3 Reflector Joint Installation

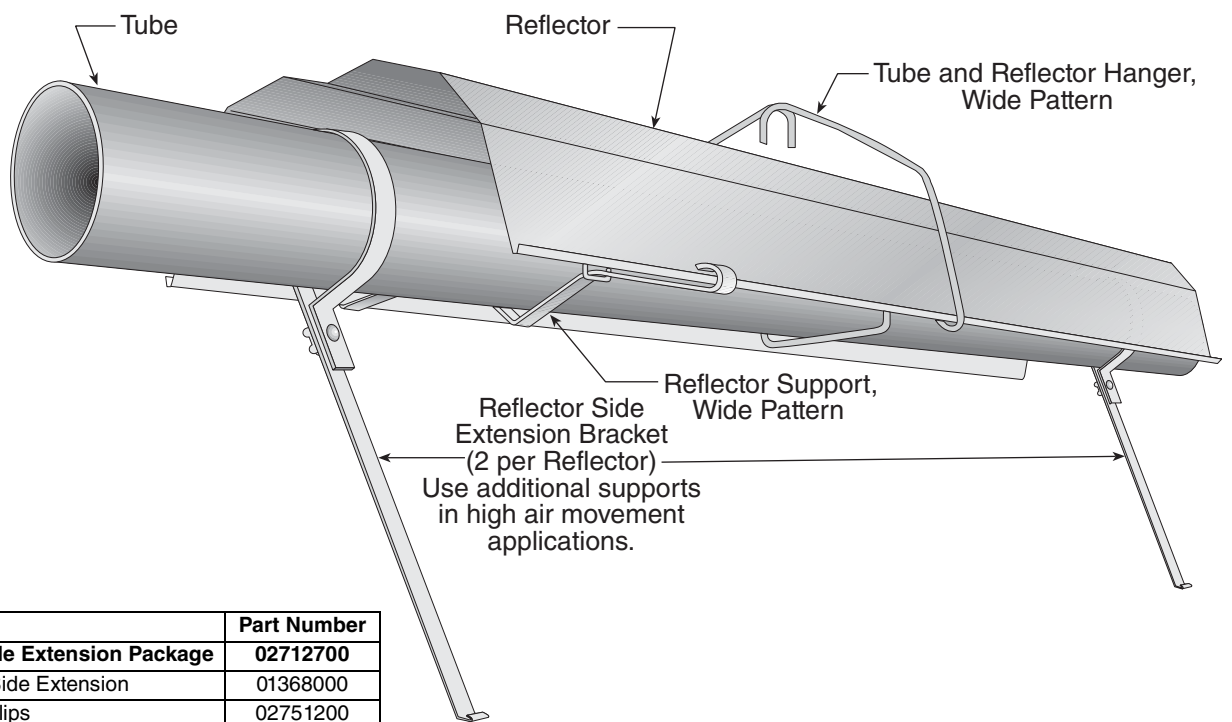




**Step 8.2.4 Reflector Joint Installation****Step 8.2.5 Reflector Joint Detail****FIGURE 18: Reflector Joint Detail**

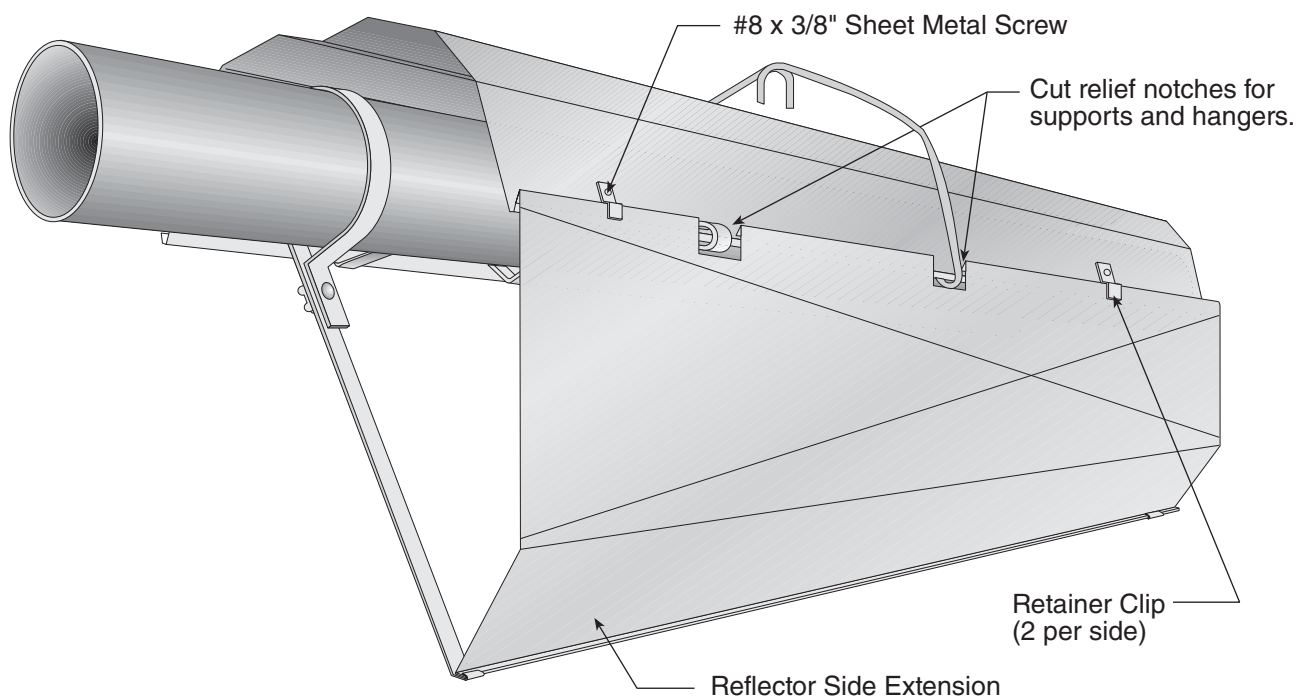
### 8.3 Reflector Side Extension

#### Step 8.3.1 Bracket Installation



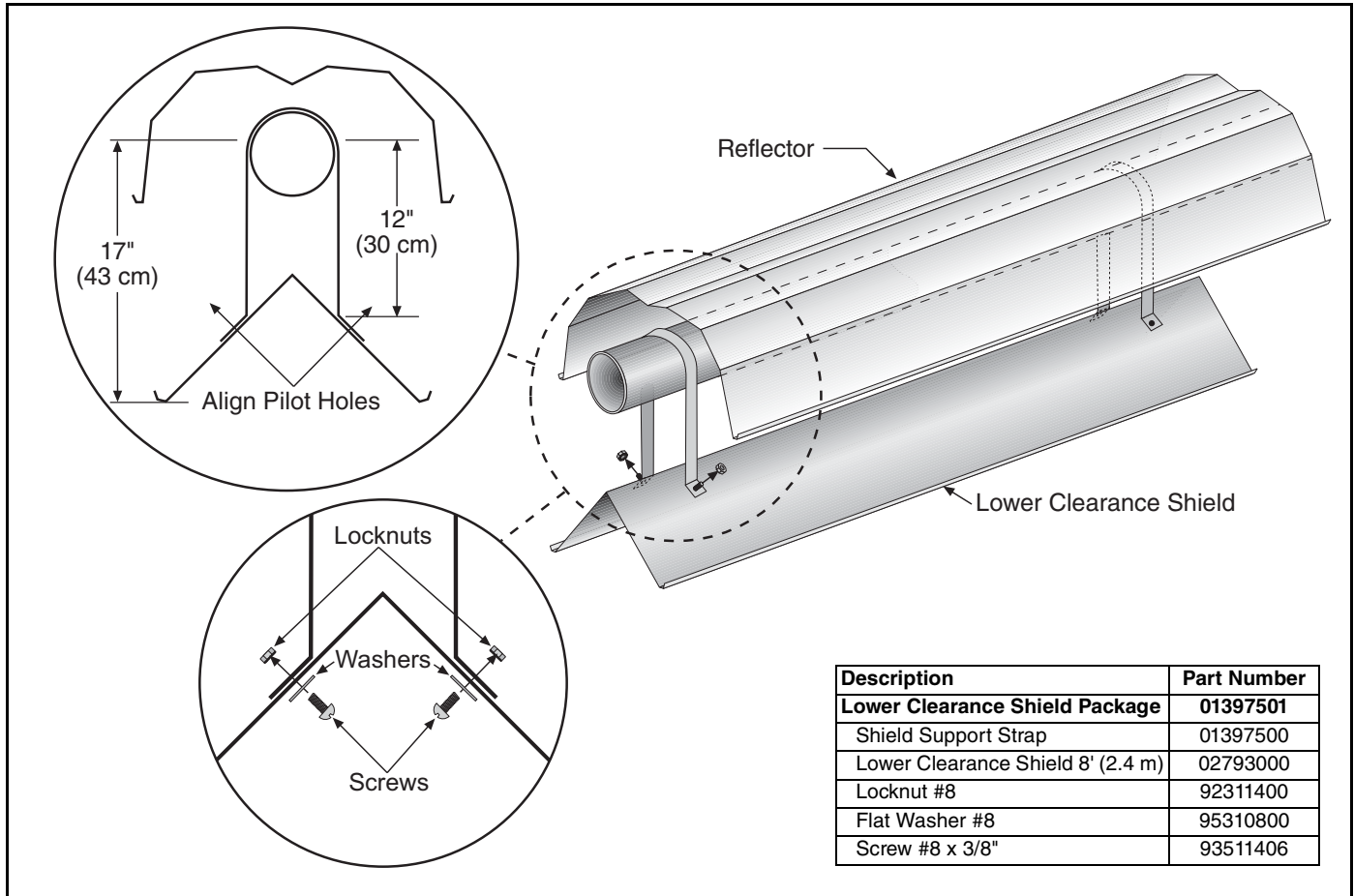
Description	Part Number
<b>Reflector Side Extension Package</b>	<b>02712700</b>
Reflector Side Extension	01368000
Retainer Clips	02751200
Sheet Metal Screws	94118106
Order Separately	
Reflector Side Extension	01329910

#### Step 8.3.2 Side Reflector Installation



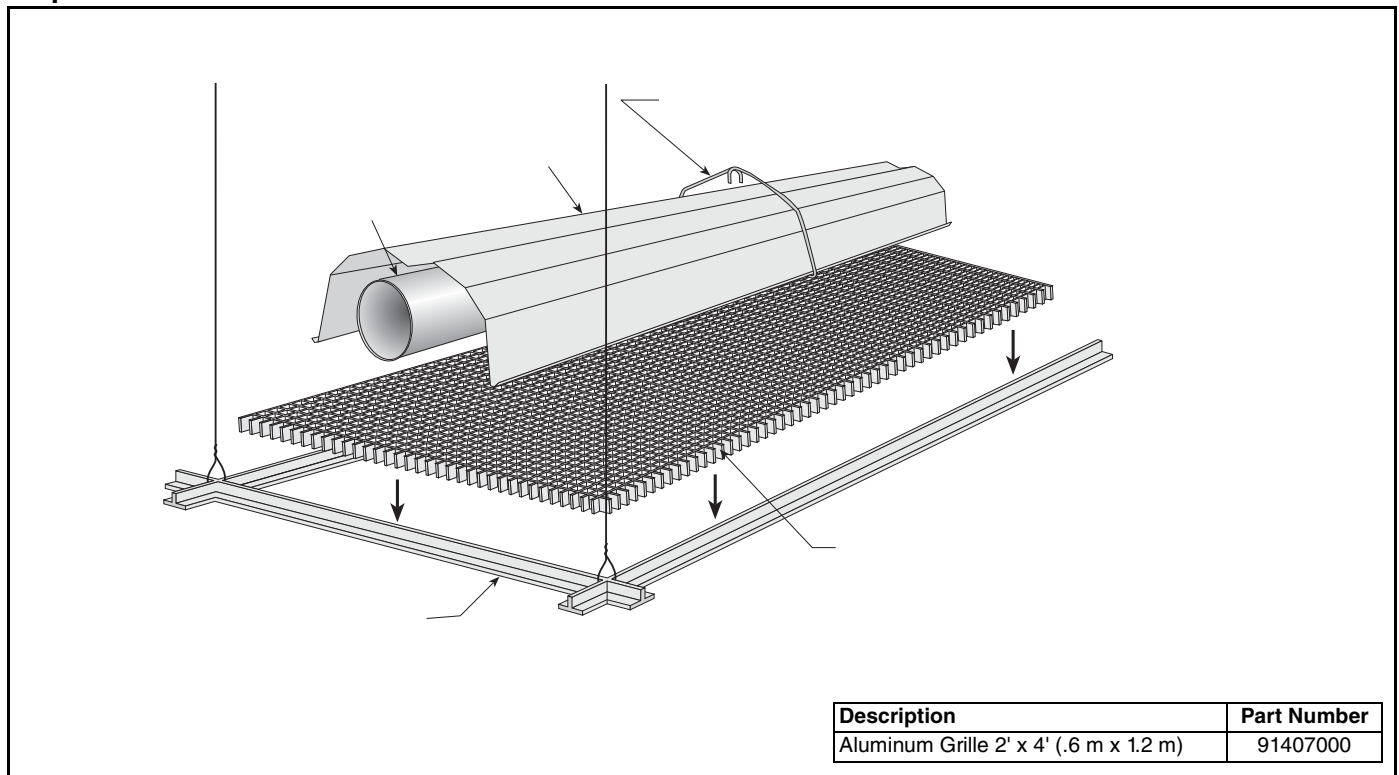
## 8.4 Lower Clearance Shield Installation

