



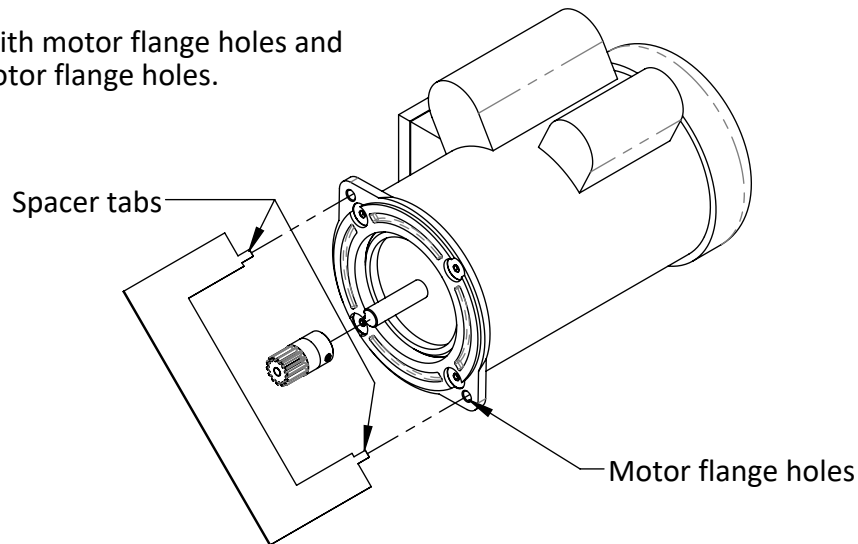
Quick Sheet Instructions

740517 PINION SPACER - FIELD TOOL

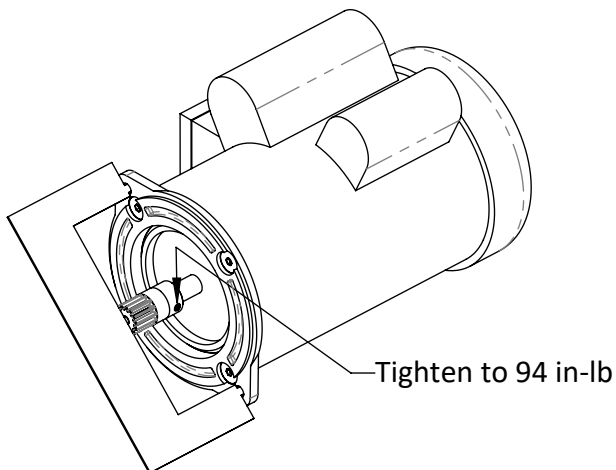


Installation Instructions:

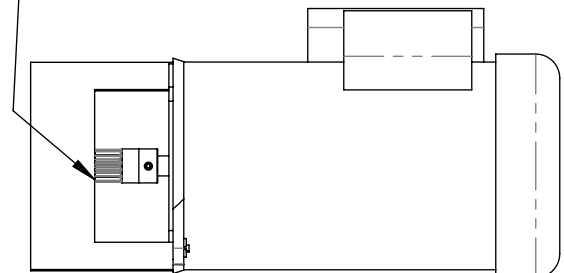
- With pinion set screw loose, slide pinion onto shaft.
- Align spacer tabs with motor flange holes and insert spacer into motor flange holes.



- Ensure spacer is in contact with the top of the pinion.
- Tighten pinion set screw to 94 in-lb.



Ensure contact
between spacer
and top of pinion



North America:

Phone: 800.99VALCO (800.998.2526)

Fax: 419.678.2200

Email: sales@val-co.com

990319 [-] 5/24/2022

Page 1

International:

Phone: (+1) 419.678.8731

Fax: (+1) 419.678.2200

Email: intl.sales@val-co.com