### Step 8.4.1 Shield Support Strap Assembly

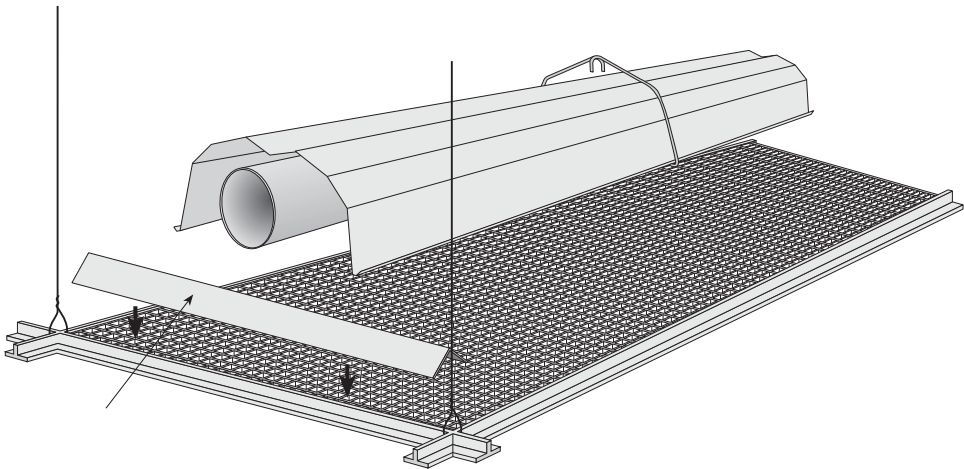


## 8.5 Two-Foot Decorative Grille Installation

### Step 8.5.1 Grille Installation



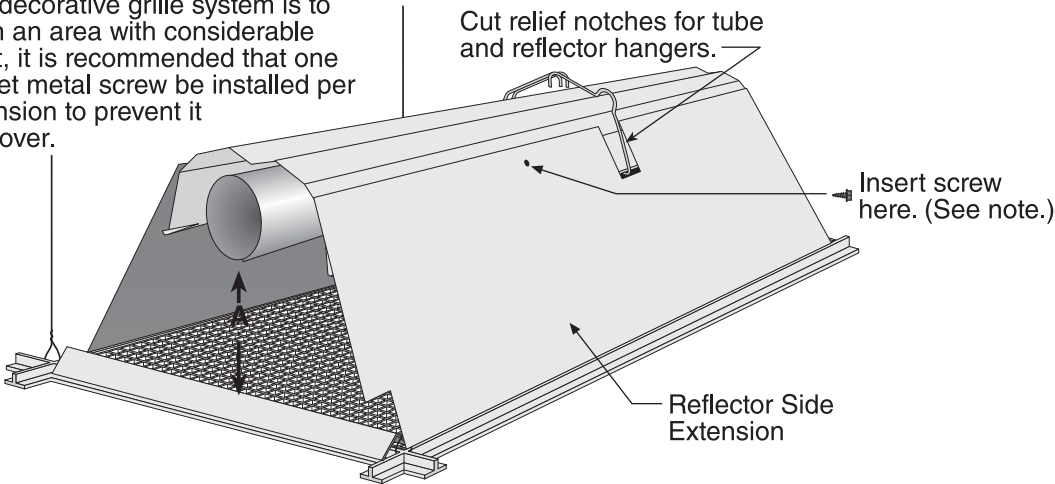
Step 8.5.2 Frame Shield Installation



Description	Part Number
Deco Grille Shield	01365900

Step 8.5.3 Reflector Side Extension Installation for Decorative Grilles

**NOTE:** If the decorative grille system is to be installed in an area with considerable air movement, it is recommended that one #8 x 3/8" sheet metal screw be installed per reflector extension to prevent it from blowing over.

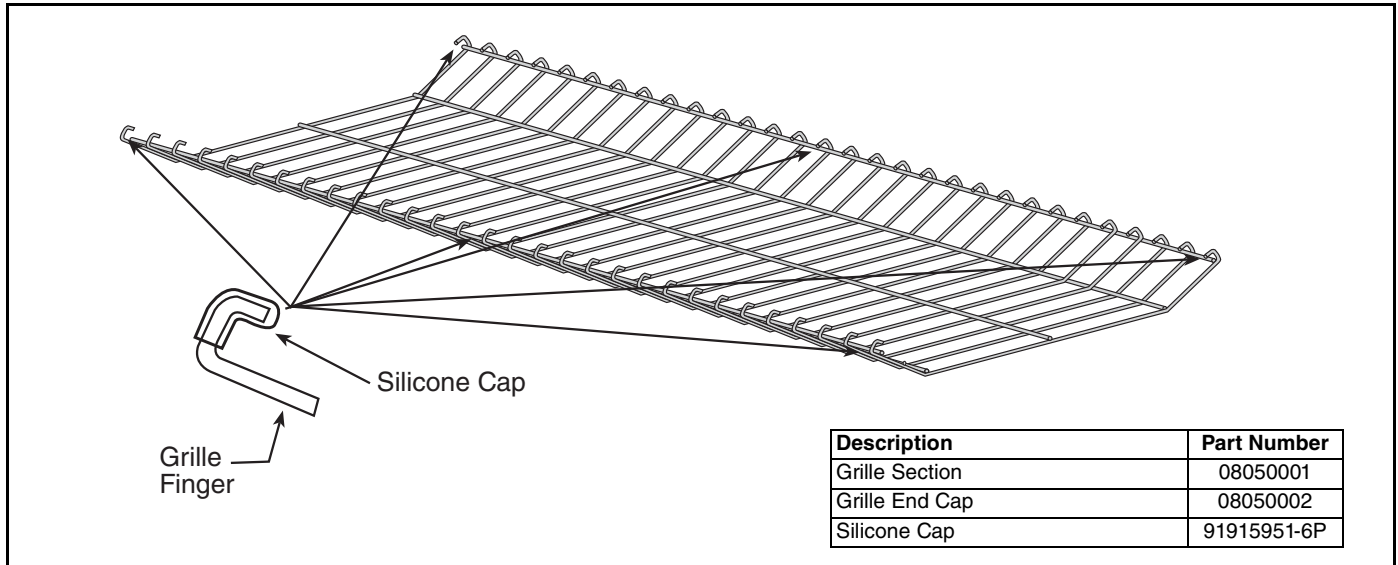


Distance "A"		Extension	
Minimum	Maximum	Part No.	Width
2" (4 cm)	6" (15 cm)	01370408	8" (20 cm)
6" (15 cm)	10" (26 cm)	01370412	12" (30 cm)
10" (26 cm)	14" (37 cm)	01370416	16" (40 cm)

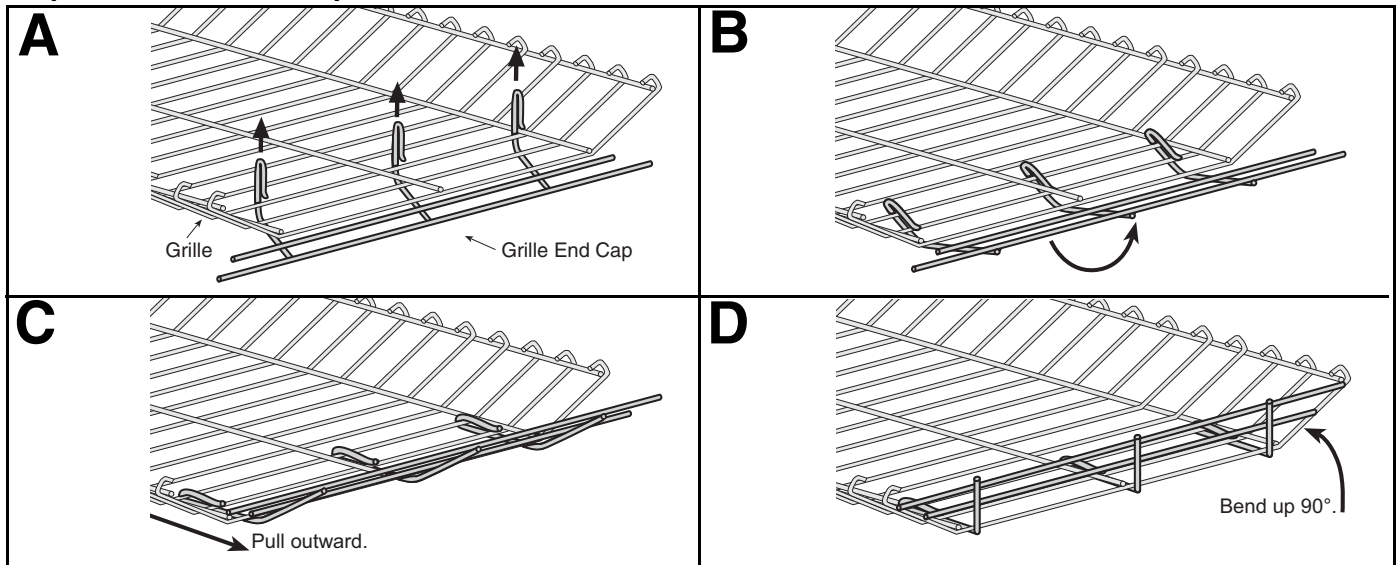
Description	Part Number
Reflector Side Extension	01370412

## 8.6 Protective Grille Installation

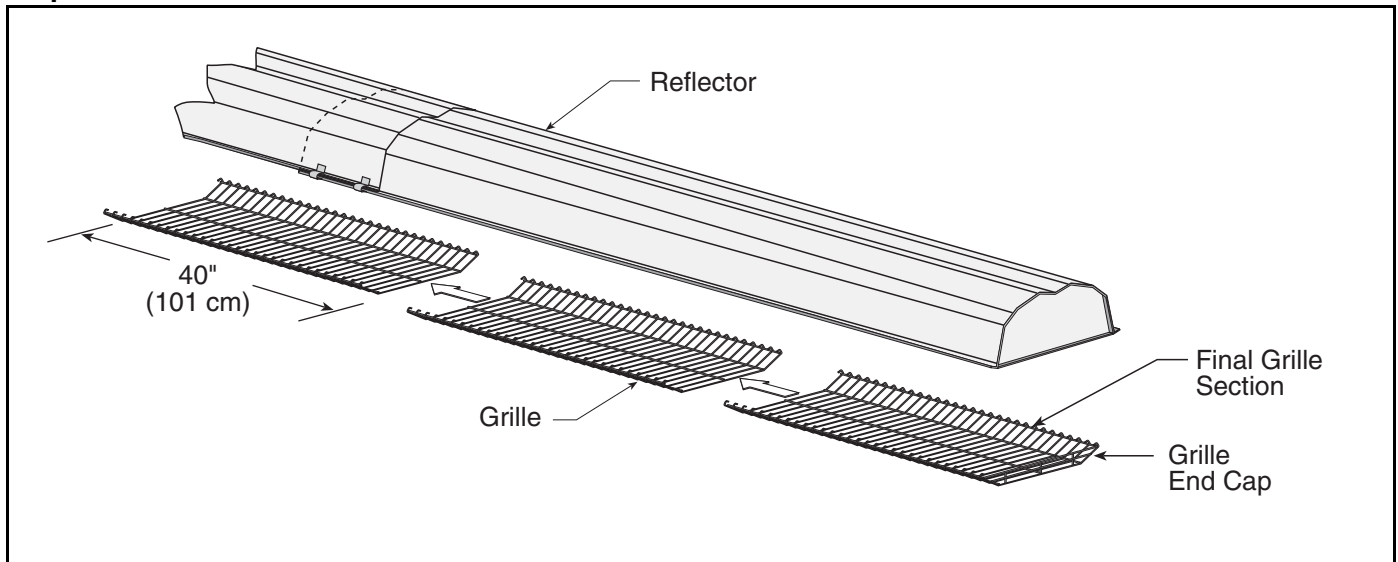
### Step 8.6.1 Silicone Cap Installation



### Step 8.6.2 Grille End Cap Installation



### Step 8.6.3 Grille Installation





**SECTION 9: VENTING****! WARNING****Carbon Monoxide Hazard**

**Heaters installed unvented must be interlocked with sufficient building exhaust.**

**Heaters must be installed according to the installation manual.**

**Failure to follow these instructions can result in death or injury.**

**! WARNING****Cut/Pinch Hazard**

**Wear protective gear during installation, operation and service.**

**Edges are sharp.**

**Failure to follow these instructions can result in injury.**

**9.1 Venting Requirements**

This heater must be vented in accordance with the rules contained in this manual and with the following national codes and any state, provincial or local codes which may apply:

**United States:** Refer to National Fuel Gas Code NFPA 54/ANSI Z223.1 - latest revision.

**Canada:** Refer to Natural Gas and Propane Installation Code CSA B149.1 - latest revision.

In brooder installations, affix Brooder Ventilation Wall Tag (P/N 91039300) adjacent to the heater thermostat. In the absence of a thermostat, the wall tag must be posted in a conspicuous location.

Any portion of vent pipe passing through a combustible wall or roof must be dual insulated (Type B) vent pipe and have an approved thimble to conform with the above listed codes.

Vent pipe must be sloped downward away from the burner, 1/2" (1 cm) for every 20' (6 m).

Both sides of the VTF-Series heater may be individually vented 4" (10 cm) or common vented 6" (15 cm).

The heater may also be installed unvented in certain circumstances according to building ventilation codes. Refer to the above codes for further information. Unvented operation also requires compliance with the clearances to combustibles given on Page 8, Figure 9.

The bottom of the vent or air intake terminal shall not be located less than 1' (0.3 m) above grade level.

The vent shall not terminate less than 7' (2.1 m) above grade where located adjacent to public walkways.

Vent terminal must be installed at a height sufficient to prevent blockage by snow and building materials protected from degradation by flue gases.

Vent must be at least 6' (2 m) from the combustion air opening of this unit, or any other appliance. Secure all joints with #8 x 3/8 sheet metal screws. Seal all joints with high temperature silicone sealant. Vent terminal must be beyond any combustible overhang.

**9.1.1 United States Requirements**

Vent must terminate at least 3' (0.9 m) above any forced air inlet located within 10' (3.1 m).

Vent must terminate at least 4' (1.2 m) below, 4' (1.2 m) horizontally from, or 1' (0.3 m) above any door, operable window, or gravity air inlet into any building.

**9.1.2 Canadian Requirements**

The vent shall not terminate within 6' (1.8 m) of a mechanical air supply inlet to any building.

The vent shall not terminate within 3' (0.9 m) of a window or door that can be opened in any building, any non-mechanical air supply inlet to any building, or of the combustion air inlet of any other appliance.

**9.2 Unvented Operation**

Sufficient ventilation must be provided in the amount of 4 cfm per 1000 BTU/hr firing rate (United States); 3 cfm per 1000 BTU/hr firing rate (Canada).

Use of optional outside combustion air is not recommended with unvented heaters.

If exhaust fans are used to supply ventilation air, an interlock switch must be used to prevent the heater from coming on when the fans are off. This may be done using a pressure switch.

### 9.3 Horizontal Venting

In noncombustible walls only, vent terminal (P/N 02537801-1P) may be used.

For 4" (10 cm) vents in either combustible or noncombustible walls, use Tjernlund VH1-4 (P/N 90502100) or equivalent, insulated vent terminal. Follow the manufacturer's instructions for proper installation.

For 6" (15 cm) common vents in either combustible or noncombustible walls, use Tjernlund VH1-6 (P/N 90502101) or equivalent, insulated vent terminal. Follow the manufacturer's instructions for proper installation.

### 9.4 Vertical Venting

For 4" (10 cm), an approved vent cap (P/N 90502300) must be used.

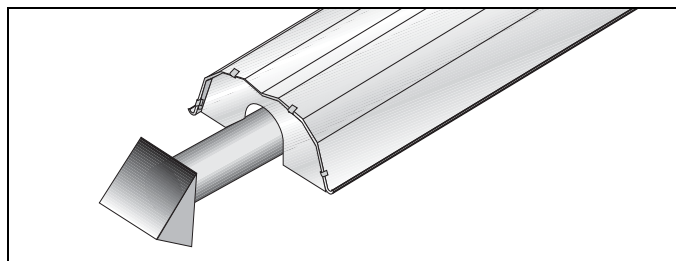
For 6" (15 cm) common vent, an approved vent cap (P/N 90502302) must be used.

A vent shall not extend less than 2' (0.6m) above the highest point where it passes through a flat roof of a building.

### 9.5 Unvented Operation Tube Termination

Turndown type vent terminal with a screen must be installed at the exhaust end of the tube. Vent terminal design shall not incorporate backdraft flap.

**FIGURE 19: Tube Termination**



### 9.6 Length Requirements

The maximum vent length, where both tubes are vented together is 45' (13.7 m) of 6" (15 cm) diameter duct. The maximum vent length, where both tubes are vented individually is 45' (13.7 m) of 4" (11 cm) diameter duct, or 22.5' (7 m) on each tube.

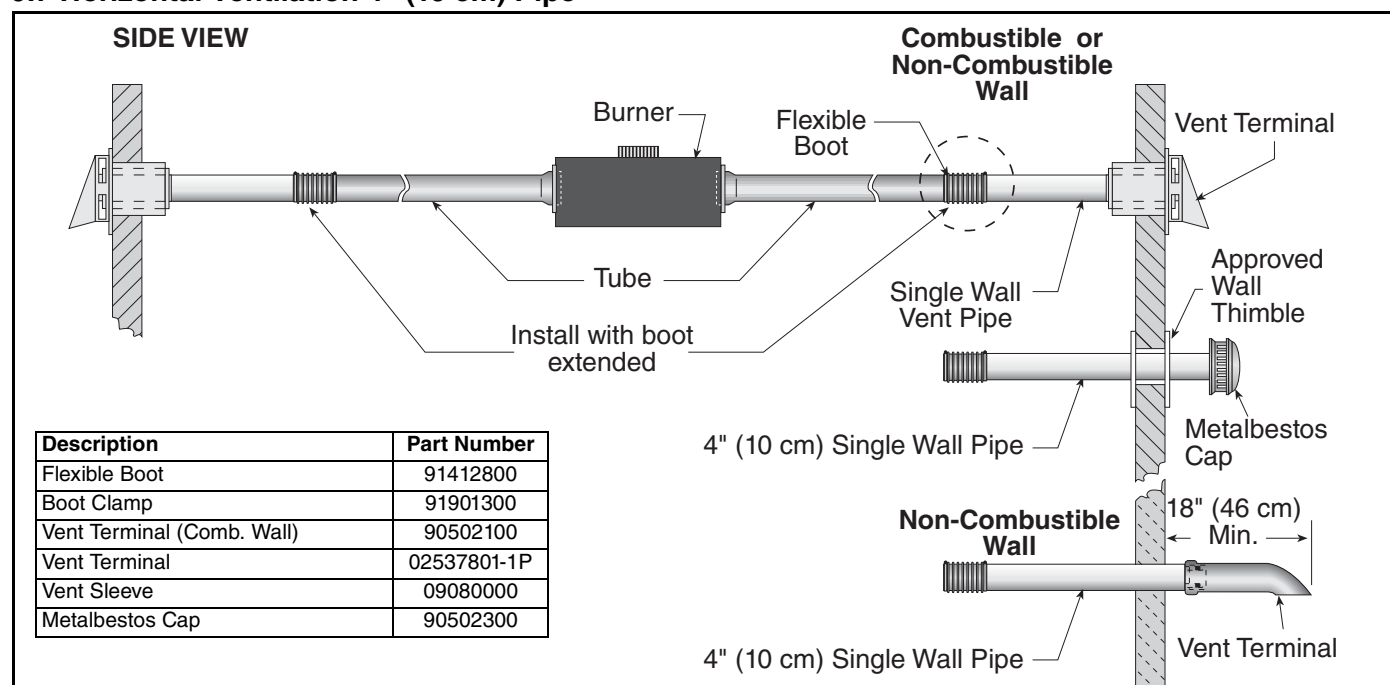
The maximum outside air supply duct length allowed is 45' (13.7 m) of either 4" (10 cm) or 5" (13 cm) diameter, however the maximum length depends on the venting arrangement used.

The total vent length, plus outside air duct length, plus any extensions to minimum heat exchanger lengths, cannot exceed 65' (19.8 m).

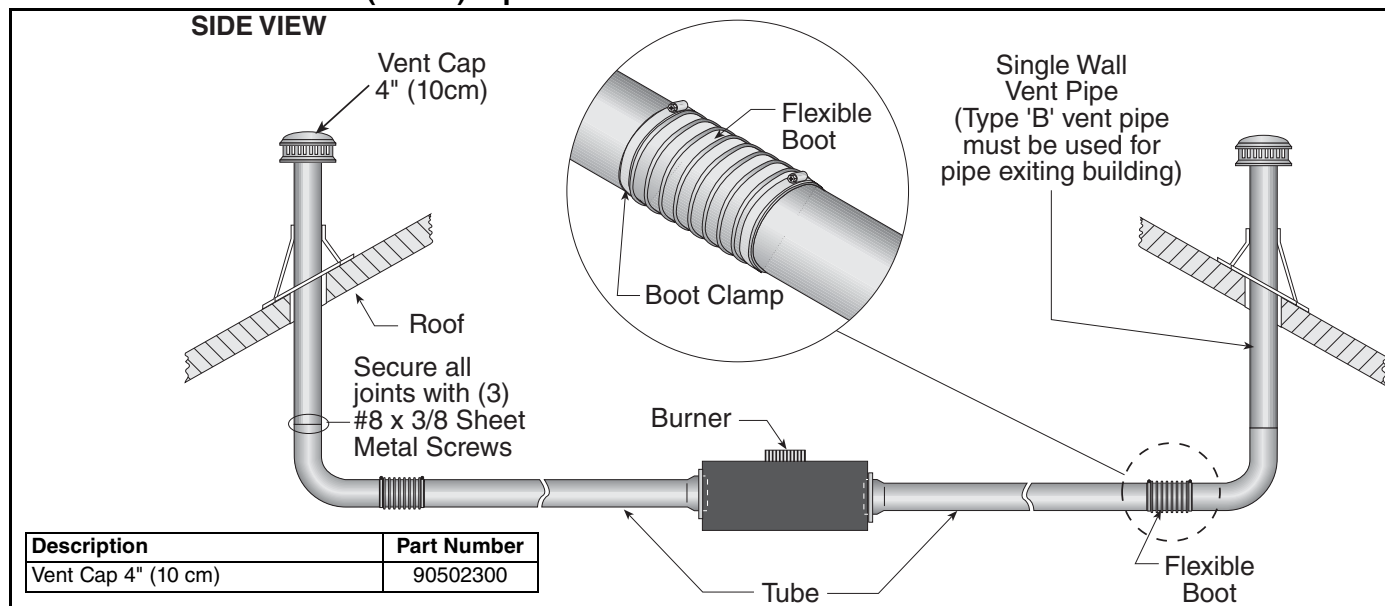
Vent length should be limited to less than 20' (6 m). If using vent lengths greater than 20' (6 m), condensation will form in the vent pipe. Insulation and additional sealing measures (high temperature silicone at all seams) are required. Optional heat exchanger lengths are considered as vent length for length determination.

Subtract 15' (4.6 m) of maximum allowed vent or duct length per vent elbow if more than two are used.

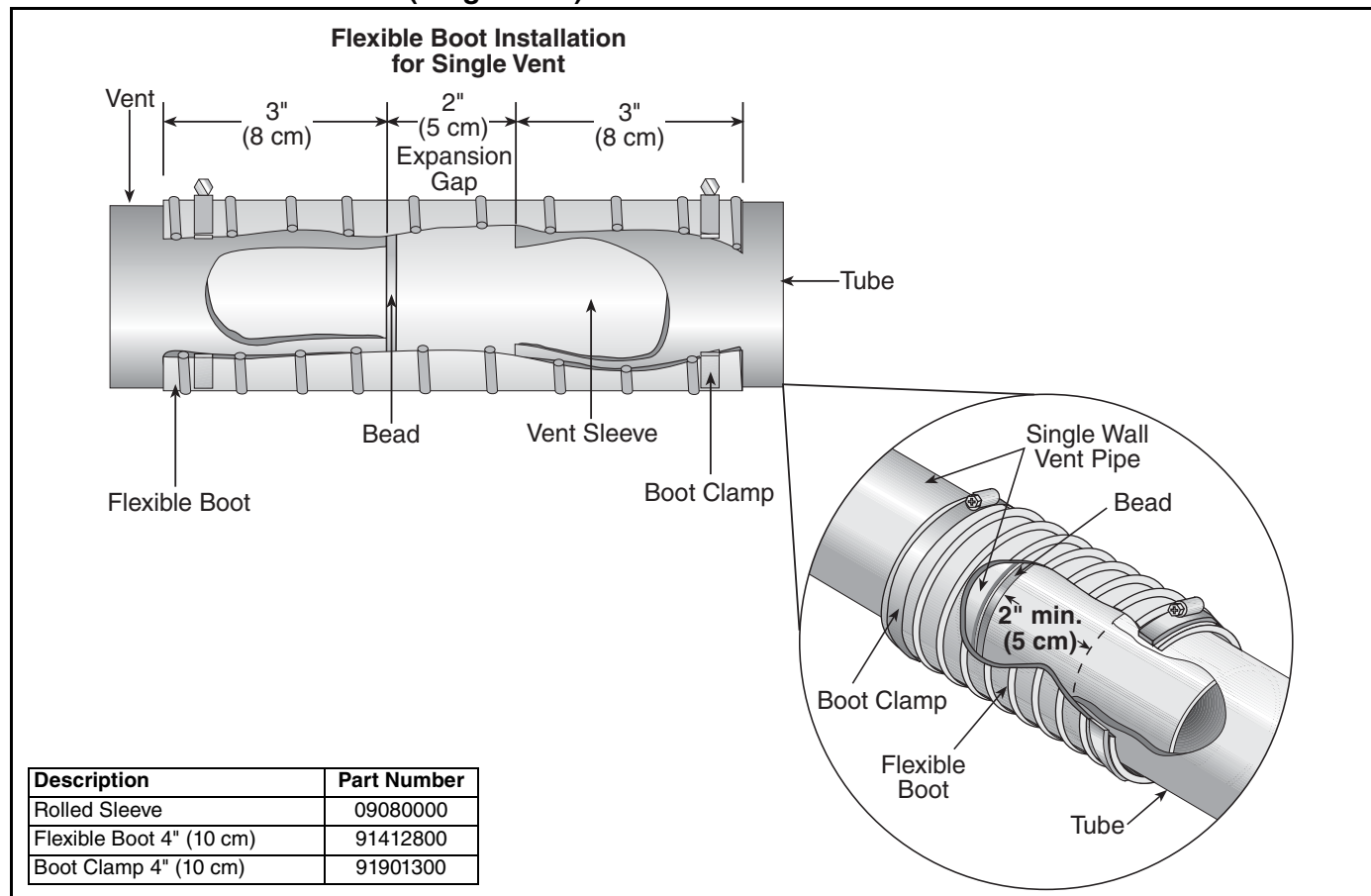
### 9.7 Horizontal Ventilation 4" (10 cm) Pipe



## 9.8 Vertical Ventilation 4" (10 cm) Pipe

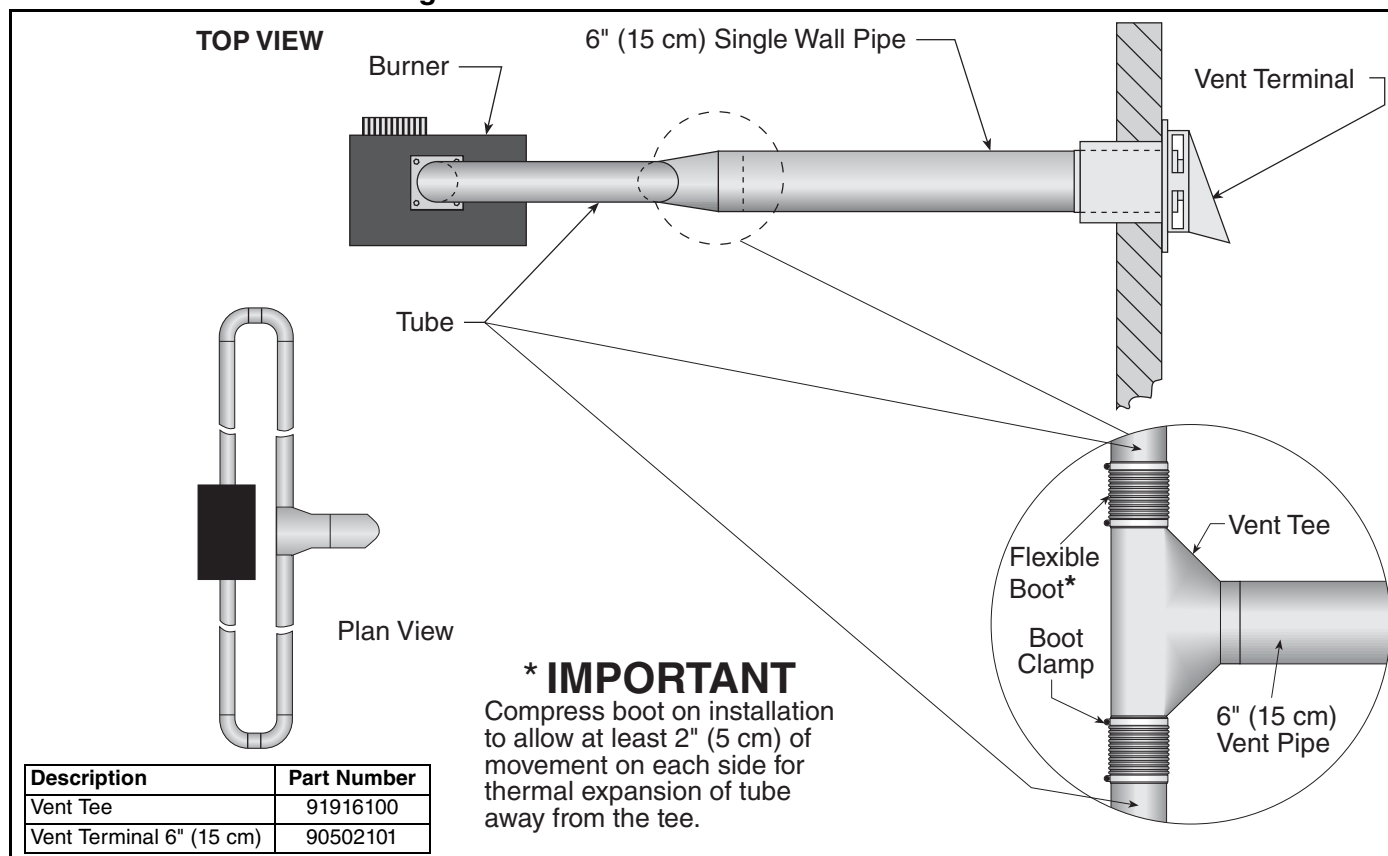


## 9.9 Flexible Boot Installation (Single Vent)

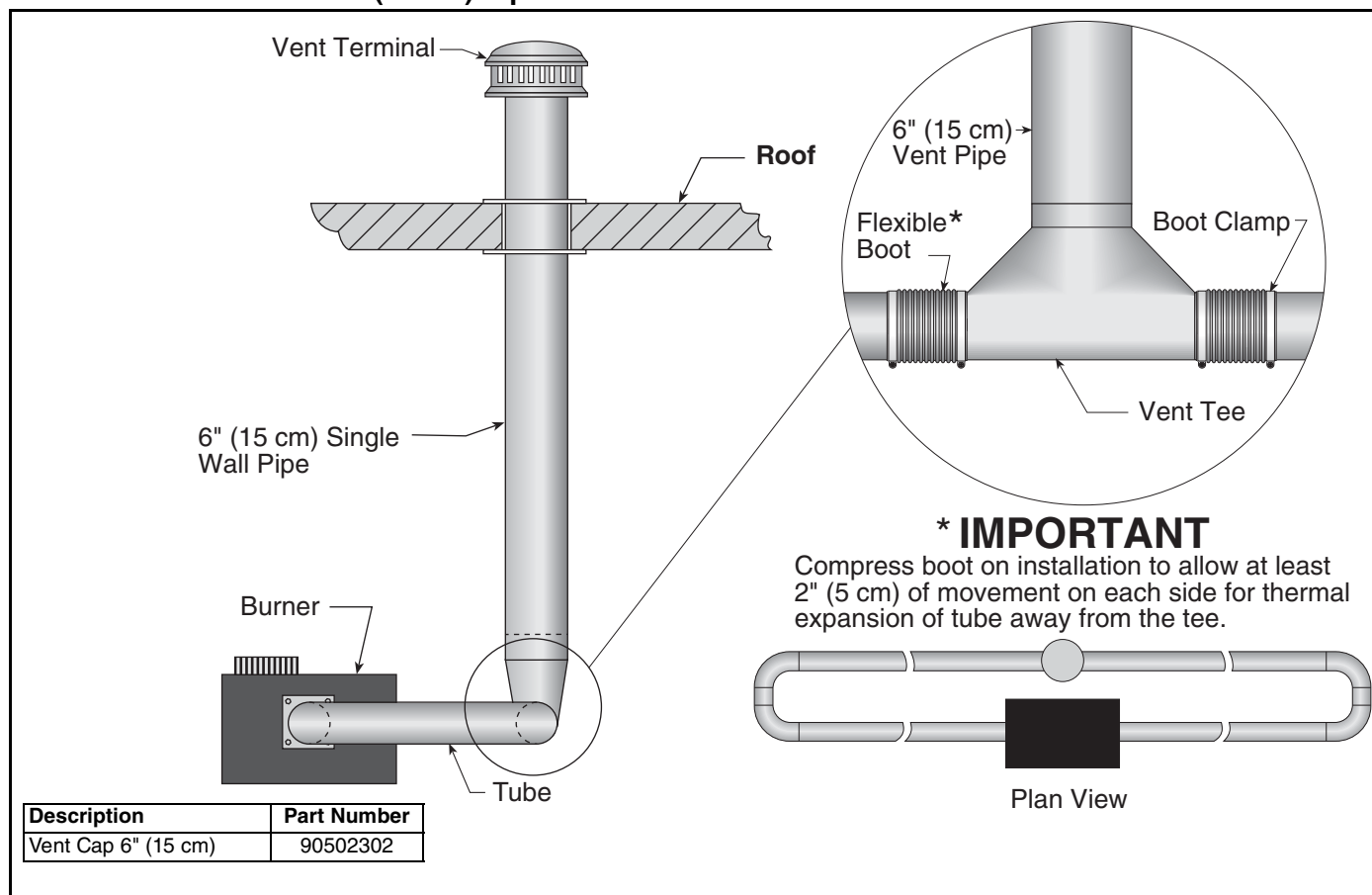




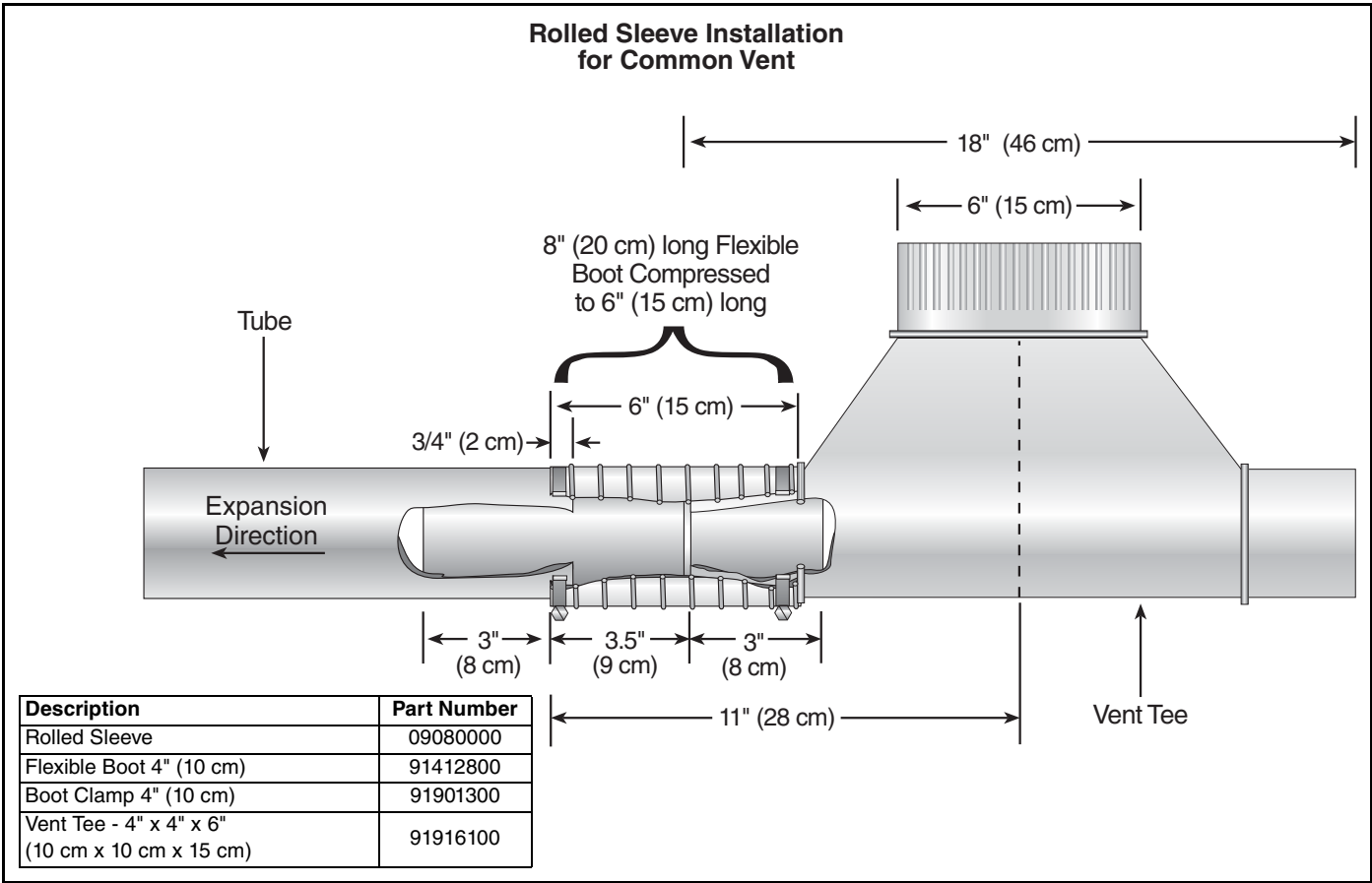
## 9.10 Common Sidewall Venting



## 9.11 Vertical Ventilation 6" (15 cm) Pipe



9.12 Flexible Boot Installation (Common Vent)



### 9.13 Outside Combustion Air Supply

**IMPORTANT:** If the building has a slight negative pressure or corrosive contaminants, such as halogenated hydrocarbons, are present in the air, an outside combustion air supply to the heater is required. Seal all combustion air pipe joints.

For VTF-120, 4" (10 cm) single wall pipe or, for VTF-160/200/250/300/350/380, 5" (13 cm) single wall pipe, PVC pipe, aluminum flex duct, or equivalent may be used for outside air supply.

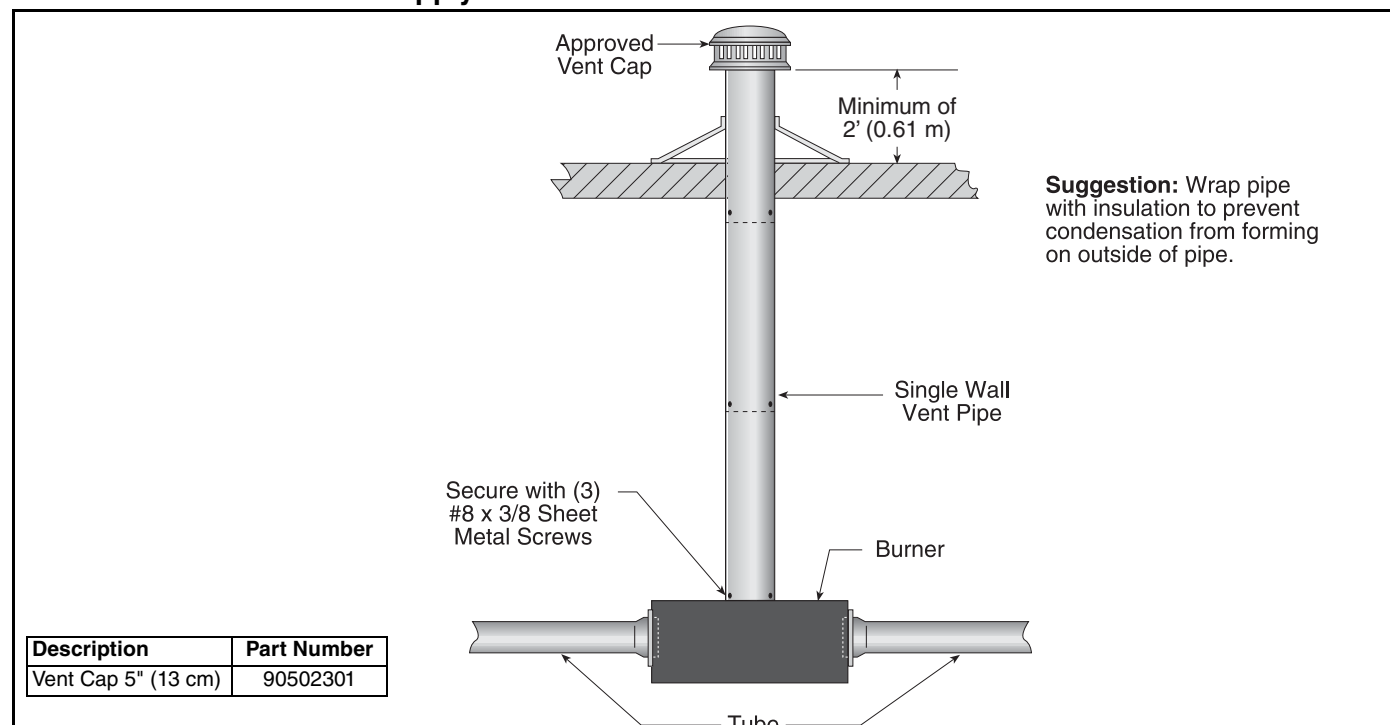
Use of optional outside combustion air is not recommended with unvented heaters.

The air supply duct may have to be insulated to prevent condensation on the outer surface. The outside air terminal must not be more than 1' (31 cm) above the vent terminal.

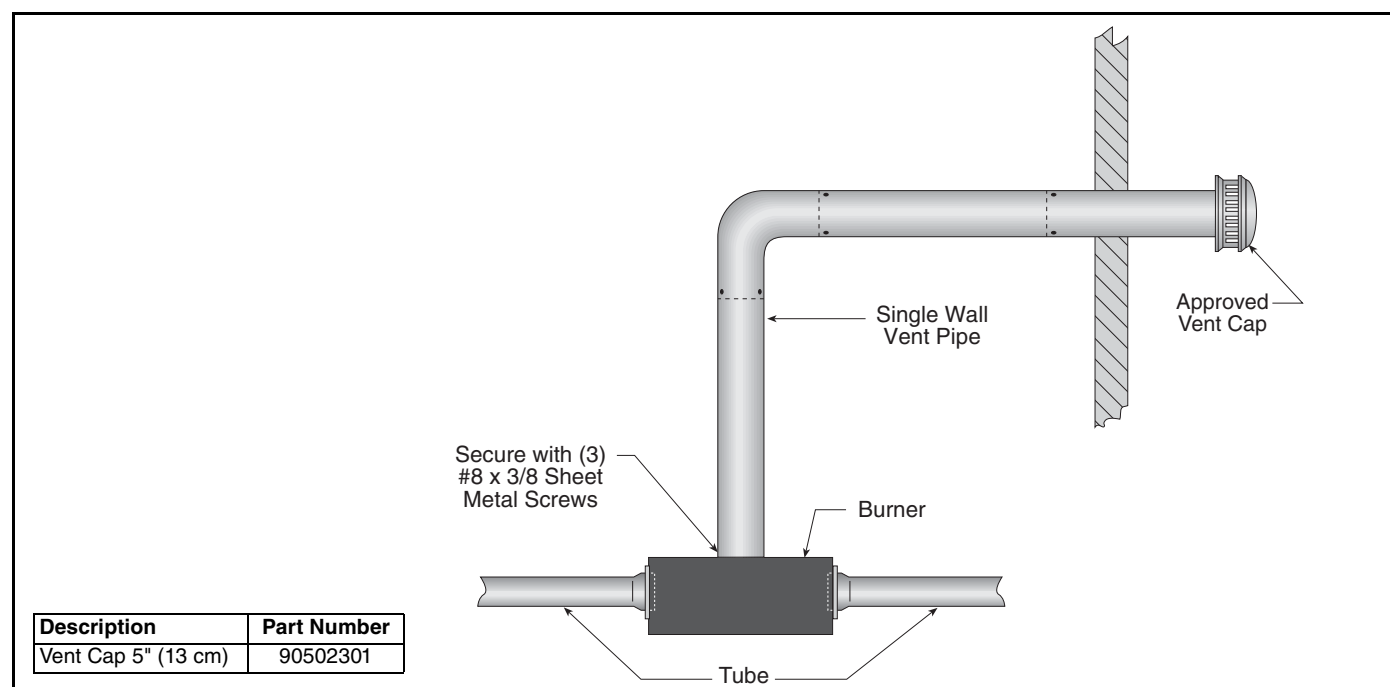
#### 9.13.1 Length Requirements

Follow the constraints listed on *Page 37, Section 9.6*.

#### 9.13.2 Vertical Outside Air Supply



#### 9.13.3 Horizontal Outside Air Supply



## SECTION 10: GAS PIPING

**! WARNING****Fire Hazard**

**Tighten gas hose fittings to connect gas supply according to Figure 20.**

**Gas hose can crack when twisted.**

**Gas hose moves during normal operation.**

**Use only 36" (91 cm) long connector of 3/4" nominal ID.**

**Connector supplied with heater for U.S. models (not with Canadian models).**

**Failure to follow these instructions can result in death, injury or property damage.**

**! WARNING****Explosion Hazard**

**Leak test all components of gas piping before operation.**

**Gas can leak if piping is not installed properly.**

**Do not high pressure test gas piping with heater connected.**

**Failure to follow these instructions can result in death, injury or property damage.**

Install the gas hose as shown on *Page 43, Figure 20*. The gas hose accommodates expansion of the heating system and allows for easy installation and service of the burner. A 90° pipe elbow (not supplied) must be installed into the gas valve to ensure proper orientation of the flex gas connector. Before connecting the burners to the supply system, verify that all high pressure testing of the gas piping has been completed.

There is an expansion of the tube with each firing cycle, this will cause the burner to move with respect to the gas line. This can cause a gas leak resulting in an unsafe condition if the gas connection is not made in strict accordance with *Figure 20, Page 43*.

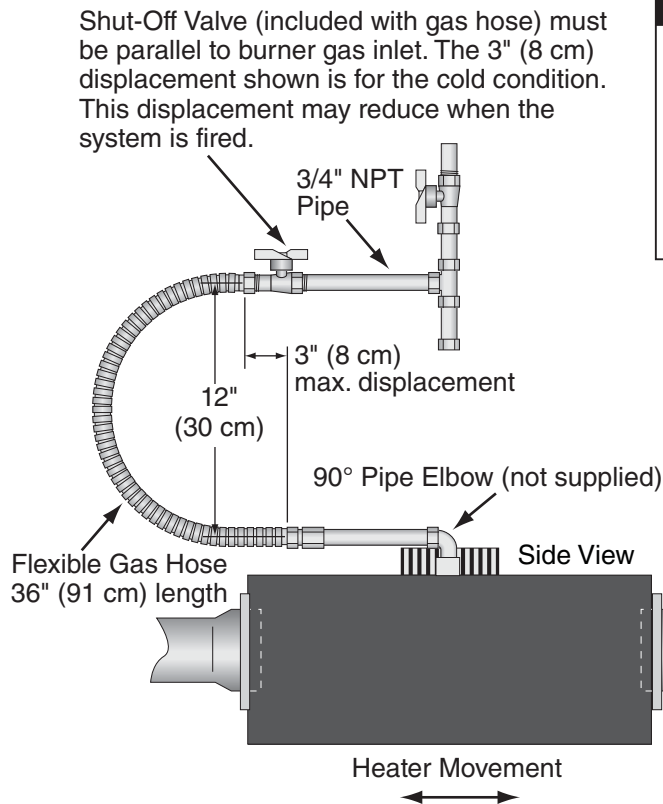
Meter and service must be large enough to handle all the burners being installed plus any other connected load. The gas line which feeds the system must be large enough to supply the required gas with a maximum pressure drop of 1/2" w.c. When gas piping is not included in the layout drawing, the local gas supplier will usually help in planning the gas piping.

Gas lines must meet applicable codes:

**United States:** The Flexible Stainless Steel Gas Hose (US models) supplied with the heater is certified per the Standard for Connectors for Gas Appliances, ANSI Z21.24/CSA 6.10 - latest revision.

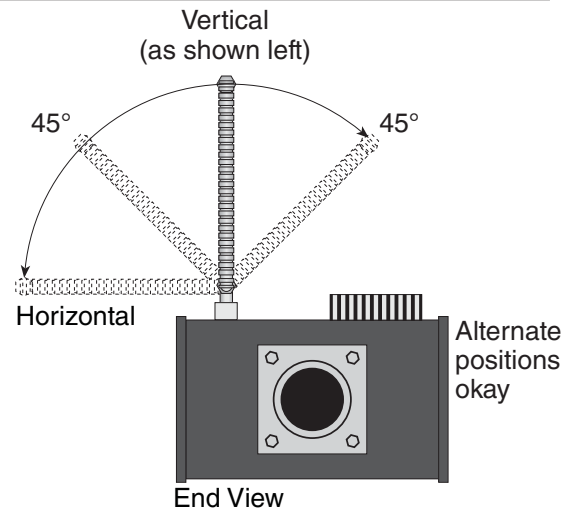
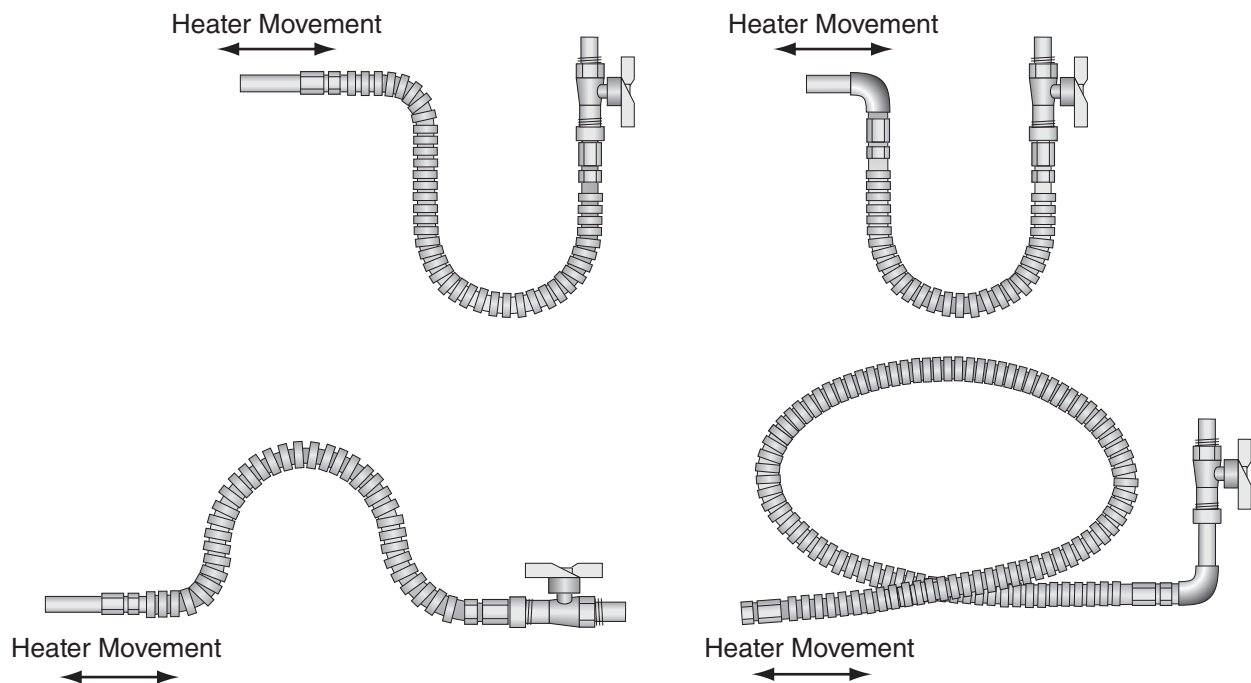
**Canada:** The Rubber Type 1 Gas Hose (Canadian models) optional with the heater is certified as being in compliance with the Standard for Elastomeric Composite Hose and Hose Couplings for Conducting Propane and Natural Gas, CAN/CGA 8.1 - Latest revision.

- **Check the pipe and tubing ends for leaks before placing heating equipment into service. When checking for gas leaks, use a soap and water solution; never use an open flame.**

**FIGURE 20: Gas Connection with Flexible Gas Hose****CORRECT POSITIONS****CAUTION****Product Damage Hazard**

**Hold gas nipple securely with pipe wrench when attaching gas hose.**

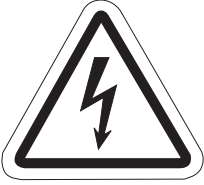
**Failure to follow these instructions can result in product damage.**

**INCORRECT POSITIONS (WRONG INSTALLATION)**

Description	Part Number
3/4" Flexible Stainless Steel Gas Hose (US Models)	91412204
3/4" Rubber Type 1 Gas Hose (Canadian Models)	91412207

## SECTION 11: WIRING

**⚠ DANGER**



**Electrical Shock Hazard**

**Disconnect electric before service.**

**Heater must be properly grounded.**

**Failure to follow these instructions can result in death or electrical shock.**

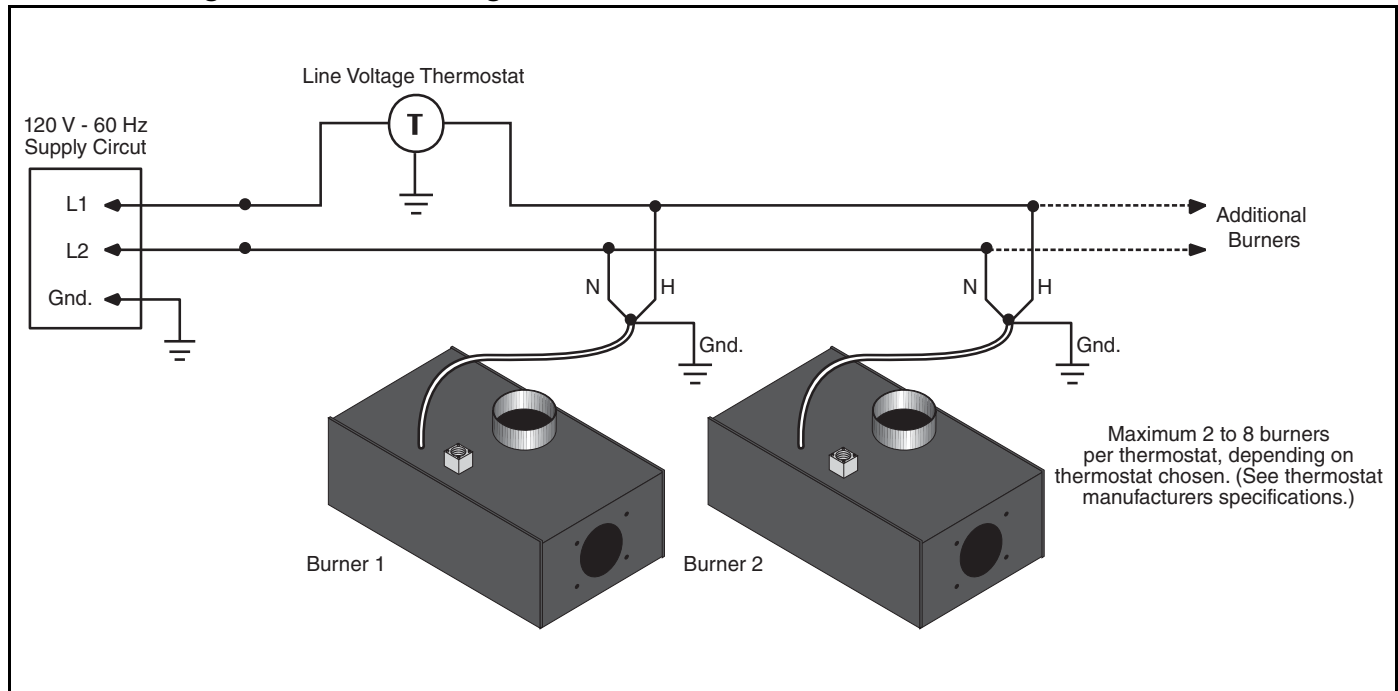
Heaters can be controlled using several methods. Normally thermostats are used to control the heaters but they can also be controlled by an energy management system. *Section 11.1* below illustrates the connection for heaters controlled by a line voltage thermostat.

To control multiple heaters on one low voltage thermostat, See *Page 45, Section 11.2*.

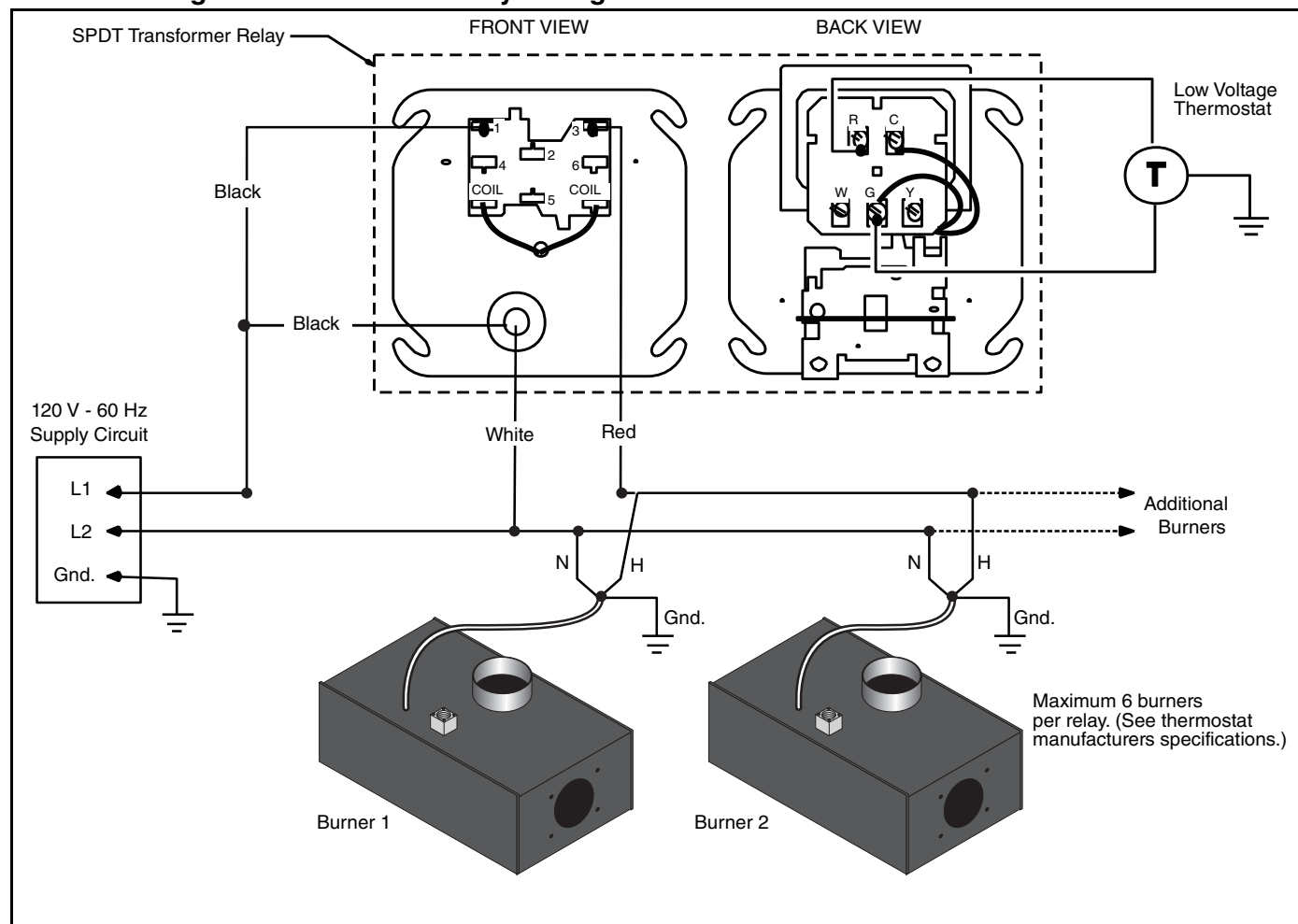
Heaters must be grounded in accordance with applicable codes: United States: refer to National Electrical Code® NFPA 70 - latest revision; Canada: refer to Canadian Electrical Code CSA C22.1 Part I - latest revision.

If any of the original internal wiring must be replaced, it must be replaced with wiring materials having a temperature rating of at least 105°C and 600 volts.

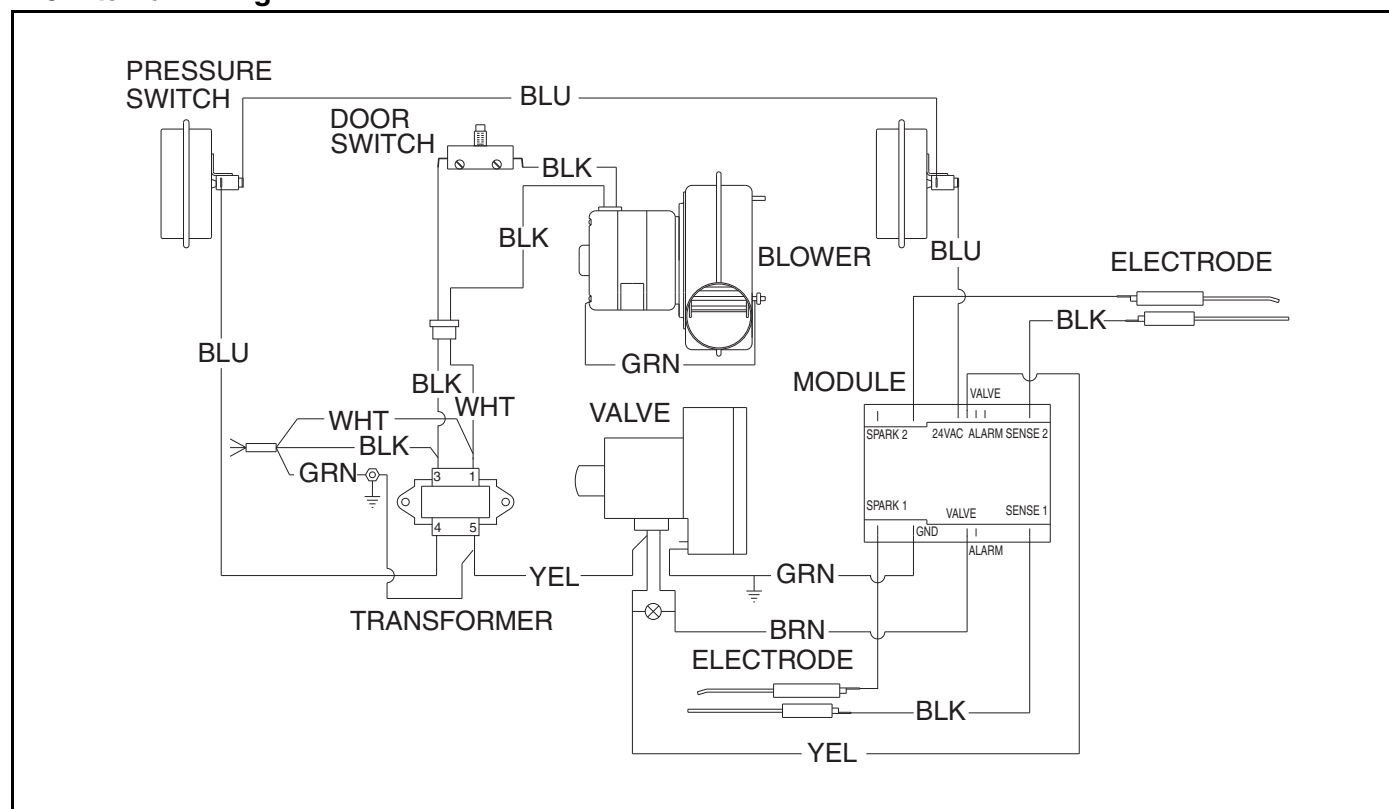
### 11.1 Line Voltage Thermostat Wiring



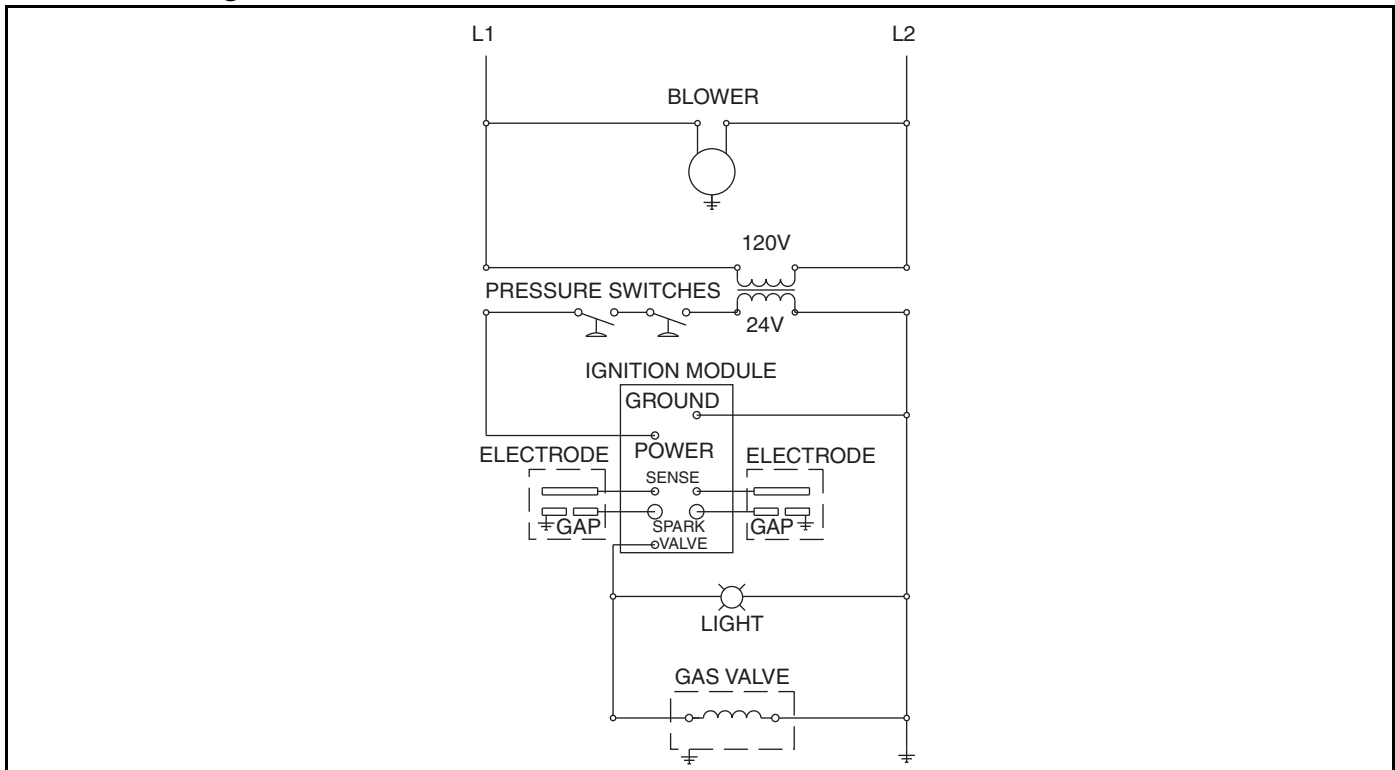
## 11.2 Low Voltage Thermostat and Relay Wiring



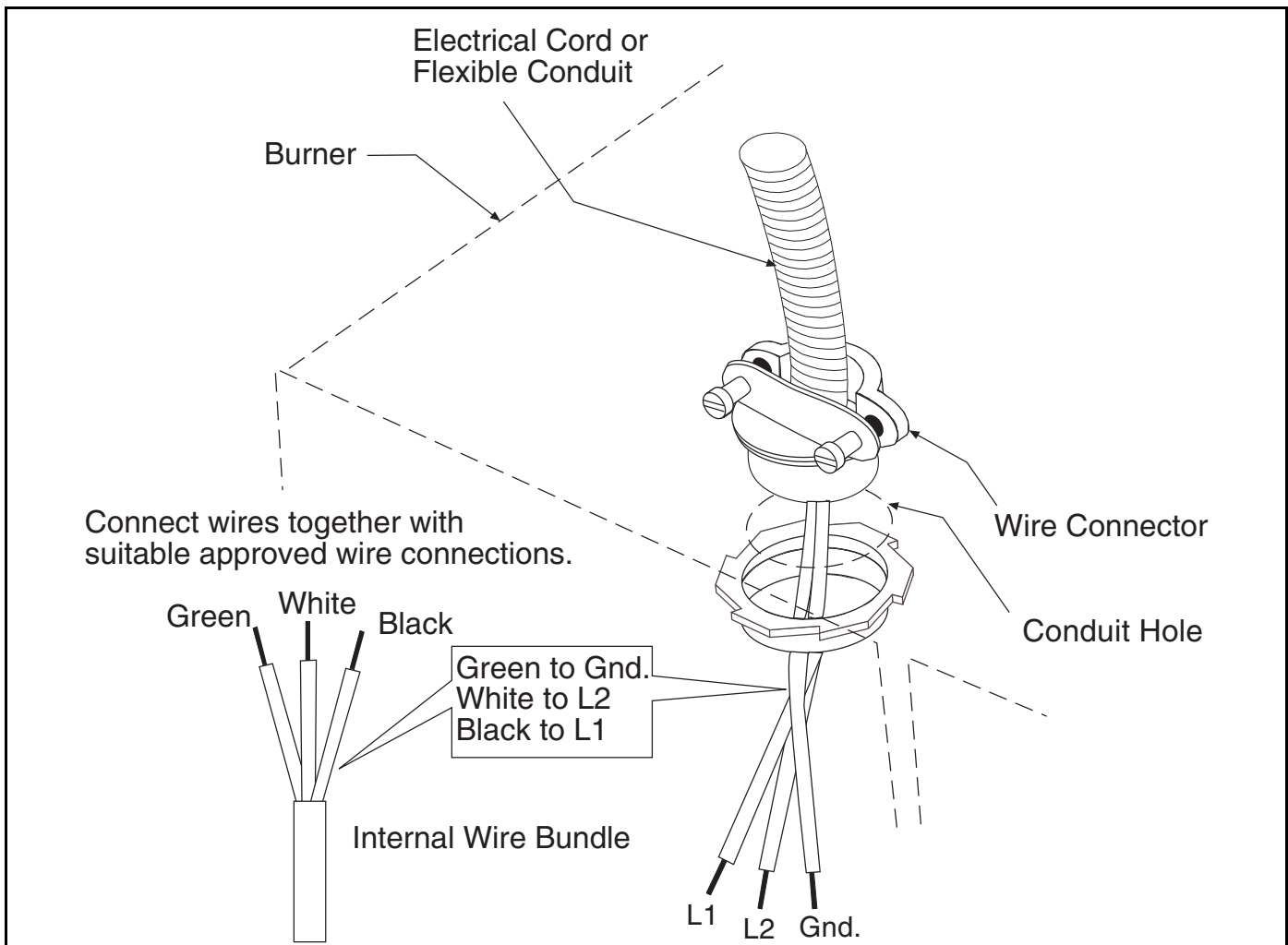
### 11.3 Internal Wiring



## 11.4 Ladder Diagram

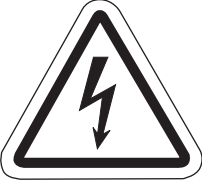





## 11.5 Electrical Connection to the Burner





## SECTION 12: OPERATION AND MAINTENANCE

<b>⚠ DANGER</b>		<b>⚠ WARNING</b>	
			
<b>Electrical Shock Hazard</b>  Disconnect electric before service.  Heater must be connected to a properly grounded electrical source.	<b>Explosion Hazard</b>  Turn off gas supply to heater before service.	<b>Burn Hazard</b>  Allow heater to cool before service.  Tubing may still be hot after operation.	<b>Cut/Pinch Hazard</b>  Wear protective gear during installation, operation and service.  Edges are sharp.
<b>Failure to follow these instructions can result in death, electric shock, injury or property damage.</b>			

The heater is equipped with a dual direct spark ignition system.

### 12.1 Sequence of Operation

1. Turn the thermostat up, the blower motor will energize.
2. When the motor approaches nominal running RPM, the pressure switches will close and activate the ignition module.
3. After a 45 second purge period, the ignition module then opens the gas valve and energizes both spark igniters. The light will be illuminated at any time the gas valve is energized.
4. When both flames are established, the sparking sequence ceases.
5. If both flames are not established during the ignition sequence, the ignition module closes the gas valve and purge begins. The module will try two additional times for ignition with purge between trials. If ignition is not established during either of these trials, the module will lock out.
6. After lock out has occurred, the ignition module must be re-set by turning down the thermostat (disconnecting power) for five seconds, and raising it again to the desired temperature.
7. When the thermostat is satisfied, all power to the heater is shut off.

### 12.2 To Shut Off Heater

Set thermostat to lowest setting.

Turn OFF electric power to heater.

Turn OFF manual gas valve in the heater supply line.

### 12.3 To Start Heater

Turn gas valve and electric power OFF and wait five minutes for unburned gases to vent from heater.

Turn ON main gas valve.

Turn ON electric power.

Set thermostat to desired temperature. Burner should light automatically.

### 12.4 Pre-Season Maintenance and Annual Inspection

To ensure your safety and years of trouble-free operation of the heating system, service and annual inspections must be done by a contractor qualified in the installation and service of gas-fired heating equipment.

Turn off gas and electric supplies before performing service or maintenance. Allow heater to cool before servicing.

Before every heating season, a contractor qualified in the installation and service of gas-fired heating equipment must perform a thorough safety inspection of the heater.

For best performance, the gas, electrical, thermostat connections, tubing, venting, suspensions and overall heater condition should be thoroughly inspected.

**NOTE:** Gas flow and burner ignition are among the first things that should be inspected. Please see *Page 48, Section 12.5* for suggested items to inspect.

## 12.5 Maintenance Checklist

### Installation Code and Annual Inspections:

All installation and service of HEATRITE™ VTF equipment must be performed by a contractor qualified in the installation and service of equipment sold and supplied by Val-Co and conform to all requirements set forth in the HEATRITE™ VTF manuals and all applicable governmental authorities pertaining to the installation, service and operation and labeling of the equipment.

To help facilitate optimum performance and safety, Val-Co recommends that a qualified contractor conduct, at a minimum, annual inspections of your HEATRITE™ VTF equipment and perform service where necessary, using only replacement parts sold and supplied by Val-Co.

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<b>The Vicinity of the Heater</b>	<p>Do not store or use flammable objects, liquids or vapors near the heater. Immediately remove these items if they are present.</p> <p><i>See Page 6, Section 3.</i></p>
<b>Vehicles and Other Objects</b>	<p>Maintain the clearances to combustibles.</p> <p>Do not hang anything from, or place anything on, the heater.</p> <p>Make sure nothing is lodged underneath the reflector, in between the tubes or in the decorative or protective grilles (included with select models).</p> <p>Immediately remove objects in violation of the clearances to combustibles.</p> <p><i>See Page 6, Section 3.</i></p>
<b>Reflector</b>	<p>Support reflector with reflector hanger and support strap.</p> <p>Reflector must not touch tube.</p> <p>Make sure there is no dirt, sagging, cracking or distortion.</p> <p>Do not operate if there is sagging, cracking or distortion.</p> <p>Make sure reflectors are correctly overlapped. <i>See Page 25, Section 7.6.1.</i></p> <p>Clean outside surface with a damp cloth.</p>
<b>Vent Pipe</b>	<p>Venting must be intact. Using a flashlight, look for obstructions, cracks on the pipe, gaps in the sealed areas or corrosion.</p> <p>The area must be free of dirt and dust.</p> <p>Remove any carbon deposits or scale using a wire brush.</p> <p><i>See Page 36, Section 9.</i></p>
<b>Outside Air Inlet</b>	<p>Inlet must be intact. Look for obstructions, cracks on the pipe, gaps in the sealed areas or corrosion.</p> <p>The area must be free of dirt and dust. Clean and reinstall as required.</p>
<b>Tubes</b>	<p>Make sure there are no cracks.</p> <p>Make sure tubes are connected and suspended securely.</p> <p><i>See Page 15, Section 7.</i></p> <p>Make sure there is no sagging, bending or distortion.</p> <p>Clean or replace as required.</p>

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<b>Gas Line</b>	Check for gas leaks. <i>See Page 42, Section 10.</i>
<b>Burner Observation Window</b>	Make sure it is clean and free of cracks or holes. Clean and replace as required.
<b>Blower Scroll, Wheel and Motor</b>	Compressed air or a vacuum cleaner may be used to clean dust and dirt.
<b>Burner Cup and Orifice</b>	Clear of obstructions (even spider webs will cause problems). Carefully remove any dust and debris from the burner.
<b>Electrodes</b>	Replace if there are cracked ceramics, excessive carbon residue, or erosion of the electrodes. The electrode gap should be 1/8" (3.2 mm).
<b>Thermostat</b>	There should be no exposed wire or damage to the thermostat. <i>See Page 44, Section 11.</i>
<b>Suspension Points</b>	Make sure the heater is hanging securely. Look for signs of wear on the chain or ceiling. <i>See Page 16, Figure 11.</i>
<b>Decorative and Protective Grille (optional)</b>	The grille must be securely attached. Check that the side reflector extensions are installed correctly and secured in place if necessary (Decorative grille only). <i>See Page 33, Section 8.5 and Page 35, Section 8.6</i> Make sure shield is installed correctly and secured in place if necessary. (Decorative grille only.) <i>See Page 34, Section 8.5.2.</i>
<b>Lower Clearance Shield (optional)</b>	The lower shield must be securely attached. Inspect shield support straps and lower clearance shield anchor points. Make sure shield is installed correctly and secured in place if necessary. <i>See Page 33, Section 8.4.</i>
<b>Wall Tag</b>	If wall tag is present, make sure it is legible and accurate. Please contact Val-Co or your VAL-CO independent distributor, if you need a wall tag. <i>See Page 4, Section 2.1.</i>
<b>Safety Labels</b>	Product safety signs or labels should be replaced by the product user when they are no longer legible. Please contact Val-Co or your HEATRITE™ VTF independent distributor to obtain replacement signs or labels. <i>See Page 2, Figure 1 through Page 3, Figure 2.</i>

## SECTION 13: TROUBLESHOOTING

**⚠ DANGER****Electrical Shock Hazard**

**Disconnect electric before service.**

**Heater must be properly grounded.**

**Failure to follow these instructions can result in death or electrical shock.**

**⚠ WARNING****Fire Hazard**

**Keep all flammable objects, liquids and vapors the minimum required clearances to combustibles away from heater.**

**Some objects will catch fire or explode when placed close to heater.**

**Explosion Hazard**

**Turn off gas supply to heater before service.**

**Burn Hazard**

**Allow heater to cool before service.**

**Tubing may still be hot after operation.**

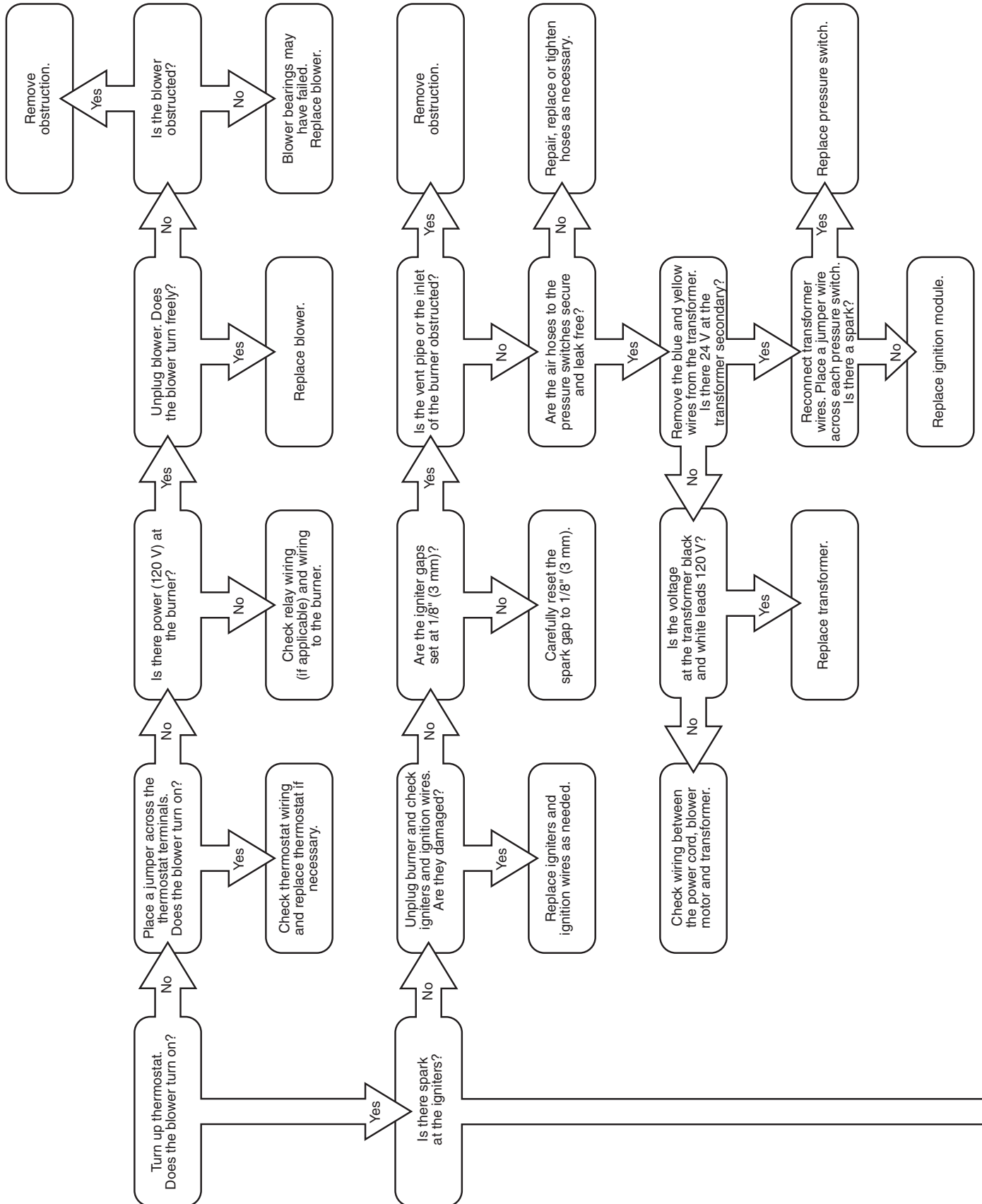
**Cut/Pinch Hazard**

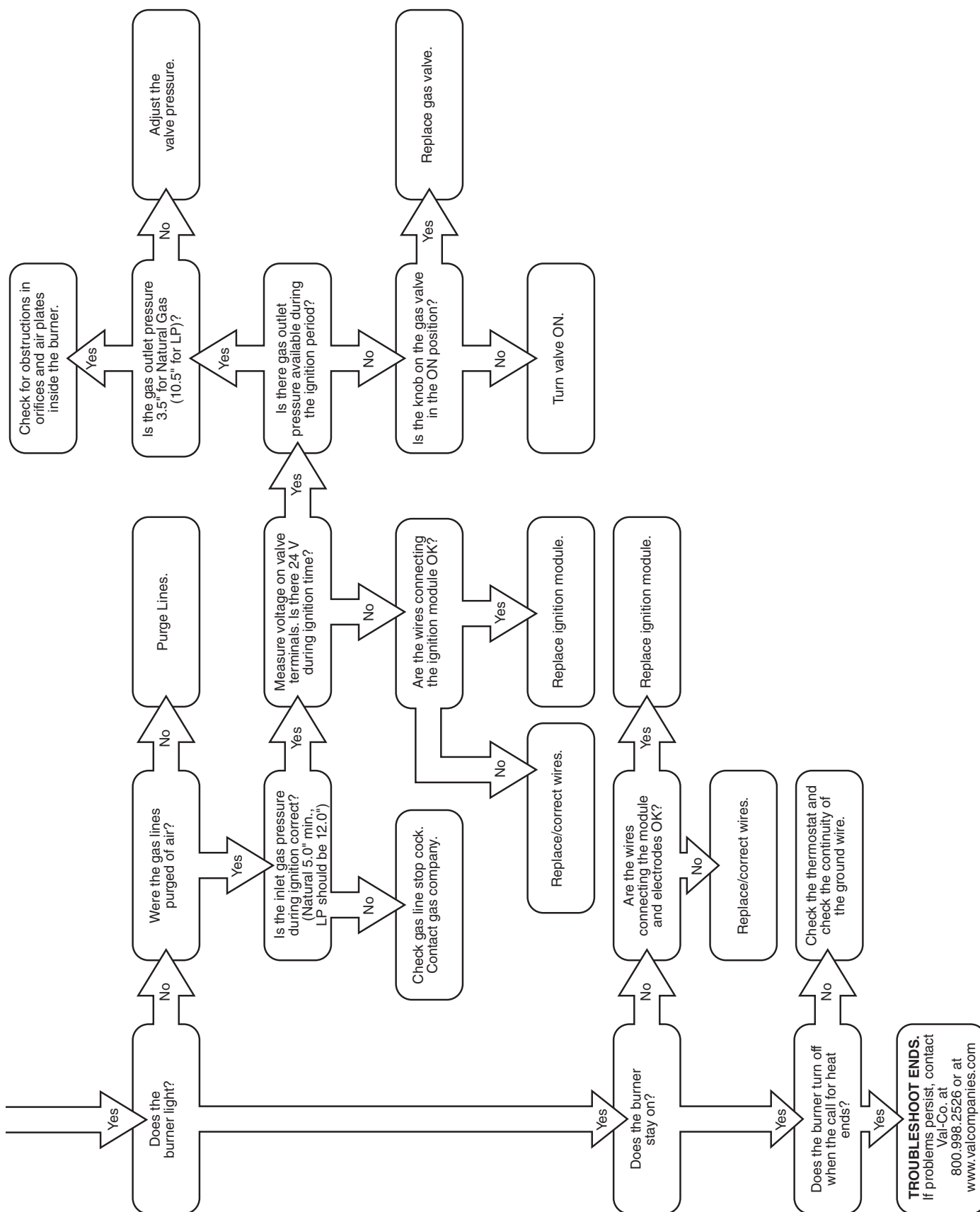
**Wear protective gear during installation, operation and service.**

**Edges are sharp.**

**Failure to follow these instructions can result in death, injury or property damage.**

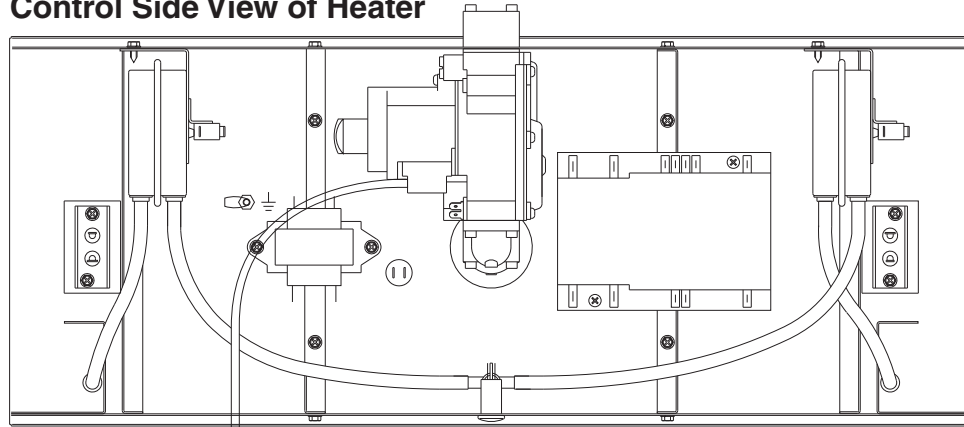
## 13.1 Troubleshooting Flow Chart



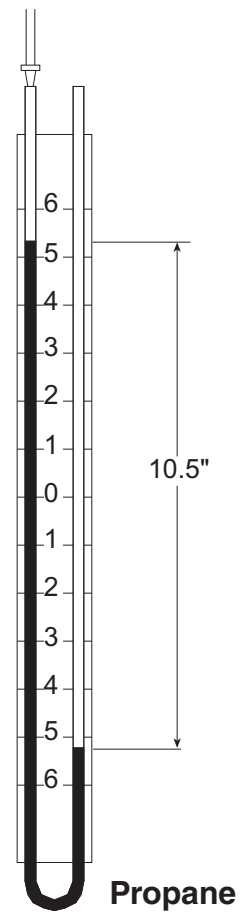
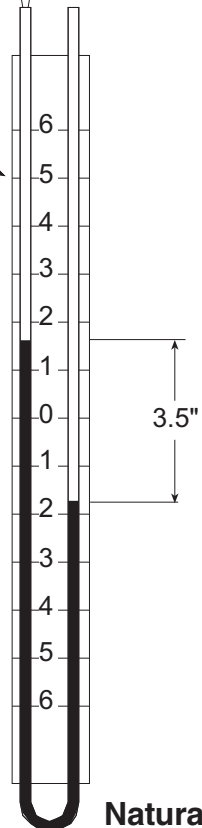


## 13.2 Manifold Gas Pressure Setting

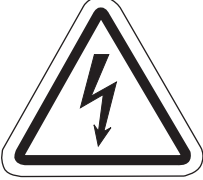



**Control Side View of Heater**



**Manometer**

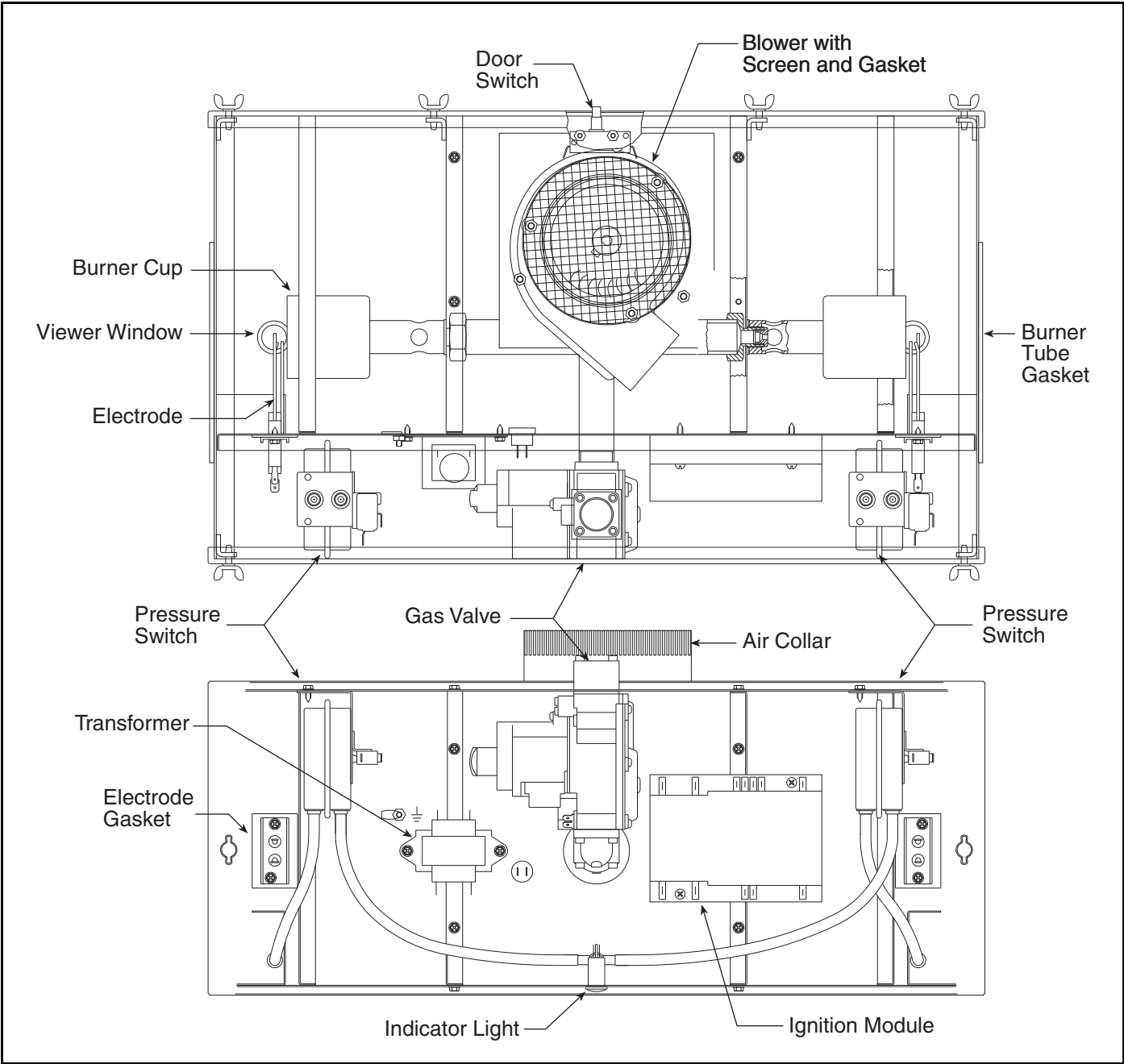


SECTION 14: REPLACEMENT PARTS

⚠ DANGER		⚠ WARNING	
			
Electrical Shock Hazard	Explosion Hazard	Fire Hazard	Carbon Monoxide Hazard

Use only genuine VAL-CO replacement parts per this installation, operation and service manual.

Failure to follow these instructions can result in death, electric shock, injury or property damage.





Description	Part Number
Gas Valve (Natural)	90033700
Gas Valve Kit (LP) (consists of NG gas valve and spring conversion kit)	90033700K
Gasket:	
(160/200/250/300/350/380)	09060000
(120)	03050900
Screen	
(160/200/250/300/350/380)	09050000
(120)	03050800
Blower	
(160/200/250/300/350/380)	90710400-P
(120)	90708600-P
Burner Cup Assembly	03020100
Mica Window Assembly	02553203
Electrode	90427403
Ignition Module	90434007
Electrode Gasket	02558501
Indicator Light	91316102
Transformer	90436900K
Door Switch	90436800
Air Collar	
(160/200/250/300/350/380)	08031500
(120)	91911700
Transition Tube Gasket	02568200
Pressure Switch:	
(120/380)	90439802K
(160/200)	90439806K
(250)	90439808K
(350)	90439804K
(300)	90439807K

## SECTION 15: GENERAL SPECIFICATIONS

### 15.1 Material Specifications

#### 15.1.1 Reflectors

.024 Aluminum  
(Optional .024 Stainless Steel Type 304)

### 15.2 Heater Specifications

#### 15.2.1 Ignition

Fully automatic, three-try, direct spark, electronic ignition control, 100% safety shut-off.

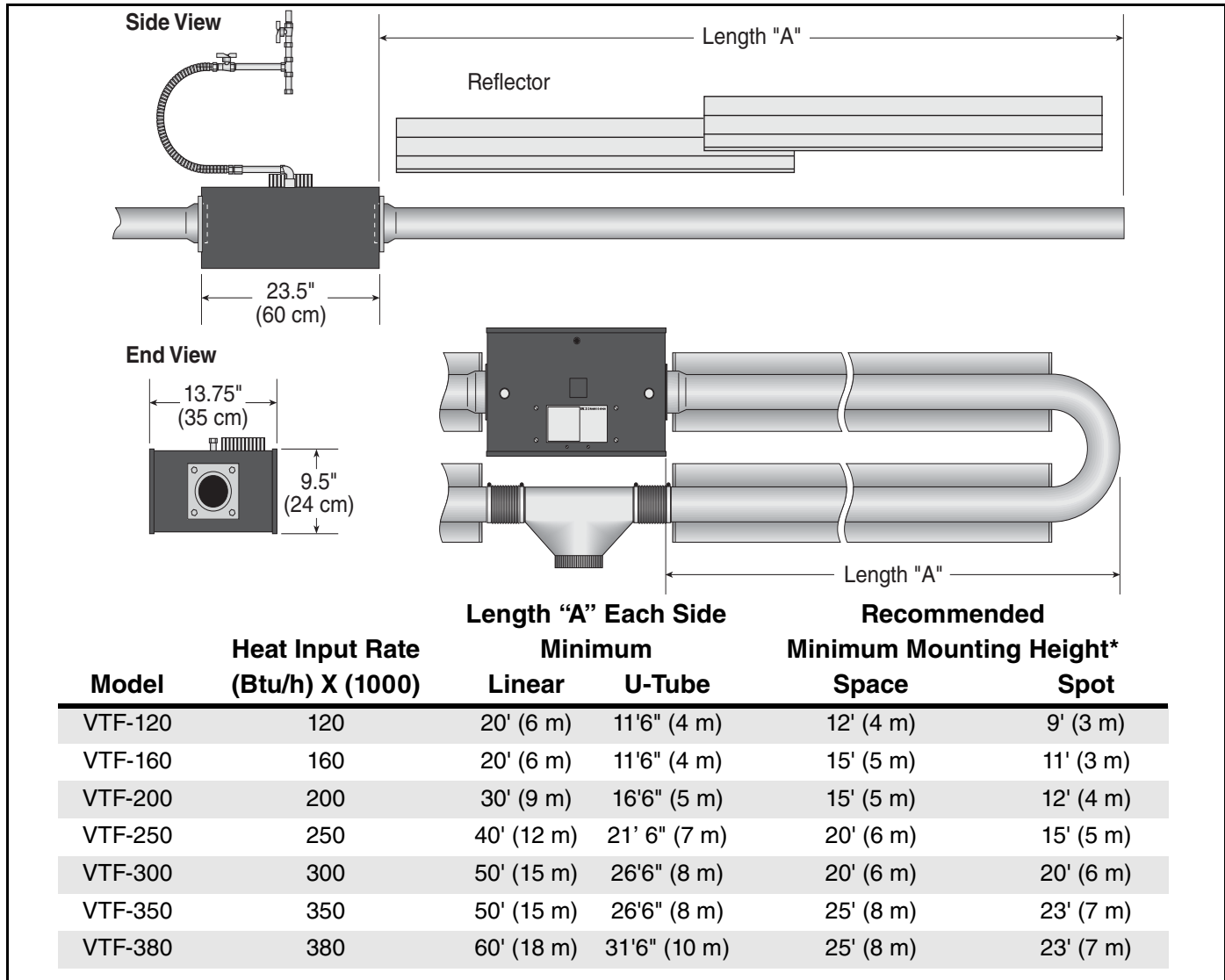
General Specifications for heaters are as follows:

### 15.3 Suspension Specifications

Hang heater with materials with a minimum working load of 75 lbs (33 kg). See Page 16, Figure 11.

### 15.4 Controls Specifications

Time switches, thermostats, etc. can be wired into the electrical supply. External controls supplied as an optional extra.



\*See Page 6, Section 3 for clearances to combustibles.

#### GAS PRESSURE AT MANIFOLD:

Natural Gas: 3.5" wc

LP Gas: 10.5" wc

#### DIMENSIONS:

Vent Connection Size:

4" (10 cm) or 6" (15 cm)

Outside Air Connection Size:

4" (10 cm) or 6" (15 cm)

Refer to figure above for dimensional information.

#### PIPE CONNECTION:

3/4" NPT

#### GAS INLET PRESSURE:

Natural Gas: 5.0" wc Minimum

16.0" wc Maximum

LP Gas:

12.0" wc Minimum

16.0" wc Maximum

#### ELECTRICAL RATING (ALL MODELS):

120V - 60 Hz., 1.0 Amp







Attach this information to a wall near the VAL-CO heater.



**People. Products. Solutions.**

**Read the Installation, Operation, and Service Manual thoroughly before installation, operation, or service.**

Know your model number and installed configuration.

Model number and installed configuration are found on the burner and in the Installation, Operation and Service Manual.

Write the largest clearance dimensions with permanent ink according to your model number and configuration in the open spaces below.

#### OPERATING INSTRUCTIONS

1. STOP! Read all safety instructions on this information sheet.
2. Open the manual gas valve in the heater supply line.
3. Turn on electric power to the heater.
4. Set the thermostat to desired setting.

#### TO TURN OFF THE HEATER

1. Set the thermostat to off or the lowest setting.

#### IF THE HEATER WILL NOT OPERATE, TO ENSURE YOUR SAFETY, FOLLOW THESE INSTRUCTIONS TO SHUT DOWN YOUR HEATER

1. Set the thermostat to off or the lowest setting.
2. Turn off electric power to the heater.
3. Turn off the manual gas valve in the heater supply line.
4. Call your registered installer/contractor qualified in the installation and service of gas-fired heating equipment.

#### **⚠ WARNING**



#### **Fire Hazard**

**Keep all flammable objects, liquids and vapors the minimum required clearances to combustibles away from heater.**

**Some objects will catch fire or explode when placed close to heater.**

**Failure to follow these instructions can result in death, injury or property damage.**

**Maintain \_\_\_\_\_ clearance  
to the side and  
\_\_\_\_\_ clearance below  
the heater from vehicles  
and combustible materials.**

**VAL-CO.**  
210 East Main Street  
P.O. Box 117  
Coldwater, OH 45828-2526  
Telephone: 800-998-2526  
Fax: 419-678-2200

#### **Installation Code and Annual Inspections:**

All installation and service of VAL-CO® equipment must be performed by a contractor qualified in the installation and service of equipment sold and supplied by Val-Co and conform to all requirements set forth in the VAL-CO® manuals and all applicable governmental authorities pertaining to the installation, service, operation and labeling of the equipment. To help facilitate optimum performance and safety, Val-Co recommends that a qualified contractor conduct, at a minimum, annual inspections of your VAL-CO® equipment and perform service where necessary, using only replacement parts sold and supplied by Val-Co.

**Further Information:** Applications, engineering and detailed guidance on systems design, installation and equipment performance is available through VAL-CO® representatives.

Please contact us for any further information you may require, including the Installation, Operation and Service Manual.

**This product is not for residential use.**

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